

CNC Training
Service Courses

Course Programme



THE WORLD'S
LARGEST
CNC ACADEMY!

DMG MORI
ACADEMY

Overview of contents

CNC TRAINING // COURSES FOR PROGRAMMERS, SETTERS AND OPERATORS

Introduction: CNC Training, Training Plus, FollowUp Training, ProductivityPlus, Qualification	03
Course finder CNC Training	10
Course descriptions CNC Training, turning technology	23
Course descriptions CNC Training, milling technology and ULTRASONIC / LASERTEC	63
Organisational information / contact information	86
Registration form	87
General Terms and Conditions	88

SERVICE COURSES // SERVICE AND MAINTENANCE COURSES

Introduction	90
Course finder Service Courses	93
Course descriptions Service Courses, turning technology	100
Course descriptions Service Courses, milling technology	110
Organisational information / contact information	144
Registration form	145
General terms and conditions	146

DMG MORI Academy

Your partner for practical training straight from the manufacturer.

Improve your productivity and keep your employees up to date. The DMG MORI Academy is a subsidiary of the DMG MORI SEIKI Group and a global leader in the teaching of expertise in CNC machine tools. Our comprehensive range of courses meets all the criteria for the technical advanced training of programmers, operators and maintenance and repair staff for DMG MORI machines. The results will be reflected in improved productivity and production safety. Schedule training for your employees with the DMG MORI Academy and take advantage of the expertise of a globally leading manufacturer of machine tools.

CNC Training

Increase productivity through knowledge.

CNC Training can give your productivity some real momentum. The success will become visible in your company after a short period of time. In our training courses, we rely on teaching professional programming and the efficient set-up and operation of your DMG MORI machines. The practical teaching of the training content by our qualified and didactically certified trainers and personal lessons in small groups allow you to attain the highest level of learning success. We provide practical training and further education in modern CNC Training centres in Europe, America and Asia with our modular range of courses. We will also gladly train your employees on site, wherever you are in the world.

Example: Modular course offer for the DMU series with the Heidenhain iTNC control system.

OPTIMAL TRAINING SUCCESS

Professional e.g.:
Parameter programming
Heidenhain iTNC 530

Advanced e.g.:
Plane transformation
Heidenhain iTNC 530

Basic e.g.:
Programming and operating
Heidenhain iTNC 530 with
FollowUp Training

INITIAL SITUATION

Step by step – optimal results

- + Increased productivity, for instance through shorter machine integration or reduced programming and set-up times
- + Efficient programming and minimisation of operating errors
- + Optimally trained and re-motivated employees
- + **FollowUp Training – the online training course and perfect training supplement**

Your benefits

- + Modular and practical training in how to program, set-up and operate your DMG MORI machines
- + Training courses tailored to your requirements in our modern training centres
- + Training in small groups using the machine itself
- + Analysis of your company-specific training requirements with Training Plus is possible
- + Continuous adaptation of the training content to your requirements
- + Most modern equipment, didactically innovative courses
- + High quality training documentation, specifically for every training
- + DMG MORI certificate for your employees upon conclusion of the training
- + Highly qualified trainers with methodical and didactic certification





Maximum productivity thanks to sustainable, personalised qualification:



MAXIMUM PRODUCTIVITY

Training: Employee-specific training, e.g. programming of variables and parameters

Conceptualisation: Development of a training concept, specifically matched to your requirements

Analysis: Joint analysis of the individual training requirements of your employees

INITIAL SITUATION

Please contact us for personalised advice:

Turning technology:
training.drehen@dmgmori.com
T: +49 (0) 52 05 / 74 25 03

**Milling technology and
ULTRASONIC / LASERTEC:**
training.fraesen@dmgmori.com
T: +49 (0) 83 63 / 89 42 24

Training Plus

Individual solutions for your company.

Training leads to a considerable increase in productivity. Continue this process with Training Plus. We will determine the requirements of your employees jointly with you and develop a training concept specifically matched to these requirements – in your company. The optimisation of existing programs or the programming of variables and parameters are just some examples of the content, tailored to your requirements. Reach the maximum level of productivity with the advantages of Training Plus!

Training Plus – Your benefits:

- + Full exploitation of the potential of your DMG MORI machines
- + Optimisation of programme sequences
- + Increasing the technical know-how of your employees
- + Increasing employee motivation
- + Tailor-made training perfectly matched to your requirements



Highlights

- + Answering of questions arising during practical application
- + Two hour deepening of the training contents
- + Direct communication with a qualified trainer via the internet and by phone
- + Live demonstration of programme steps – as in the classroom
- + On-line access to programming and training software
- + Comfortable participation at the workplace without travel time or costs

FollowUp Training

Knowledge consolidation online.

Efficient handling of questions and problems with online experts after a CNC Training course. After your employees have participated in face-to-face training, further questions during the application of the learned matter can arise in practice. With the FollowUp Training we now offer your employees the opportunity to discuss these questions and to further deepen their knowledge. One of our experienced trainers will carry out the FollowUp Training in a virtual classroom and present the training content over the internet.

TRAINING

Learning the control systems / machine in one of our training centres.

PRACTICAL PHASE

Application of the training content in the workplace.

FOLLOWUP TRAINING

Consolidation of knowledge – with experts in the workplace over the internet.

ProductivityPlus

Manufacture more efficiently!

Are your processes lean? Are you happy with the productivity of your mechanical production chain? Are there products in your company which don't earn a penny? Improve your profit margin with more efficient production processes! Add structure to your logistics! Use the experience and innovative power of DMG MORI to maximise your economic success. With *ProductivityPlus* we analyse and evaluate your production together with our technology partners. Based on that, we will develop solution proposals perfectly matched to your requirements for more performance, productivity and competitive opportunities. **A contact partner throughout the entire project – everything from a single source!** For a complete service ranging from analysis to the implementation of solutions, DMG MORI is only one contact, but it represents the know-how of a number of leading companies.

Highlights

- + Reduction of production and item costs through reduction of non-productive time
- + Higher machine availability
- + Efficient use of human and machine
- + Planning and process safety
- + New products, customers and markets
- + Competitiveness
- + Securing investments and the future



- + Programming
- + Application technology
- + Machine operation
- + Qualification
- + Automation
- + Software solutions
- + Tool set-up
- + Energy efficiency



- + Unit cost optimisation
- + New technologies
- + Adapted tools
- + Cutting strategies
- + Component optimisation
- + Process safety



- + Optimal clamping technology
- + Efficient and safe gripper systems



- + Set-up magnet
- + Cost reduction
- + Process control and optimisation
- + Order coordination
- + Transport management / logistics
- + Time management
- + AVP

Qualification measures

Officially supported qualification measures at the DMG MORI Academy – German certification under AZAV.

You can complete officially supported qualification measures with us – whether you're currently looking for work or an employee of a company. The DMG MORI Academy has been certified under German AZWV/AZAV for carrying out official qualification measures since 2006. Besides the latest professional expertise, all of our trainers have extensive experience in adult education. We convey knowledge in accordance with the latest labour market and industrial requirements.



That's why you can count on us

- + Programming, set-up and operation of CNC machine tools with Siemens and Heidenhain control systems
- + Classroom training followed by practical training on the machine itself
- + The latest equipment and a comprehensive machine outfit
- + Continuous adaptation of the training content to the latest developments
- + High-quality training documents
- + Certified training partners from Heidenhain and Siemens
- + Highly qualified trainers with methodical and didactic certification
- + Small groups of up to 12 participants
- + Upon successful completion of the course: a certificate with a high industrial market value

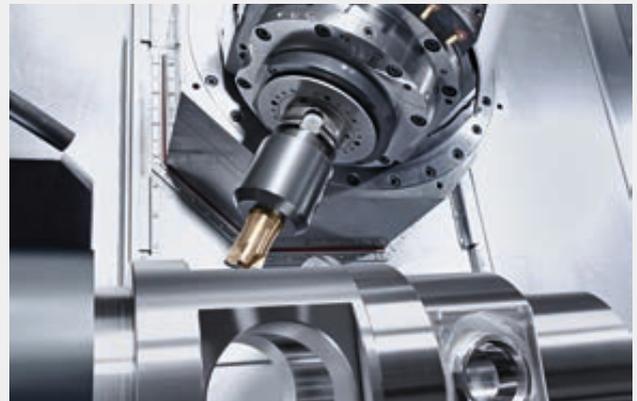
Let us tell you more about our certified qualification measures:

Please contact us on the following number: +49 (0) 52 05 / 74 12 513
or at qualifizierung@dmgmori.com



Course Programme – User training

CNC Training



Information on all courses:

Turning courses: T: +49 (0) 52 05 / 74 25 03 or
training.drehen@dmgmori.com

Milling courses: T: +49 (0) 83 63 / 89 42 24 or
training.fraesen@dmgmori.com



Course finder CNC Training

▸ Turning technology

▸ Milling technology

▸ ULTRASONIC / LASERTEC

Course descriptions CNC Training

Organisation

Course finder CNC Training

Turning technology

COURSE NO.	NEF SERIES	PAGE
SIEMENS 840D / SHOPTURN		
A-D110*	Programming, set-up and operation, without C- / Y-axis, ShopTurn.....	24
A-D120*	Programming, set-up and operation, with C- / Y-axis, ShopTurn.....	25
A-D180*	Programming, ShopTurn, DIN ISO.....	26
SIEMENS 840D OPERATE / SHOPTURN		
A-D111*	Programming, set-up and operation, without C- / Y-axis, Siemens Operate, ShopTurn.....	24
A-D121*	Programming, set-up and operation, with C- / Y-axis, Siemens Operate, ShopTurn.....	25
HEIDENHAIN PLUS iT / DINPLUS		
A-D410	Programming, set-up and operation, without C- / Y-axis, Heidenhain Plus iT, DINPlus.....	42
A-D440	Programming, set-up and operation, C- / Y-axis, Heidenhain Plus iT, DINPlus.....	44
HEIDENHAIN PLUS iT / TURNPLUS		
A-D510*	Programming, Heidenhain Plus iT, TurnPlus.....	46
A-D530	Set-up and operation, without C- / Y-axis, Heidenhain Plus iT, TurnPlus.....	47
A-D540	Programming, set-up and operation, C- / Y-axis, Heidenhain Plus iT, TurnPlus.....	47
HEIDENHAIN CNC PILOT 620		
A-D411*	Programming, set-up and operation, without C- / Y-axis, Heidenhain CNC Pilot 620.....	42
A-D421*	Programming, set-up and operation, with C- / Y-axis, Heidenhain CNC Pilot 620.....	43
A-D481	Programming units with DINPlus, Heidenhain CNC Pilot 620.....	46
COURSE NO.	CTX SERIES	PAGE
CTX 10 series / 20 series and CTX alpha / beta / gamma		
SIEMENS 840D / SHOPTURN		
A-D110*	Programming, set-up and operation, without C- / Y-axis, ShopTurn.....	24
A-D120*	Programming, set-up and operation, with C- / Y-axis, ShopTurn.....	25
A-D140	Programming, set-up and operation, rear-sided machining, ShopTurn.....	26
A-D180*	Programming, ShopTurn, DIN ISO.....	26
SIEMENS 840D OPERATE / SHOPTURN		
A-D111*	Programming, set-up and operation, without C- / Y-axis, Siemens Operate, ShopTurn.....	24
A-D121*	Programming, set-up and operation, with C- / Y-axis, Siemens Operate, ShopTurn.....	25
A-D141	Programming, set-up and operation, rear-sided machining, Siemens Operate, ShopTurn.....	26
A-D181	Programming, Siemens Operate, ShopTurn, DIN ISO.....	27
HEIDENHAIN PLUS iT / DINPLUS		
A-D410	Programming, set-up and operation, without C- / Y-axis, Heidenhain Plus iT, DINPlus.....	42
A-D440	Programming, set-up and operation, C- / Y-axis, Heidenhain Plus iT, DINPlus.....	44
A-D450	Programming, set-up and operation, rear-sided machining, Heidenhain DINPlus.....	45
HEIDENHAIN PLUS iT / TURNPLUS		
A-D510*	Programming, Heidenhain Plus iT, TurnPlus.....	46
A-D530	Set-up and operation, without C- / Y-axis, Heidenhain Plus iT, TurnPlus.....	47
A-D540	Programming, set-up and operation, C- / Y-axis, Heidenhain Plus iT, TurnPlus.....	47
A-D550	Programming, set-up and operation, rear-sided machining, Heidenhain Plus iT, TurnPlus.....	48

* We provide FollowUp Training for these courses. For more information, see page 05.

COURSE NO.	CTX SERIES	PAGE
CTX 10 series / 20 series and CTX alpha / beta / gamma		
HEIDENHAIN CNC PILOT 640 / UNITS		
A-D412*	Programming, set-up and operation, without C-axis, Heidenhain CNC Pilot 640, units.....	43
A-D422*	Programming, set-up and operation, with C-axis, Heidenhain CNC Pilot 640, units.....	44
A-D442	Programming, set-up and operation, rear-sided machining, Heidenhain CNC Pilot 640, units.....	45
HEIDENHAIN CNC PILOT 640 / TURNPLUS		
A-D512*	Programming, set-up and operation, without C- / Y-axis, Heidenhain CNC Pilot 640, TurnPlus.....	46
A-D522*	Programming, set-up and operation, with C- / Y-axis, Heidenhain CNC Pilot 640, TurnPlus.....	47
A-D542	Programming, set-up and operation, rear-sided machining, Heidenhain CNC Pilot 640, TurnPlus.....	48
CTX beta 4A		
SIEMENS SHOPTURN 3G / SHOPTURN		
A-D315*	Programming, ShopTurn 3G, ShopTurn, CTX beta 4A.....	37
A-D335	Set-up and operation, ShopTurn 3G, ShopTurn, CTX beta 4A.....	39
A-D345	Programming, set-up and operation, tailstock, ShopTurn 3G, ShopTurn, CTX beta 4A.....	40
A-D382	Measuring sensor, Siemens.....	41
SIEMENS SHOPTURN 3G / STRUCTURED PROGRAMMING		
A-D215*	Programming, ShopTurn 3G, structure, CTX beta 4A, SPRINT.....	30
A-D235	Set-up and operation, ShopTurn 3G, structure, CTX beta 4A, SPRINT.....	32
A-D245	Programming, set-up and operation, tailstock, ShopTurn 3G, structure, CTX beta 4A, SPRINT.....	34
A-D261	Set-up and operation, ARTIS tool breakage detection.....	34
A-D382	Measuring sensor, Siemens.....	41
A-D811	Programming, production turning machines, DMG Programmer 3D Turning.....	57
A-D812	Customer-specific training and installation, DMG Programmer 3D Turning.....	57
A-D813	Import, 2D/3D CAD data, DMG Programmer 3D Turning.....	57
CTX / beta TC / gamma TC / NTX 1000		
SIEMENS SOLUTIONLINE / SINGLE-CHANNEL / STRUCTURED PROGRAMMING		
A-D211	Structured programming, turning / milling centres, single-channel, ShopTurn 3G.....	28
A-D224	Basics of programming for operators, turning / milling centres, ShopTurn 3G / solutionline DIN.....	31
A-D231	Set-up and operation, single-channel, ShopTurn solutionline structure, CTX beta / gamma TC.....	31
A-D261	Set-up and operation, ARTIS tool breakage detection.....	34
A-D811	Programming, production turning machines, DMG Programmer 3D Turning.....	57
A-D812	Customer-specific training and installation, DMG Programmer 3D Turning.....	57
A-D813	Import, 2D/3D CAD data, DMG Programmer 3D Turning.....	57
A-D381	Programming, set-up and operation, tailstock / steady rest option.....	40
A-D382	Measuring sensor, Siemens.....	41
SIEMENS SOLUTIONLINE / DUAL-CHANNEL / STRUCTURED PROGRAMMING		
A-D212	Structured programming, turning / milling centres, Siemens DIN.....	28
A-D222	Basics of programming for operators, turning / milling centres, Siemens DIN.....	30
A-D232	Set-up and operation, single-channel, Siemens DIN, CTX gamma TC.....	32
A-D242	Set-up and operation, dual-channel, Siemens DIN, CTX gamma TC.....	33
A-D261	Set-up and operation, ARTIS tool breakage detection.....	34
A-D381	Programming, set-up and operation, tailstock / steady rest option.....	40
A-D382	Measuring sensor, Siemens.....	41
A-D811	Programming, production turning machines, DMG Programmer 3D Turning.....	57
A-D812	Customer-specific training and installation, DMG Programmer 3D Turning.....	57
A-D813	Import, 2D/3D CAD data, DMG Programmer 3D Turning.....	57
SIEMENS SOLUTIONLINE / SHOPTURN		
A-D313	Programming, ShopTurn, Operate / solutionline, single-channel, GMX, CTX TC.....	36
A-D332	Set-up and operation, single-channel, ShopTurn solutionline, CTX beta / gamma TC.....	38

Course finder CNC Training

▸ Turning technology

▸ Milling technology

▸ ULTRASONIC / LASERTEC

Course descriptions CNC Training

Organisation

COURSE NO.	CTX SERIES	PAGE
CTX / beta TC / gamma TC / NTX 1000		
SIEMENS SOLUTIONLINE / SHOPTURN		
A-D381	Programming, set-up and operation, tailstock / steady rest option	40
A-D382	Measuring sensor, Siemens	41
SIEMENS SHOPTURN 3G / STRUCTURED PROGRAMMING		
A-D213*	Structured programming, turning / milling centres, single-channel, ShopTurn 3G	29
A-D214*	Structured programming, turning / milling centres, dual-channel, ShopTurn 3G	29
A-D224	Basics of programming for operators, turning / milling centres, ShopTurn 3G / solutionline DIN	31
A-D234	Set-up and operation, single-channel, ShopTurn 3G, structure, CTX beta / gamma TC	32
A-D236	Set-up and operation, single-channel, ShopTurn 3G, structure, NTX	33
A-D244	Set-up and operation, dual-channel, ShopTurn 3G, structure, CTX beta / gamma TC	33
A-D246	Set-up and operation, dual-channel, ShopTurn 3G, structure, NTX	34
A-D261	Set-up and operation, ARTIS tool breakage detection	34
A-D381	Programming, set-up and operation, tailstock / steady rest option	40
A-D382	Measuring sensor, Siemens	41
A-D811	Programming, production turning machines, DMG Programmer 3D Turning	57
A-D812	Customer-specific training and installation, DMG Programmer 3D Turning	57
A-D813	Import, 2D/3D CAD data, DMG Programmer 3D Turning	57
SIEMENS SHOPTURN 3G / SHOPTURN		
A-D313	Programming, ShopTurn, Operate / solutionline, single-channel, GMX, CTX TC	36
A-D314*	Programming, ShopTurn, 3G, ShopTurn, dual-channel, CTX TC, NT, NTX	36
A-D334	Set-up and operation, single-channel, ShopTurn 3G, ShopTurn, CTX beta / gamma TC	38
A-D336	Set-up and operation, single-channel, ShopTurn 3G, ShopTurn, NTX	39
A-D344	Set-up and operation, dual-channel, ShopTurn 3G, ShopTurn, CTX beta / gamma TC	39
A-D346	Set-up and operation, dual-channel, ShopTurn 3G, ShopTurn, NTX	40
A-D381	Programming, set-up and operation, tailstock / steady rest option	40
A-D382	Measuring sensor, Siemens	41
HEIDENHAIN PLUS iT / DINPLUS		
A-D410	Programming, set-up and operation, without C- / Y-axis, Heidenhain Plus iT, DINPlus	42
A-D441	Structured programming, set-up and operation, Heidenhain Plus iT, DINPlus	45
HEIDENHAIN PLUS iT / TURNPLUS		
A-D510*	Programming, Heidenhain Plus iT, TurnPlus	46
A-D530	Set-up and operation, without C- / Y-axis, Heidenhain Plus iT, TurnPlus	47
A-D540	Programming, set-up and operation, C- / Y-axis, Heidenhain Plus iT, TurnPlus	47
A-D551	Structured programming, multi-channel, TurnPlus	48
A-D552	Structured programming, set-up and operation, single-channel, without counter spindle, TurnPlus	49
A-D562	Programming, set-up and operation, single-channel, with counter spindle, TurnPlus	49
CTX beta 4A TC		
SIEMENS SHOPTURN 3G / STRUCTURED PROGRAMMING		
A-D214*	Structured programming, turning / milling centres, dual-channel, ShopTurn 3G	29
A-D224	Basics of programming for operators, turning / milling centres, ShopTurn 3G / solutionline DIN	31
A-D234	Set-up and operation, single-channel, ShopTurn 3G, structure, CTX beta / gamma TC	32
A-D244	Set-up and operation, dual-channel, ShopTurn 3G, CTX beta / gamma TC	33
A-D261	Set-up and operation, ARTIS tool breakage detection	34
A-D381	Programming, set-up and operation, tailstock / steady rest option	40
A-D382	Measuring sensor, Siemens	41
A-D811	Programming, production turning machines, DMG Programmer 3D Turning	57
A-D812	Customer-specific training and installation, DMG Programmer 3D Turning	57
A-D813	Import, 2D/3D CAD data, DMG Programmer 3D Turning	57

* We provide FollowUp Training for these courses. For more information, see page 05.

COURSE NO.	CTX SERIES	PAGE
CTX beta 4A TC		
SIEMENS SHOPTURN 3G / SHOPTURN		
A-D314*	Programming, ShopTurn 3G, ShopTurn, dual-channel, CTX TC, NT, NTX	36
A-D334	Set-up and operation, single-channel, ShopTurn 3G, ShopTurn, CTX beta / gamma TC.....	38
A-D344	Set-up and operation, dual-channel, ShopTurn 3G, ShopTurn, CTX beta / gamma TC.....	39
A-D381	Programming, set-up and operation, tailstock / steady rest option.....	40
A-D382	Measuring sensor, Siemens	41

CTX delta / NT6600**SIEMENS**

Please contact us at training.drehen@dmgmori.com or on the following number: +49 (0) 52 05 / 74 25 03.
We would be happy to offer training courses for the CTX delta / NT 6600 with Siemens on request.

COURSE NO.	NLX / NL SERIES	PAGE
MAPPS IV		
A-D610	Programming and operation, MAPPS IV, G-Code, NL, NLX.....	49
A-D710	Programming and operation, MAPPS IV, APL, NL, NLX	52
A-D763	Tool management system, MAPPS IV, turning	55
A-D773	Measuring sensor, MAPPS IV, turning.....	56

COURSE NO.	CL / SL / VL SERIES	PAGE
MAPPS IV		
A-D611	Programming and operation, MAPPS IV, G-Code, CL, SL, VL.....	50
A-D711	Programming and operation, MAPPS IV, APL, CL, SL, VL	52
A-D773	Measuring sensor, MAPPS IV, turning.....	56

COURSE NO.	NTX 1000 SERIES	PAGE
MAPPS IV		
A-D614	Programming, MAPPS IV, G-Code, NTX 1000.....	50
A-D624	Programming, MAPPS IV, G-Code, multi-channel, NTX 1000	52
A-D714	Programming, MAPPS IV, AP-NT, NTX 1000	53
A-D724	Programming, MAPPS IV, AP-NT, multi-channel, NTX 1000	54
A-D744	Operation, MAPPS IV, NTX 1000.....	55
A-D765	Tool management system, MAPPS IV, NT, NTX	55
A-D775	Measuring sensor, MAPPS IV, NTX	56

COURSE NO.	NT / NTX SERIES	PAGE
MAPPS IV		
A-D615	Programming, MAPPS IV, G-Code, NT, NTX.....	51
A-D625	Programming, MAPPS IV, G-Code, multi-channel, NT, NTX.....	52
A-D715	Programming, MAPPS IV, AP-NT, NT, NTX	53
A-D725	Programming, MAPPS IV, AP-NT, multi-channel, NT, NTX	54
A-D745	Operation, MAPPS IV, NT, NTX	55

Course finder CNC Training

▸ **Turning technology**

▸ Milling technology

▸ ULTRASONIC / LASERTEC

Course descriptions CNC Training

Organisation

COURSE NO. NT / NTX SERIES PAGE

MAPPS IV

A-D765	Tool management system, MAPPS IV, NT, NTX	55
A-D775	Measuring sensor, MAPPS IV, NT, NTX	56

COURSE NO. NZX / NZX S SERIES PAGE

MAPPS IV

A-D613	Programming, MAPPS IV, G-Code, NZX, NZX-S	50
A-D623	Programming, MAPPS IV, G-Code, multi-channel, NZX, NZX-S	51
A-D713	Programming, MAPPS IV, AP-NZ, NZX, NZX-S	53
A-D723	Programming, MAPPS IV, AP-NZ, multi-channel, NZX, NZX-S	54
A-D743	Operation, MAPPS IV, NZX, NZX-S	54
A-D763	Tool management system, MAPPS IV, turning	55
A-D773	Measuring sensor, MAPPS IV, turning	56

COURSE NO. CTV SERIES PAGE

SIEMENS 840D SOLUTIONLINE AND OPERATE / STRUCTURED PROGRAMMING

A-D210	Structured programming of production turning machines, Siemens	27
A-D213*	Structured programming, turning / milling centres, single-channel, ShopTurn 3G	29
A-D220	Basics of programming for operators, production turning machines, Siemens	30
A-D230	Programming and operation, Siemens 840D, CTV	31
A-D261	Set-up and operation, ARTIS tool breakage detection	34
A-D811	Programming, production turning machines, DMG Programmer 3D Turning	57
A-D812	Customer-specific training and installation, DMG Programmer 3D Turning	57
A-D813	Import, 2D/3D CAD data, DMG Programmer 3D Turning	57

SIEMENS 840D OPERATE / SHOPTURN

A-D181	Programming, Siemens Operate, ShopTurn, DIN ISO	27
A-D311	Programming, set-up and operation, without C- / Y-axis, ShopTurn 3G, ShopTurn, CTV	35
A-D321	Programming, set-up and operation, with C- / Y-axis, ShopTurn 3G, ShopTurn, CTV	37

COURSE NO. NVL SERIES PAGE

MAPPS IV

A-D612	Programming and operation, MAPPS IV, G-Code, NVL	50
A-D712	Programming and operation, MAPPS IV, APL, NVL	53
A-D773	Measuring sensor, MAPPS IV, turning	56

COURSE NO. SPRINT SERIES PAGE

SIEMENS SHOPTURN 3G / STRUCTURED PROGRAMMING

A-D215*	Programming, ShopTurn 3G structure CTX beta 4A, SPRINT	30
A-D235	Set-up and operation, ShopTurn 3G, structure, CTX beta 4A, SPRINT	32
A-D245	Programming, set-up and operation, tailstock, ShopTurn 3G, structure, CTX beta 4A, SPRINT	34
A-D261	Set-up and operation, ARTIS tool breakage detection	34
A-D382	Measuring sensor, Siemens	41

* We provide FollowUp Training for these courses. For more information, see page 05. Information about all our turning courses at: training.drehen@dmgmori.com or tel.: +49 (0) 52 05 / 74 25 03

COURSE NO.	TWIN / GMX SERIES	PAGE
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COURSES ON REQUEST

Please contact us at training.drehen@dmgmori.com or on the following number: +49 (0) 52 05 / 74 25 03.
We would be happy to offer training courses for the TWIN and GMX ranges on request.

COURSE NO.	ECOLINE SERIES	PAGE
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CTX ecoline

SIEMENS 810D / 840D / SHOPTURN

A-D110*	Programming, set-up and operation, without C- / Y-axis, ShopTurn.....	24
A-D120*	Programming, set-up and operation, with C- / Y-axis, ShopTurn.....	25
A-D180*	Programming, ShopTurn, DIN ISO	26

SIEMENS 840D OPERATE / SHOPTURN

A-D111*	Programming, set-up and operation, without C- / Y-axis, Siemens Operate, ShopTurn	24
A-D121*	Programming, set-up and operation, with C- / Y-axis, Siemens Operate, ShopTurn	25
A-D181	Programming, Siemens Operate, ShopTurn, DIN ISO	27

HEIDENHAIN CNC PILOT 620

A-D411*	Programming, set-up and operation, without C- / Y-axis, Heidenhain CNC Pilot 620	42
A-D421*	Programming, set-up and operation, with C- / Y-axis, Heidenhain CNC Pilot 620	43
A-D481	Programming units with DINPlus, Heidenhain CNC Pilot 620	46

MITSUBISHI MAPPS IV

Please contact us at training.drehen@dmgmori.com or on the following number: +49 (0) 52 05 / 74 25 03.
We would be happy to offer training courses for the Mitsubishi MAPPS IV control system on request.

COURSE NO.	CELUS TRAINING COURSES	PAGE
------------	------------------------	------

A-D801	CELUS for Siemens, operation and process integration	56
A-D806	CELUS for MAPPS, operation and process integration.....	56

COURSE NO.	OTHER TRAINING COURSES	PAGE
------------	------------------------	------

Training for DMG Virtual Machine

DMG VIRTUAL MACHINE WITHOUT NX CAM

A-D820	Operation, DMG Virtual Machine, turning technology.....	58
--------	---	----

DMG VIRTUAL MACHINE WITH NX CAM / DMG PROCESS CHAIN

A-E821	Basics of CAD/CAM with NX, full licence	64
A-E822	Basics of CAM with NX, CAM licence.....	64
A-D831	NX, CAM for turning machines, CTX, TWIN, CTV, single-channel	58
A-D832	NX, CAM for turning machines, CTX, TWIN, CTV, GMX, turning and milling on up to 3-axes.....	59
A-D833	NX, CAM for turning machines, synchronisation, multi-channel	60
A-D851	Basics of DMG Virtual Machine, turning technology	60
A-D852	Operation of DMG Virtual Machine with equipment from SolidWorks, turning technology.....	60

ESPRIT TURNING

A-D861	ESPRIT Basic, turning.....	61
A-D862	ESPRIT, 5-axis machining.....	61

FANUC

Please contact us at training.drehen@dmgmori.com or on the following number: +49 (0) 52 05 / 74 25 03.
We would be happy to offer training courses for the FANUC control system on request.

Course finder CNC Training

› Turning technology

› Milling technology

› ULTRASONIC / LASERTEC

Course descriptions CNC Training

Organisation

COURSE NO.	OTHER TRAINING COURSES	PAGE
Special training		
A-D383	Gear hobbing (HOB_CYCLE).....	41
A-D384	Eccentric machining (CRANK_TURN, CRANK_MILL).....	41
COURSE NO.	CUSTOMER-SPECIFIC TRAINING	PAGE
A-D911	Customer-specific training on the customer's premises in Germany	61
A-D921	Training on the customer's premises outside of Germany	62
A-D931	Customer-specific training in the DMG MORI Academy in Germany	62

Course finder CNC Training

Milling technology

COURSE NO.	DMU SERIES	PAGE
SIEMENS 840D / SHOPMILL (ONLY FOR THE DMU 50/70)		
A-F310*	Programming and operation, Siemens Operate, ShopMill	68
A-F320	Configuration level: Plane transformation, Siemens Operate, ShopMill.....	68
A-F330	Configuration level: Measuring sensor, Siemens Operate, ShopMill.....	68
A-F370	Turning option, Siemens Operate, ShopMill.....	69
SIEMENS 840D / DIN ISO		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F221	Configuration level: Plane transformation, Siemens Operate, G-Code	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code	67
A-F351	Parameter programming with Siemens	69
A-F281	GREENmode / OMAT feed optimisation for Siemens	67
HEIDENHAIN MILLPLUS iT		
A-F510	Programming and operation, MillPlus iT.....	72
A-F520	Configuration level: G7 plane transformation, MillPlus iT.....	74
A-F530	Configuration level: Measuring sensor, MillPlus iT	74
HEIDENHAIN MILLPLUS V6XX		
A-F511*	Programming and operation, MillPlus iT V6XX.....	73
A-F521	Configuration level: G7 plane transformation, MillPlus iT V6XX	74
A-F531	Configuration level: Measuring sensor, MillPlus iT V6XX.....	75
HEIDENHAIN iTNC		
A-F410*	Programming and operation, iTNC.....	70
A-F411	Programming and operation, iTNC / TNC advanced	70
A-F420	Configuration level: Plane transformation cycle 19 / PLANE, iTNC / TNC.....	71
A-F430	Configuration level: Measuring sensor, iTNC / TNC.....	71
A-F451	Advanced Training course: Geometry (FK) programming, Heidenhain iTNC / TNC.....	71
A-F452	Advanced Training course: Parameter programming, iTNC / TNC	72

* We provide FollowUp Training for these courses. For more information, see page 05.

COURSE NO.	DMU EVO / DMU P / DMU FD SERIES	PAGE
SIEMENS 840D / SHOPMILL (ONLY FOR THE DMU EVO)		
A-F310*	Programming and operation, Siemens Operate, ShopMill	68
A-F320	Configuration level: Plane transformation, Siemens Operate, ShopMill.....	68
A-F330	Configuration level: Measuring sensor, Siemens Operate, ShopMill.....	68
A-F370	Turning option, Siemens Operate, ShopMill.....	69
SIEMENS 840D / DIN ISO		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F221	Configuration level: Plane transformation, Siemens Operate, G-Code.....	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code.....	67
A-F271	Configuration level: Turning option, Siemens Operate, G-Code.....	67
A-F281	GREENmode / OMAT feed optimisation for Siemens	67
HEIDENHAIN MILLPLUS iT		
A-F510	Programming and operation, MillPlus iT.....	72
A-F520	Configuration level: G7 plane transformation, MillPlus iT.....	74
A-F530	Configuration level: Measuring sensor, MillPlus iT.....	74
A-F571	Configuration level: Turning option, MillPlus iT.....	76
HEIDENHAIN MILLPLUS iT V6XX		
A-F511*	Programming and operation, MillPlus iT V6XX.....	73
A-F521	Configuration level: G7 plane transformation, MillPlus iT V6XX	74
A-F531	Configuration level: Measuring sensor, MillPlus iT V6XX.....	75
HEIDENHAIN iTNC (ONLY FOR THE DMU EVO AND DMU P)		
A-F410*	Programming and operation, iTNC.....	70
A-F411	Programming and operation, iTNC / TNC advanced	70
A-F420	Configuration level: Plane transformation cycle 19 / PLANE, iTNC / TNC.....	71
A-F430	Configuration level: Measuring sensor, iTNC / TNC.....	71
A-F451	Advanced Training course: Geometry (FK) programming, Heidenhain iTNC / TNC.....	71
A-F452	Advanced Training course: Parameter programming, iTNC / TNC	72

COURSE NO.	NMV SERIES	PAGE
MAPPS IV		
A-F613	Programming, MAPPS IV, G-Code, vertical, NMV.....	77
A-F683	Turning / milling option, MAPPS IV, G-Code, vertical	77
A-F713	Programming, MAPPS IV, APM, vertical, NMV	79
A-F723	Operation, MAPPS IV, APM, vertical, NMV	79
A-F763	Tool management system, MAPPS IV, milling	80
A-F773	Measuring sensor, MAPPS IV, milling	80
A-F783	Turning / milling option, MAPPS IV, APM, vertical	81

COURSE NO.	DMF SERIES	PAGE
SIEMENS 840D / SHOPMILL		
A-F310*	Programming and operation, Siemens Operate, ShopMill	68
A-F320	Configuration level: Plane transformation, Siemens Operate, ShopMill.....	68
A-F330	Configuration level: Measuring sensor, Siemens Operate, ShopMill.....	68
A-F370	Turning option, Siemens Operate, ShopMill.....	69
SIEMENS 840D / DIN ISO		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F221	Configuration level: Plane transformation, Siemens Operate, G-Code.....	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code.....	67

Course finder CNC Training

› Turning technology

› **Milling technology**

› ULTRASONIC / LASERTEC

Course descriptions CNC Training

Organisation

COURSE NO.	DMF SERIES	PAGE
SIEMENS 840D / DIN ISO		
A-F281	GREENmode / OMAT feed optimisation for Siemens	67
HEIDENHAIN iTNC		
A-F410*	Programming and operation, iTNC.....	70
A-F411	Programming and operation, iTNC / TNC advanced	70
A-F420	Configuration level: Plane transformation cycle 19 / PLANE, iTNC / TNC	71
A-F430	Configuration level: Measuring sensor, iTNC / TNC.....	71
A-F451	Advanced Training course: Geometry (FK) programming, Heidenhain iTNC / TNC.....	71
A-F452	Advanced Training course: Parameter programming, iTNC / TNC	72
COURSE NO.	DMC V SERIES	PAGE
SIEMENS 840D / DIN ISO		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code.....	67
A-F281	GREENmode / OMAT feed optimisation for Siemens	67
SIEMENS 840D / SHOPMILL		
A-F310*	Programming and operation, Siemens Operate, ShopMill	68
A-F330	Configuration level: Measuring sensor, Siemens Operate, ShopMill.....	68
HEIDENHAIN iTNC		
A-F410*	Programming and operation, iTNC.....	70
A-F411	Programming and operation, iTNC / TNC advanced	70
A-F430	Configuration level: Measuring sensor, iTNC / TNC.....	71
COURSE NO.	NVX SERIES	PAGE
MAPPS IV		
A-F611	Programming and operation, MAPPS IV, G-Code, vertical, NV, NVD, NVX	76
A-F711	Programming and operation, MAPPS IV, APM, vertical, NV, NVD, NVX	78
A-F763	Tool management system, MAPPS IV, milling	80
A-F771	Measuring sensor, MAPPS IV, NVX, NHX	80
COURSE NO.	NV / NVD SERIES	PAGE
MAPPS IV		
A-F611	Programming and operation, MAPPS IV, G-Code, vertical, NV, NVD, NVX	76
A-F711	Programming and operation, MAPPS IV, APM, vertical, NV, NVD, NVX	78
A-F763	Tool management system, MAPPS IV, milling	80
A-F773	Measuring sensor, MAPPS IV, milling	80
COURSE NO.	DMC H / NHX SERIES	PAGE
SIEMENS 840D / SHOPMILL		
A-F310*	Programming and operation, Siemens Operate, ShopMill	68
A-F320	Configuration level: Plane transformation, Siemens Operate, ShopMill.....	68
A-F330	Configuration level: Measuring sensor, Siemens Operate, ShopMill.....	68
A-F370	Turning option, Siemens Operate, ShopMill.....	69

* We provide FollowUp Training for these courses. For more information, see page 05.

COURSE NO.	DMC H / NHX SERIES	PAGE
SIEMENS 840D / DIN ISO		
A-F210	Programming and operation, Siemens 840D, DIN ISO.....	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code.....	67
A-F281	GREENmode / OMAT feed optimisation for Siemens	67
HEIDENHAIN iTNC		
A-F410*	Programming and operation, iTNC.....	70
A-F411	Programming and operation, iTNC / TNC advanced	70
A-F420	Configuration level: Plane transformation cycle 19 / PLANE, iTNC / TNC	71
A-F430	Configuration level: Measuring sensor, iTNC / TNC.....	71
A-F451	Advanced Training course: Geometry (FK) programming, Heidenhain iTNC / TNC.....	71
A-F452	Advanced Training course: Parameter programming, iTNC / TNC	72
A-F482	Option MPC, Heidenhain iTNC / TNC.....	72
MAPPS IV		
A-F610	Programming and operation, MAPPS IV, G-Code, horizontal, NH(X)	76
A-F710	Programming and operation, MAPPS IV, APM, horizontal, NH(X)	78
A-F763	Tool management system, MAPPS IV, milling.....	80
A-F771	Measuring sensor, MAPPS IV, NVX, NHX	80

COURSE NO.	NH SERIES	PAGE
MAPPS IV		
A-F610	Programming and operation, MAPPS IV, G-Code, horizontal, NH(X)	76
A-F710	Programming and operation, MAPPS IV, APM, horizontal, NH(X)	78
A-F763	Tool management system, MAPPS IV, milling.....	80
A-F773	Measuring sensor, MAPPS IV, milling	80

COURSE NO.	DMC U / FD SERIES	PAGE
SIEMENS 840D / DIN ISO		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F221	Configuration level: Plane transformation, Siemens Operate, G-Code	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code.....	67
A-F271	Configuration level: Turning option, Siemens Operate, G-Code.....	67
A-F281	GREENmode / OMAT feed optimisation for Siemens	67
SIEMENS 840D / SHOPMILL		
A-F310*	Programming and operation, Siemens Operate, ShopMill	68
A-F320	Configuration level: Plane transformation, Siemens Operate, ShopMill.....	68
A-F330	Configuration level: Measuring sensor, Siemens Operate, ShopMill.....	68
A-F370	Turning option, Siemens Operate, ShopMill.....	69
HEIDENHAIN MILLPLUS IT		
A-F510	Programming and operation, MillPlus iT.....	72
A-F520	Configuration level: G7 plane transformation, MillPlus iT.....	74
A-F530	Configuration level: Measuring sensor, MillPlus iT	74
A-F571	Configuration level: Turning option, MillPlus iT	76
HEIDENHAIN MILLPLUS IT V6XX		
A-F511*	Programming and operation, MillPlus iT V6XX.....	73
A-F521	Configuration level: G7 plane transformation, MillPlus iT V6XX	74
A-F531	Configuration level: Measuring sensor, MillPlus iT V6XX.....	75

Course finder CNC Training

› Turning technology

› **Milling technology**

› ULTRASONIC / LASERTEC

Course descriptions CNC Training

Organisation

COURSE NO.	DMC U / FD SERIES	PAGE
HEIDENHAIN iTNC		
A-F410*	Programming and operation, iTNC.....	70
A-F411	Programming and operation, iTNC / TNC advanced	70
A-F420	Configuration level: Plane transformation cycle 19 / PLANE, iTNC / TNC.....	71
A-F430	Configuration level: Measuring sensor, iTNC / TNC.....	71
A-F451	Advanced Training course: Geometry (FK) programming, Heidenhain iTNC / TNC.....	71
A-F452	Advanced Training course: Parameter programming, iTNC / TNC	72

COURSE NO.	NMH SERIES	PAGE
MAPPS IV		
A-F612	Programming, MAPPS IV, G-Code, horizontal, NMH	77
A-F712	Programming, MAPPS IV, APM, horizontal, NMH	78
A-F722	Operation, MAPPS IV, APM, horizontal, NMH.....	79
A-F763	Tool management system, MAPPS IV, milling.....	80
A-F773	Measuring sensor, MAPPS IV, milling	80

COURSE NO.	HSC / HSC LINEAR SERIES	PAGE
SIEMENS 840D / DIN ISO		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F221	Configuration level: Plane transformation, Siemens Operate, G-Code.....	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code.....	67
A-F281	GREENmode / OMAT feed optimisation for Siemens	67
SIEMENS 840D / SHOPMILL		
A-F310*	Programming and operation, Siemens Operate, ShopMill	68
A-F320	Configuration level: Plane transformation, Siemens Operate, ShopMill.....	68
A-F330	Configuration level: Measuring sensor, Siemens Operate, ShopMill.....	68
HEIDENHAIN iTNC		
A-F410*	Programming and operation, iTNC.....	70
A-F411	Programming and operation, iTNC / TNC advanced	70
A-F420	Configuration level: Plane transformation cycle 19 / PLANE, iTNC / TNC.....	71
A-F430	Configuration level: Measuring sensor, iTNC / TNC.....	71
A-F451	Advanced Training course: Geometry (FK) programming, Heidenhain iTNC / TNC.....	71
A-F452	Advanced Training course: Parameter programming, iTNC / TNC	72

COURSE NO.	ECOLINE SERIES	PAGE
<i>DMU ecoline</i>		
SIEMENS 810D / 840D / DIN ISO		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F221	Configuration level: Plane transformation, Siemens Operate, G-Code.....	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code.....	67
A-F281	GREENmode / OMAT feed optimisation for Siemens	67
SIEMENS 810D / 840D / SHOPMILL		
A-F310*	Programming and operation, Siemens Operate, ShopMill	68
A-F320	Configuration level: Plane transformation, Siemens Operate, ShopMill.....	68
A-F330	Configuration level: Measuring sensor, Siemens Operate, ShopMill.....	68
A-F370	Turning option, Siemens Operate, ShopMill.....	69

* We provide FollowUp Training for these courses. For more information, see page 05. Information about all our milling courses at: training.fraesen@dmgmori.com or tel.: +49 (0) 83 63 / 89 42 24

COURSE NO.	ECOLINE SERIES	PAGE
<i>DMC V ecoline</i>		
SIEMENS 840D / SHOPMILL		
A-F310*	Programming and operation, Siemens Operate, ShopMill	68
A-F330	Configuration level: Measuring sensor, Siemens Operate, ShopMill.....	68
SIEMENS 840D / DIN ISO		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code.....	67
A-F281	GREENmode / OMAT feed optimisation for Siemens	67
HEIDENHAIN TNC 620		
A-F410*	Programming and operation, iTNC.....	70
A-F411	Programming and operation, iTNC / TNC advanced	70
A-F430	Configuration level: Measuring sensor, iTNC / TNC.....	71
A-F451	Advanced Training course: Geometry (FK) programming, Heidenhain iTNC / TNC.....	71
A-F452	Advanced Training course: Parameter programming, iTNC / TNC	72
MILLTAP		
SIEMENS 840D / DIN ISO		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code	67
SIEMENS 840D / SHOPMILL		
A-F310*	Programming and operation, Siemens Operate, ShopMill	68
A-F330	Configuration level: Measuring sensor, Siemens Operate, ShopMill.....	68

COURSE NO.	CELLOS TRAINING COURSES	PAGE
A-F801	CELLOS for Siemens, operation and process integration	81
A-F806	CELLOS for MAPPS, operation and process integration.....	81

COURSE NO.	OTHER TRAINING COURSES	PAGE
TRAINING FOR DMG VIRTUAL MACHINE		
A-F820	Operation, DMG Virtual Machine, milling technology.....	82
A-E821	Basics of CAD/CAM with NX, full licence	64
A-E822	Basics of CAM with NX, CAM licence.....	64
A-F831	NX CAM milling machine with up to 3-axes.....	82
A-F832	NX CAM DMU / DMC FD with up to 5 axes.....	83
A-E834	NX CAM turning / milling machine, milling, 5-axis simultaneous machining	64
A-F851	Basics of DMG Virtual Machine, milling technology	83
A-F852	Operation of DMG Virtual Machine including SolidWorks, milling technology	84
ESPRIT MILLING		
A-F861	ESPRIT Basic, milling	84
A-F862	ESPRIT, 5-axis machining.....	84
SPECIAL TRAINING COURSES		
A-F001	BA4 safety training.....	65
A-F021	Programming and operation of Philips CNC 432.....	65
A-F022	Programming and operation of Philips CNC 532.....	65
A-F281	GREENmode / OMAT feed optimisation for Siemens	67
A-F351	Parameter programming with Siemens	69
A-F382	Option MPC, Siemens ShopMill and DIN ISO	69
A-F482	Option MPC, Heidenhain iTNC / TNC.....	72

Course finder CNC Training

› Turning technology

› **Milling technology**

› **ULTRASONIC / LASERTEC**

Course descriptions CNC Training

Organisation

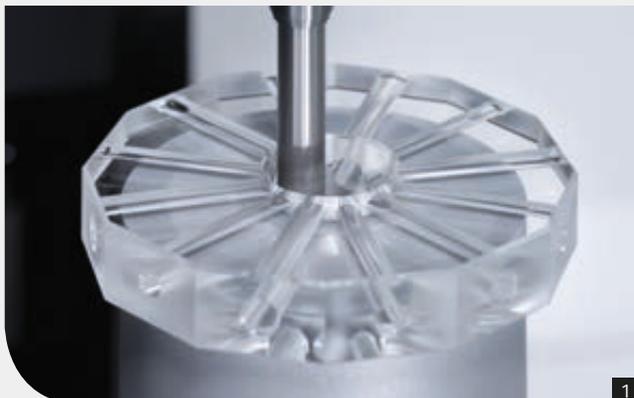
COURSE NO.	OTHER TRAINING COURSES	PAGE
SPECIAL TRAINING COURSES		
A-F482	Option MPC, Heidenhain iTNC / TNC.....	72
A-F551	Advanced Training course: Geometry programming and IPP, MillPlus iT	75
A-F552	Advanced Training course: Parameter programming and IPP, MillPlus iT.....	75
CUSTOMER-SPECIFIC TRAINING COURSES		
A-F911	Customer-specific training on the customer's premises in Germany, Austria and Switzerland.....	85
A-F921	Customer-specific training on the customer's premises outside of Germany, Austria and Switzerland.....	85
A-F931	Customer-specific training in the DMG MORI Academy in Germany, Austria or Switzerland.....	85

Course finder CNC Training

ULTRASONIC and LASERTEC

COURSE NO.	ULTRASONIC SERIES	PAGE
SIEMENS 840D		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F221	Configuration level: Plane transformation, Siemens Operate, G-Code.....	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code.....	67
A-F281	GREENmode / OMAT feed optimisation for Siemens	67

COURSE NO.	LASERTEC SERIES	PAGE
SIEMENS 840D		
A-F211*	Programming and operation, Siemens Operate, G-Code.....	66
A-F221	Configuration level: Plane transformation, Siemens Operate, G-Code.....	66
A-F231	Configuration level: Measuring sensor, Siemens Operate, G-Code.....	67
A-F281	GREENmode / OMAT feed optimisation for Siemens	67



1



2

1: ULTRASONIC – Full machining of a glass component in under 10 minutes 2: LASERTEC – Perfect cutting edges, clearance angles and chip breakers in precision tools

Course descriptions CNC Training

» Turning technology



Information on all courses
for CNC Training in turning:

Don't hesitate to contact us for more advice:
training.drehen@dmgmori.com
T: +49 (0) 52 05 / 74 25 03

3: CELOS – From the idea to the finished product. 21.5" multi-touch screen for quick and easy operation 4: Machining on an NEF 400 with integrated, liquid-cooled 340 Nm spindle motor for maximum cutting performance and temperature stability

COURSES // CNC TRAINING // TURNING TECHNOLOGY

1. Basic

2. Advanced

3. Professional

A-D110*

Programming, set-up and operation, without C- / Y-axis, ShopTurn

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of turning technology and basic knowledge of CNC technology

COURSE CONTENTS

- + Machine and workpiece coordinates
- + Machine set-up
- + Basic features of the control interface
- + Program and tool management
- + Program heading
- + General machining cycles
- + Graphical contour definition with contour elements
- + Contour turning
- + Zero point offsets
- + Subprogram technology
- + Computational functions
- + Simulation
- + Start-up routine
- + Manual operation
- + T, S, M menus
- + Machine set-up
- + Clamping devices
- + Setting up and measuring tools
- + Program input
- + Tool-changing point

- + Positioning, machining and optimising workpieces
- + Tool correction
- + Preventative maintenance
- + Data back-up

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D111*

Programming, set-up and operation, without C- / Y-axis, Siemens Operate, ShopTurn

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Machine and workpiece coordinates
- + Machine set-up
- + Tool set-up
- + Program heading
- + Contour definition
- + Contour turning
- + Contour elements
- + Zero point offsets
- + Subprograms
- + Computational functions
- + Simulation
- + Data back-up
- + Start-up routine
- + MDA (manual data input) mode
- + Machine set-up
- + Clamping devices
- + Tools
- + Program input
- + Tool-changing point
- + Simulation and optimisation
- + Retracting and processing parts
- + Tool correction

- + Preventative maintenance
- + Setting up and measuring tools

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D120*

*Programming, set-up and operation, with C- / Y-axis, ShopTurn***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of turning technology and basic knowledge of CNC technology

COURSE CONTENTS

- + Machine and workpiece coordinates
- + Machine set-up
- + Basic features of the control interface
- + Program and tool management
- + Program heading
- + General machining cycles
- + Graphical contour definition with contour elements
- + Contour turning
- + Zero point offsets
- + Subprogram technology
- + Computational functions
- + Simulation
- + Start-up routine
- + Manual operation
- + T, S, M menus
- + Machine set-up
- + Clamping devices
- + Setting up and measuring tools
- + Program input
- + Zero point offsets
- + Tool-changing point
- + Positioning, machining and optimising workpieces
- + Tool correction
- + Working with driven tools
- + Programming the C-axis
- + Programming the Y-axis
- + Preventative maintenance
- + Data back-up

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D121*

*Programming, set-up and operation, with C- / Y-axis, Siemens Operate, ShopTurn***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Machine and workpiece coordinates
- + Machine set-up
- + Tool set-up
- + Program heading
- + Contour definition
- + Contour turning
- + Contour elements
- + Zero point offsets
- + Subprograms
- + Computational functions
- + Simulation
- + Data back-up
- + Start-up routine
- + MDA mode
- + Machine set-up
- + Clamping devices
- + Tools
- + Program input
- + Zero point offsets
- + Tool-changing point
- + Simulation and optimisation
- + Retracting and processing parts
- + Tool correction
- + Preventative maintenance
- + Setting up and measuring tools
- + Working with driven tools
- + Programming the C-axis
- + Programming the Y-axis

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D140 *Programming, set-up and operation, rear-sided machining, ShopTurn*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D120*

COURSE CONTENTS

- + Working area situation
- + Zero point offset
- + Zero point mirroring
- + Programming the counter spindle
- + Counter spindle functions: complete / drawing / gripping / rear-facing
- + Tools for rear-sided machining
- + The counter spindle as a tailstock
- + Bar machining
- + Automatic finished part unloading

DURATION

2 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D141 *Programming, set-up and operation, rear-sided machining, Siemens Operate, ShopTurn*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D121*

COURSE CONTENTS

- + Programming the counter spindle
- + Zero point offsets
- + Zero point mirroring
- + Calculation of the working area
- + Counter spindle technology
- + Tools for rear-sided machining
- + Rear-sided machining: complete / drawing / gripping
- + The counter spindle as a tailstock
- + Bar machining
- + Automatic finished part unloading

DURATION

2 days

NUMBER OF PARTICIPANTS

1–8 persons

A-D180* *Programming, ShopTurn, DIN-ISO*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Knowledge of programming with ShopTurn or participation in course A-D120* or A-D110*

COURSE CONTENTS

- + Programming in G-Code
- + M-functions
- + G-functions
- + Machining cycles
- + C-axis machining
- + Y-axis machining
- + Programming exercises
- + Integration of subprograms
- + Program repetitions

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D181

*Programming, Siemens Operate, ShopTurn, DIN ISO***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Experience in ShopTurn programming or participation in course A-D120* / A-D110* / A-D321 or A-D311

COURSE CONTENTS

- + Programming in G-Code
- + M-functions
- + G-functions
- + Machining cycles
- + C-axis machining
- + Y-axis machining
- + Programming exercises
- + Integration of subprograms
- + Program repetitions

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D210

*Structured programming of production turning machines, Siemens***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Sound knowledge of CNC turning technology

COURSE CONTENTS

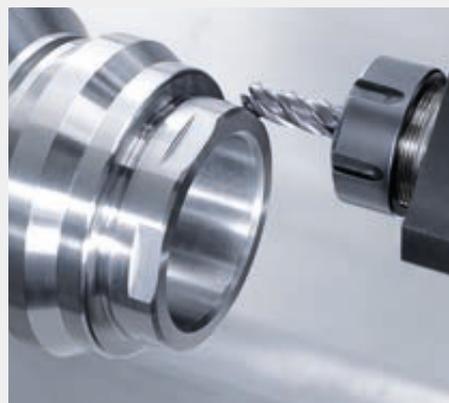
- + Machine set-up
- + Structured program generation (single channel, dual channel)
- + Machining programs
- + Subprogram technology
- + Simulation
- + Operating modes of SINUMERIK 840D
- + Basic geometrical functions
- + Tool parameters
- + GILDEMEISTER and SINUMERIK cycles
- + RG parameters
- + Zero points
- + Main program structure
- + Programming the C-axis
- + Transformations (frame instructions)
- + Slide synchronisation
- + Programming the Y-axis
- + 4-axis machining
- + Input and output of data

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons



COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D211

Structured programming, turning / milling centres, single-channel, ShopTurn 3G

TARGET GROUP

Programmers and operators of CNC turning and milling centres

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Machine and workpiece coordinates
- + Machine set-up
- + Tool set-up
- + Program heading
- + Contour definition
- + Contour turning
- + Contour elements
- + Zero point offsets
- + Subprograms
- + Computational functions
- + Simulation
- + Data back-up
- + Start-up routine
- + MDA mode
- + Machine set-up
- + Clamping devices
- + Tools
- + Program input
- + Tool-changing point
- + Simulation and optimisation
- + Retracting and processing parts
- + Tool correction

- + Offsetting the tool in the machine
- + Preventative maintenance
- + Working with driven tools
- + Programming the C-axis
- + Programming the Y-axis

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-D212

Structured programming, turning / milling centres, Siemens DIN

TARGET GROUP

Programmers and operators of turning and milling centres with GILDEMEISTER structured programming

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Machine set-up
- + Structured program generation (single channel / dual channel)
- + Machining programs
- + Subprogram technology
- + Simulation
- + Operating modes of Siemens SINUMERIK 840D
- + Basic geometrical functions
- + Tool parameters
- + Standard and manufacturer's cycles
- + RG parameters
- + Zero points
- + Main program structure
- + Programming the C-axis
- + Transformations (frame instructions)
- + Slide synchronisation
- + Programming the Y-axis
- + 4-axis machining
- + Input and output of data
- + Coordinate system of slide 1, B-axis

- + Tool coordinates system
- + Turning with the B-axis
- + B-axis changes in the machining program
- + Special features when using a neutral tool
- + Special corrections for tools on the inclined B-axis
- + TOWWCS and TOWSTD
- + ATRANS and AROT
- + Examples of milling
- + Milling and boring cycles
- + "Shift" subprogram
- + Additive zero offset

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-D213*

*Structured programming, turning / milling centres, single-channel, ShopTurn 3G***TARGET GROUP**

Programmers and operators of CNC turning and milling centres

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- | | |
|--|--|
| <ul style="list-style-type: none"> + Machine set-up + Structured program generation (single channel) + Machining programs + Subprogram technology + Simulation + Operating modes of Siemens SINUMERIK 840D + Basic geometrical functions + Tool parameters + Standard and manufacturer's cycles + RG parameters + Workpiece zero points + Main program structure + Programming the C-axis + Transformations (frame instructions) + Slide synchronisation + Programming the Y-axis + 4-axis machining + Input and output of data + Coordinate system of slide 1, B-axis + Tool coordinates system | <ul style="list-style-type: none"> + Turning with the B-axis + B-axis changes in the machining program + Special features when using a neutral tool + Special corrections for tools on the inclined B-axis + TOWWCS and TOWSTD + ATRANS and AROT + Examples of milling + Milling and boring cycles + "Shift" subprogram + Additive zero offset |
|--|--|

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-D214*

*Structured programming, turning / milling centres, dual-channel, ShopTurn 3G***TARGET GROUP**

Programmers and operators of CNC turning and milling centres

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- | | |
|--|---|
| <ul style="list-style-type: none"> + Machine set-up + Structured program generation (single channel / dual channel) + Machining programs + Subprogram technology + Simulation + Operating modes of Siemens SINUMERIK 840D + Basic geometrical functions + Tool parameters + Standard and manufacturer's cycles + RG parameters + Zero points + Main program structure + Programming the C-axis + Transformations (frame instructions) + Slide synchronisation + Programming the Y-axis + 4-axis machining + Input and output of data + Coordinate system of slide 1, B-axis | <ul style="list-style-type: none"> + Tool coordinates system + Turning with the B-axis + B-axis changes in the machining program + Special features when using a neutral tool + Special corrections for tools on the inclined B-axis + TOWWCS and TOWSTD + ATRANS and AROT + Examples of milling + Milling and boring cycles + "Shift" subprogram + Additive zero offset |
|--|---|

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D215*

Programming, ShopTurn 3G, structure, CTX beta 4A, SPRINT

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Machine set-up
- + Structured program generation (single channel / dual channel)
- + Machining programs
- + Subprogram technology
- + Simulation
- + Operating modes of SINUMERIK 840D
- + Basic geometrical functions
- + Tool parameters
- + Standard and manufacturer's cycles
- + RG parameters
- + Zero points
- + Main program structure
- + Programming the C-axis
- + Transformations (frame instructions)
- + Slide synchronisation
- + Programming the Y-axis
- + 4-axis machining
- + Input and output of data

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-D220

Basics of programming for operators, production turning machines, Siemens

TARGET GROUP

Operators of CNC production turning machines

REQUIREMENTS

Solid basic knowledge in the operation of CNC turning machines

COURSE CONTENTS

- + Machine set-up
- + GILDEMEISTER structured program generation (single channel / dual channel)
- + Structure of machining programs
- + Simulation
- + Operating modes of SINUMERIK 840D from Siemens
- + Tool parameters
- + RG parameters
- + Zero points
- + Main program structure
- + Status parameters
- + Input and output of data

DURATION

1 day

NUMBER OF PARTICIPANTS

3–6 persons

A-D222

Basics of programming for operators, turning / milling centres, Siemens DIN

TARGET GROUP

Operators of turning and milling centres with GILDEMEISTER structured programming

REQUIREMENTS

Solid basic knowledge in the operation of CNC turning machines

COURSE CONTENTS

- + Machine set-up
- + GILDEMEISTER structured program generation (single channel / dual channel)
- + Structure of machining programs
- + Simulation
- + Operating modes of Siemens SINUMERIK 840D
- + Tool parameters
- + RG parameters
- + Zero points
- + Main program structure
- + Status parameters
- + Input and output of data

DURATION

1 day

NUMBER OF PARTICIPANTS

3–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D224 *Basics of programming for operators, turning / milling centres, ShopTurn 3G / solutionline DIN*
TARGET GROUP

Operators of CNC turning and milling centres

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Machine set-up
- + GILDEMEISTER structured program generation (single channel / dual channel)
- + Structure of machining programs
- + Simulation
- + Operating modes of Siemens SINUMERIK 840D
- + Tool parameters
- + RG parameters
- + Zero points
- + Main program structure
- + Status parameters

DURATION

1 day

NUMBER OF PARTICIPANTS

3–8 persons

A-D230 *Set-up and operation, Siemens 840D, CTV*
TARGET GROUP

Programmers and operators of CNC production turning machines

REQUIREMENTS

Participation in course A-D120 or A-D220

COURSE CONTENTS

- + Machine concept
- + Control system structure
- + Keyboard layout
- + Input of parameters
- + Calculation of zero points
- + Structure and application of the GILDEMEISTER structured program
- + Machine set-up
- + Working in AUTOMATIC mode
- + Returning to the program
- + Program optimisation
- + Tool correction

DURATION

3 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D231 *Set-up and operation, single-channel, ShopTurn solutionline structure, CTX beta / gamma TC*
TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D214* or A-D224

COURSE CONTENTS

- + Machine concept
- + Keyboard layout
- + Start-up routine
- + Manual operation
- + Slide operation
- + Spindle assignment
- + Tool changing, channel 1
- + Setting up the machine
- + Setting up the standard workpiece
- + Clamping device selection and set-up
- + Setting the clamping pressure

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D232

Set-up and operation, single-channel, Siemens DIN, CTX gamma TC

TARGET GROUP

Programmers and operators of CNC turning and milling centres

REQUIREMENTS

Participation in course A-D212 or A-D222

COURSE CONTENTS

- + Machine concept
- + Keyboard layout
- + Start-up routine
- + Manual operation
- + Slide operation
- + Spindle assignment
- + Tool changing
- + Setting up the machine
- + Setting up the standard workpiece
- + Clamping device selection and set-up
- + Setting the clamping pressure
- + Program creation
- + Clamping device travel monitoring
- + Tool input
- + Calculation of parameters
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Resuming the machining program
- + Data back-up

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D234

Set-up and operation, single-channel, ShopTurn 3G, structure, CTX beta / gamma TC

TARGET GROUP

Programmers and operators of CNC turning and milling centres

REQUIREMENTS

Participation in course A-D214* or A-D224

COURSE CONTENTS

- + Machine concept
- + Keyboard layout
- + Start-up routine
- + Manual operation
- + Slide operation
- + Spindle assignment
- + Tool changing, channel 1
- + Setting up the machine
- + Setting up the standard workpiece
- + Clamping device selection and set-up
- + Setting the clamping pressure
- + Program creation
- + Clamping device travel monitoring
- + Tool input
- + Calculation of parameters
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Resuming the machining program
- + Data back-up

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D235

Set-up and operation, ShopTurn 3G, structure, CTX beta 4A, SPRINT

TARGET GROUP

Programmers and operators of CNC turning and milling centres

REQUIREMENTS

Participation in course A-D215*

COURSE CONTENTS

- + Machine concept
- + Control system structure
- + Keyboard layout
- + Input of parameters
- + Calculation of zero points
- + Structure and application of the GILDEMEISTER structured program
- + Machine set-up
- + Synchronisation
- + Working in AUTOMATIC mode
- + Returning to the program
- + Program optimisation
- + Tool correction
- + Input and output of data
- + Preventative maintenance

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D236

*Set-up and operation, single-channel, ShopTurn 3G, structure, NTX***TARGET GROUP**

Programmers and operators of CNC turning and milling centres

REQUIREMENTS

Participation in course A-D214* or A-D224

COURSE CONTENTS

- + Machine concept
- + Keyboard layout
- + Start-up routine
- + Manual operation
- + Slide operation
- + Spindle assignment
- + Tool changing, channel 1
- + Setting up the machine
- + Setting up the standard workpiece
- + Clamping device selection and set-up
- + Setting the clamping pressure
- + Clamping device travel monitoring
- + Program creation
- + Tool input
- + Calculation of parameters
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Resuming the machining program
- + Data back-up

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D242

*Set-up and operation, dual-channel, Siemens DIN, CTX gamma TC***TARGET GROUP**

Programmers and operators of turning and milling centres with GILDEMEISTER structured programming

REQUIREMENTS

Good knowledge of the operation of CNC machines, participation in course A-D212 or A-D222 and A-D232

COURSE CONTENTS

- + Tool changing, channel 2
- + Special features of dual-channel machining
- + Tooling and setting up the lower turret
- + Expanding the standard workpiece for dual-channel machining
- + Global RG parameters
- + Adaptation of the main program
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Resuming the machining program
- + Data back-up

DURATION

1 day

NUMBER OF PARTICIPANTS

3–6 persons

A-D244

*Set-up and operation, dual-channel, ShopTurn 3G, structure, CTX beta / gamma TC***TARGET GROUP**

Programmers and operators of CNC turning and milling centres

REQUIREMENTS

Participation in course A-D214* or A-D224 and A-D236

COURSE CONTENTS

- + Tool changing, channel 2
- + Special features of dual-channel machining
- + Tooling / setting up the lower turret
- + Expanding the standard workpiece for dual-channel machining
- + Global RG parameters
- + Adaptation of the main program
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Resuming the machining program
- + Data back-up

DURATION

1 day

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D245

Programming, set-up and operation, tailstock, ShopTurn 3G, structure, CTX beta 4A, SPRINT

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in courses A-D215* and A-D235

COURSE CONTENTS

- + RG parameters
- + Zero points for tailstock machining
- + Program structure
- + Program templates
- + Machining options
- + Returning to the program

DURATION

1.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D246

Set-up and operation, dual-channel, ShopTurn 3G, structure, NTX

TARGET GROUP

Programmers and operators of CNC turning and milling centres

REQUIREMENTS

Participation in course A-D214* or A-D224 and A-D236

COURSE CONTENTS

- + Tool changing, channel 2
- + Special features of dual-channel machining
- + Tooling / setting up the lower turret
- + Expanding the standard workpiece for dual-channel machining
- + Global RG parameters
- + Adaptation of the main program
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Resuming the machining program
- + Data back-up

DURATION

1 day

NUMBER OF PARTICIPANTS

3–6 persons

A-D261

Set-up and operation, ARTIS tool breakage detection

TARGET GROUP

Programmers and operators of CNC turning and milling centres

REQUIREMENTS

Participation in a programming, set-up and operation course Siemens 840D, good knowledge of machine operation

COURSE CONTENTS

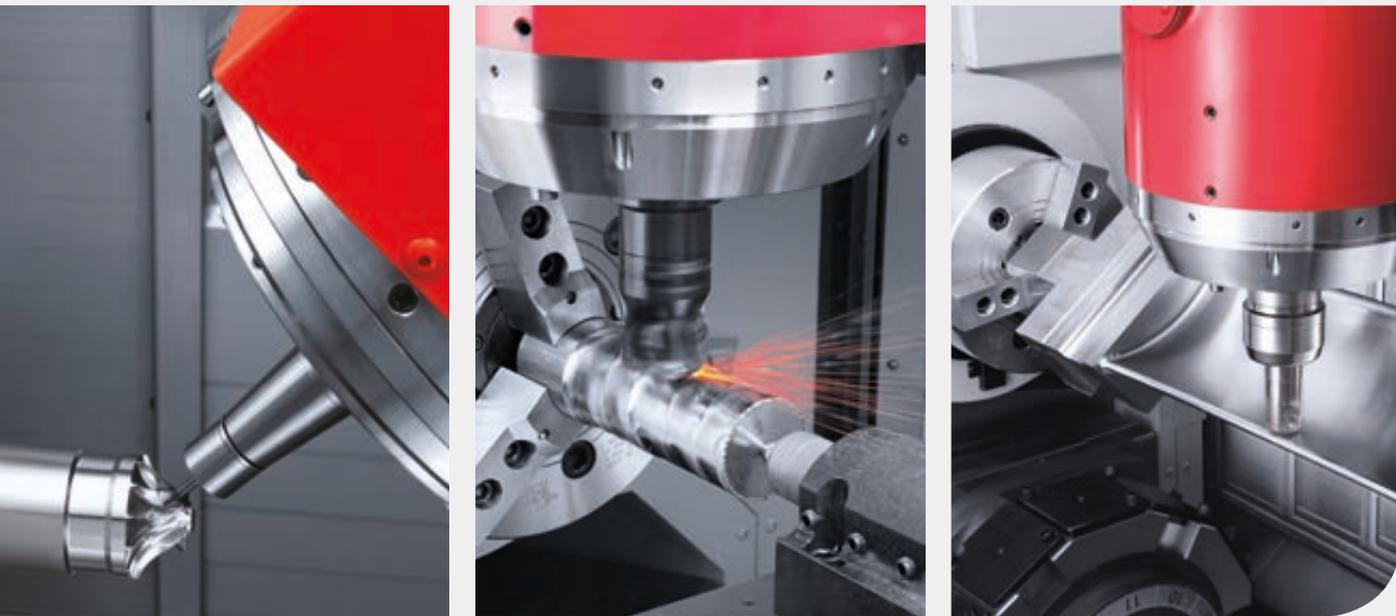
- + Getting to know the various ways of monitoring
- + Recording the machining forces
- + Getting to know the programming commands
- + Practical exercises in monitoring for “blunt”, “missing” and “breakage”
- + Optimising monitoring

DURATION

2 days

NUMBER OF PARTICIPANTS

3–6 persons



A-D311

*Programming, set-up and operation, without C- / Y-axis, ShopTurn 3G, ShopTurn, CTV***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and basic knowledge of CNC technology

COURSE CONTENTS

- + Machine and workpiece coordinates
 - + Machine set-up
 - + Tool set-up
 - + Program heading
 - + Contour definition
 - + Contour turning
 - + Contour elements
 - + Zero point offsets
 - + Subprograms
 - + Computational functions
 - + R-parameters
 - + Programming in G-Code
 - + Simulation
 - + Data back-up
 - + Machine set-up
 - + Start-up routine
 - + MDA (manual data input)
 - + Machine set-up
 - + Clamping devices
 - + Tools
 - + Program input
 - + Zero point offsets
 - + Tool-changing point
 - + Simulation and optimisation
- + Retracting and processing parts
 - + Tool correction
 - + Offsetting tools in the machine
 - + Preventative maintenance
 - + Working with driven tools

DURATION

3 days

NUMBER OF PARTICIPANTS

3–8 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D313

Programming, ShopTurn, Operate / solutionline, single-channel, GMX, CTX TC

TARGET GROUP

Programmers, setters and operators of turn-mill centres with ShopTurn programming

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Machine set-up
- + Program heading
- + Contour definition
- + B-axis kinematics
- + Contour turning
- + Contour elements
- + Burring
- + Thread cutting
- + Computational functions
- + Fitting
- + Internal machining
- + Programming the counter spindle
- + Swivel cycle
- + Zero point offsets
- + Tool-changing point
- + Simulation and optimisation
- + Tool input
- + Tool management
- + HSK tools and tool coordinates
- + Corrections with a positioned B-axis
- + Milling and boring cycles
- + Insights into DIN/ISO

- + ShopTurn programming exercises
- + Full machining including turning and milling
- + Programming (programGUIDE)

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D314*

Programming, ShopTurn, 3G, ShopTurn, dual-channel, CTX TC, NT, NTX

TARGET GROUP

Programmers, setters and operators of turn-mill centres with ShopTurn programming

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Machine set-up
- + Program heading
- + Contour definition
- + B-axis kinematics
- + Contour turning
- + Contour elements
- + Burring
- + Thread cutting
- + Computational functions
- + Fitting
- + Internal machining
- + Programming the counter spindle
- + Swivel cycle
- + Zero point offsets
- + Tool-changing point
- + Simulation and optimisation
- + Tool input
- + Tool management
- + HSK tools and tool coordinates
- + Corrections with a positioned B-axis
- + Milling and boring cycles
- + programSYNC

- + ShopTurn dual-channel block programming
- + Programming exercises
- + Full machining including turning and milling
- + Insights into DIN and ISO programming (programGUIDE)

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D315*

*Programming, ShopTurn 3G, ShopTurn, CTX beta 4A***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Machine set-up
 - + Program heading
 - + Contour definition
 - + B-axis kinematics
 - + Contour turning
 - + Contour elements
 - + Burring
 - + Thread cutting
 - + Computational functions
 - + Fitting
 - + Internal machining
 - + Programming the counter spindle
 - + Swivel cycle
 - + Zero point offsets
 - + Tool-changing point
 - + Simulation and optimisation
 - + Tool input
 - + Tool management
 - + HSK tools and tool coordinates
 - + Corrections with a positioned B-axis
 - + Milling and boring cycles
 - + programSYNC
- + ShopTurn dual-channel block programming
 - + Programming exercises: Full machining including turning and milling
 - + Insights into DIN and ISO programming (programGUIDE)

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-D321

*Programming, set-up and operation, with C- / Y-axis, ShopTurn 3G, ShopTurn, CTV***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and basic knowledge of CNC technology

COURSE CONTENTS

- + Machine and workpiece coordinates
 - + Machine set-up
 - + Tool set-up
 - + Program heading
 - + Contour definition
 - + Contour turning
 - + Contour elements
 - + Zero point offsets
 - + Subprograms
 - + Computational functions
 - + R-parameters
 - + Programming in G-Code
 - + Simulation
 - + Data back-up
 - + Machine set-up
 - + Start-up routine
 - + MDA (manual data input)
 - + Machine set-up
 - + Clamping devices
 - + Tools
 - + Program input
 - + Tool-changing point
 - + Simulation and optimisation
 - + Tool correction
- + Retracting and processing parts
 - + Offsetting tools in the machine
 - + Preventative maintenance
 - + Working with driven tools
 - + C-axis
 - + Y-axis

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D332

Set-up and operation, single-channel, ShopTurn solutionline, CTX beta / gamma TC

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D312

COURSE CONTENTS

- + Start-up routine
- + Machine control panel and keyboard
- + Manual machine operation
- + Slide operation
- + Moving the spindle when the booth door is open
- + Moving the spindle with the handwheel
- + ShopTurn settings
- + General tool management
- + Magazine list and tool list
- + Loading tools
- + T, S, M menus
- + Switching tools
- + Inspecting tools
- + Entering wear compensation
- + Clamping device selection and set-up
- + Setting the clamping pressure
- + Clamping device travel monitoring
- + Zero point calculation
- + Setting up tools and offsetting in the machine
- + Programming exercises
- + Full machining including turning and milling
- + Setting up the standard workpiece
- + Start-up routine with and without a workpiece
- + Program influence
- + Resuming the machining program
- + Completing and optimising the workpiece program
- + Tool correction
- + Corrections with a positioned B-axis
- + Retracting a squint tool with FF_ANG
- + Workpiece transfer
- + Retracting the slide after an interrupted tool change with FF_MAG
- + Special features of multi-task tools
- + Reference shifts on the main and counter spindles
- + GILDEMEISTER applications / CUSTOM menu
- + Preventative maintenance
- + Data management and back-up

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D334

Set-up and operation, single-channel, ShopTurn 3G, ShopTurn, CTX beta / gamma TC

TARGET GROUP

Programmers, setters and operators of turn-mill centres with ShopTurn programming

REQUIREMENTS

Good knowledge of the operation of CNC machines, participation in course A-D314*

COURSE CONTENTS

- + Machine concept
- + Keyboard layout
- + Start-up routine
- + Manual operation
- + Slide operation
- + Spindle programming
- + Tool changing
- + Setting up the machine
- + Setting up the standard workpiece
- + Clamping device selection and set-up
- + Setting the clamping pressure
- + Program creation
- + Clamping device travel monitoring
- + Tool input
- + Calculation of parameters
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Returning to programming the machining process
- + Data back-up
- + Insights into DIN/ISO

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D335 *Set-up and operation, ShopTurn 3G, ShopTurn, CTX beta 4A***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D315*

COURSE CONTENTS

- + Machine concept
- + Control system structure
- + Keyboard layout
- + Input of parameters
- + Calculation of zero points
- + Setting up the machine
- + Setting up the standard workpiece
- + Clamping device selection and set-up
- + Clamping pressure settings
- + Clamping device travel monitoring
- + Tool input
- + Synchronisation (programSYNC)
- + Calculation of parameters
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Resuming the machining program
- + Data back-up
- + Insights into DIN and ISO programming (programGUIDE)

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D336 *Set-up and operation, single-channel, ShopTurn 3G, ShopTurn, NTX***TARGET GROUP**

Programmers, setters and operators of turn-mill centres with ShopTurn programming

REQUIREMENTS

Good knowledge of the operation of CNC machines, participation in course A-D314*

COURSE CONTENTS

- + Machine concept
- + Keyboard layout
- + Start-up routine
- + Manual operation
- + Slide operation
- + Spindle programming
- + Tool changing
- + Setting up the machine
- + Setting up the standard workpiece
- + Clamping device selection and set-up
- + Clamping pressure settings
- + Program creation
- + Clamping device travel monitoring
- + Tool input
- + Calculation of parameters
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Returning to programming the machining process
- + Data back-up
- + Insights into DIN and ISO programming (programGUIDE)

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D344 *Set-up and operation, dual-channel, ShopTurn 3G, ShopTurn, CTX beta / gamma TC***TARGET GROUP**

Programmers, setters and operators of turn-mill centres with ShopTurn programming

REQUIREMENTS

Good knowledge of the operation of CNC machines, participation in courses A-D314* and A-D334

COURSE CONTENTS

- + Tool changing, channel 2
- + Special features of dual-channel machining
- + Tooling / setting up the lower turret
- + Expanding the standard workpiece for dual-channel machining (programSYNC)
- + Adaptation of the main program
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Returning to programming the machining process
- + Data back-up
- + DIN/ISO programming (programGUIDE)

DURATION

1 day

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D345 *Programming, set-up and operation, tailstock, ShopTurn 3G, ShopTurn, CTX beta 4A*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in courses A-D315* and A-D335

COURSE CONTENTS

- + RG parameters
- + Zero points for tailstock machining
- + Program structure for tailstock machining
- + "DUMMY" subprogram
- + Program templates
- + Machining options
- + Returning to the program
- + Setting up a workpiece with tailstock machining

DURATION

1.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D346 *Set-up and operation, dual-channel, ShopTurn 3G, ShopTurn, NTX*

TARGET GROUP

Programmers, setters and operators of turn-mill centres with ShopTurn programming

REQUIREMENTS

Good knowledge of the operation of CNC machines, participation in courses A-D314* and A-D336

COURSE CONTENTS

- + Tool changing, channel 2
- + Special features of dual-channel machining
- + Tooling / setting up the lower turret
- + Expanding the standard workpiece for dual-channel machining (programSYNC)
- + Adaptation of the main program
- + Start-up routine with and without a component
- + Tool correction
- + Program optimisation
- + Resuming the machining program
- + Data back-up
- + DIN/ISO programming (programGUIDE)

DURATION

1 day

NUMBER OF PARTICIPANTS

3–6 persons

A-D381 *Programming, set-up and operation, tailstock / steady rest option*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in a (Siemens) programming, set-up and operation course for the specific machine

COURSE CONTENTS

- + Personal training in how to program and operate the tailstock / steady rest function
- + Zero points and reference points of the steady rest and tailstock
- + Program structure
- + Machining options
- + GILDEMEISTER cycles

DURATION

2 days

NUMBER OF PARTICIPANTS

1–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D382

*Measuring sensor, Siemens***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid knowledge of programming with the SINUMERIK control system from Siemens

COURSE CONTENTS

- + Using a machine with a measuring sensor
- + The measuring sensor in automatic mode
- + Measuring sensor hardware
- + Sensor calibration
- + Programming measurement cycles
- + Zero point calculation
- + Tool correction
- + Generating measurement protocols

DURATION

2 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D383

*Gear hobbing (HOB_CYCLE)***TARGET GROUP**

Programmers and operators of turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Positioning a gear cutter for hobbing
- + Tool parameters
- + Cutting individual teeth with a DIN/ISO program and with the SINGLE_HOB_SET cycle
- + Modification of teeth using SINGLE_HOB_DO1 and _DO2
- + Cycle definition: HOB_MILL_OFF cycle, HOB_TOOL_DATA, HOB_CYCLE cycle
- + Using the milling tool by staggering the teeth on the cutter
- + Explanation of the SHIFT cycles, methods 20 and 30
- + Milling helical gearing and a worm gear with WORM_CYCLE
- + Cycle definition: WORM_CYCLE cycle
- + Programming examples

DURATION

1 day

NUMBER OF PARTICIPANTS

3–6 persons

A-D384

*Eccentric machining (CRANK_TURN, CRANK_MILL)***TARGET GROUP**

Programmers and operators of turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Cycle definition: CRANK_TURN, CRANK_MILL
- + Description of parameters for these cycles
- + Application on a workpiece with turning and milling
- + Examples of programming in DIN/ISO format

DURATION

1 day

NUMBER OF PARTICIPANTS

3–6 persons



A-D410

Programming, set-up and operation, without C- / Y-axis, Heidenhain Plus iT, DINPlus

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + DINPlus mode
- + Structure of the program
- + Tool definition
- + Raw and finished parts descriptions
- + Machining stages: Cycles, G- and M-functions, file management
- + Subprogram technology
- + Exercises
- + Tool parameters
- + Machine set-up
- + Clamping devices
- + Start-up routine
- + Operation
- + Tools
- + Clamping devices
- + Workpiece start-up
- + Corrections
- + Returning to the program
- + Program optimisation

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D411*

Programming, set-up and operation, without C- / Y-axis, Heidenhain CNC Pilot 620

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Using the CNC Pilot 620
- + Pre-setting the main operating modes
- + Cycle programming in the dialogue
- + Creating cycles
- + Contour programming with ICP
- + Contour cutting
- + Simulation
- + Data back-up
- + Machine set-up
- + Maintenance information
- + Start-up routine
- + Setting up the workpiece
- + Clamping device and pressure
- + Zero point offset
- + Internal / external measurement of tools
- + Definition of protective zones
- + Automatic mode and cutting
- + Safe workpiece start-up
- + Tool correction
- + Shut-down routine

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D412*

*Programming, set-up and operation, without C-axis, Heidenhain CNC Pilot 640, units***TARGET GROUP**

Programmers and operators of
CNC turning machines

REQUIREMENTS

Solid basic knowledge of
CNC turning technology

COURSE CONTENTS

- + Using the CNC Pilot 640
- + Pre-setting the main operating modes
- + Cycle programming of Smart.Turn units
- + Program generation with the turning units
- + Contour programming with ICP
- + Contour cutting
- + Simulation
- + Data back-up
- + Machine set-up
- + Maintenance information
- + Start-up routine
- + Setting up the workpiece
- + Clamping device and pressure
- + Zero point offset
- + Internal / external measurement of tools
- + Definition of protective zones
- + Automatic and cutting operating modes
- + Safe workpiece start-up
- + Tool correction
- + Shut-down routine

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D421*

*Programming, set-up and operation, with C- / Y-axis, Heidenhain CNC Pilot 620***TARGET GROUP**

Programmers and operators of
CNC turning machines

REQUIREMENTS

Solid basic knowledge of
CNC turning technology and
programming

COURSE CONTENTS

- + Using the CNC Pilot 620
- + Pre-setting the main operating modes
- + Cycle programming in the dialogue
- + Creation of turning cycles
- + Contour programming with ICP
- + Contour cutting
- + C-axis coordinate system
- + C-axis boring cycles
- + Milling on faces and lateral surfaces
- + Simulation
- + Data back-up
- + Machine set-up
- + Start-up routine
- + Manual operating mode
- + Setting up the workpiece
- + Clamping device and pressure
- + Zero point offset
- + Internal / external measurement of tools
- + Using driven tools for C-axis machining
- + Definition of protective zones
- + Automatic mode
- + Machining involving boring and milling
- + Tool correction
- + Shut-down routine

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D422*

Programming, set-up and operation, with C-axis, Heidenhain CNC Pilot 640, units

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology

COURSE CONTENTS

- + Using the CNC Pilot 640
- + Pre-setting the main operating modes
- + Cycle programming of Smart.Turn units
- + Programming with the units turning and milling
- + Contour programming with ICP
- + C- / Y-axis coordinate systems
- + C- / Y-axis boring cycles
- + Milling on faces and lateral surfaces
- + Simulation
- + Data back-up
- + Machine structure, maintenance information
- + Start-up routine
- + Manual operating mode
- + Setting up the workpiece
- + Clamping device and pressure
- + Zero point offset
- + Internal / external measurement of tools
- + Using driven tools for C- / Y-axis machining
- + Definition of protective zones
- + Automatic mode
- + Machining involving boring and milling
- + Tool correction
- + Shut-down routine

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D440

Programming, set-up and operation, C- / Y-axis, Heidenhain Plus iT, DINPlus

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Comprehensive knowledge of programming, set-up and operation with DINPlus or participation in course A-D410

COURSE CONTENTS

- + Machining options with the C- / Y-axis
- + Coordinate systems
- + Machining faces and lateral surfaces
- + DINPlus program structure
- + G- and M-functions
- + Creating cycles
- + Exercises
- + Practice on the machine
- + Set-up of driven tools

DURATION

2.5 days

NUMBER OF PARTICIPANTS

3–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D441

*Structured programming, set-up and operation, Heidenhain Plus iT, DINPlus***TARGET GROUP**

Programmers, setters and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D410 or comprehensive knowledge of programming, set-up and operation with DINPlus

COURSE CONTENTS

- + DINPlus structured programming
- + Structure of a machining program with B-axis and counter spindle
- + Status parameters
- + 4-axis machining
- + Synchronisation
- + Expanded programming exercises
- + Workpiece transfer to the counter spindle
- + Special features when using a neutral tool
- + Turning with slides 1 and 2 on the main and counter spindles with B-axis and turret
- + Corrections with a positioned B-axis
- + Using the disc magazine
- + Full machining of a workpiece

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D442

*Programming, set-up and operation, rear-sided machining, Heidenhain CNC Pilot 640, units***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D422*

COURSE CONTENTS

- + Programming the counter spindle with Smart.Turn units
- + Zero point offsets
- + Calculation of the working area
- + Counter spindle technology
- + Tools for rear-sided machining
- + Rear-sided machining: complete / drawing / gripping
- + The counter spindle as a tailstock
- + Bar machining
- + Automatic finished part unloading

DURATION

2 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D450

*Programming, set-up and operation, rear-sided machining, Heidenhain DINPlus***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Comprehensive knowledge of programming, set-up and operation with DINPlus or participation in courses A-D410 and A-D440

COURSE CONTENTS

- + Machine set-up
- + Start-up routine
- + Machine set-up
- + Clamping devices
- + Tools
- + Program transfer
- + Simulation and optimisation
- + Starting up and finishing a workpiece
- + Setting up and measuring tools
- + Tool definition during rear-sided machining
- + Start-up routines
- + Additional zero points on the counter spindle
- + Workpiece transfer
- + Program structure during rear-sided machining
- + Expert programs
- + Preventative maintenance
- + Attributing error messages
- + Specific safety information

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D481

Programming units with DINPlus, Heidenhain CNC Pilot 620

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D421* or A-D411*

COURSE CONTENTS

- + Programming in Smart.Turn
 - + Tool editor and technology storage
 - + Program structure
 - + Unit programming
 - + Contour programming
 - + Milling and boring on faces and lateral surfaces
 - + DINPlus programming
 - + Simulation
 - + Program organisation
- + Subprograms, expert programs
 - + Data back-up

DAUER3

days

NUMBER OF PARTICIPANTS

3–8 persons

A-D510*

Programming, Heidenhain Plus iT, TurnPlus

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + TurnPlus mode
 - + Raw and finished parts descriptions
 - + Contour generation
 - + Tool definitions
 - + Automation and work plan generation
 - + Interactive work plan generation
 - + Simulation
 - + DIN-Plus mode
 - + Getting to know G- and M-functions
 - + Machine mode
- + Editing and optimising programs
 - + Service mode
 - + Generating lists of predefined words
 - + Material and cutting materials
 - + Parameter mode
 - + Tools
 - + Technology
 - + Parameters

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-D512*

Programming, set-up and operation, without C- / Y-axis, Heidenhain CNC Pilot 640, TurnPlus

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Using the CNC Pilot 640
 - + Pre-setting the main operating modes
 - + Cycle programming of Smart.Turn units
 - + Automatic program generation with TurnPlus AAG
 - + Contour programming with ICP
 - + Contour cutting
 - + Simulation
 - + Data back-up
 - + Machine set-up
 - + Maintenance information
- + Start-up routine
 - + Setting up the workpiece
 - + Clamping device and pressure
 - + Zero point offset
 - + Internal / external measurement of tools
 - + Definition of protective zones
 - + Automatic and cutting operating modes
 - + Safe workpiece start-up
 - + Tool correction
 - + Shut-down routine

DURATION

3 days

NUMBER OF PARTICIPANTS

3–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D522*

*Programming, set-up and operation, with C- / Y-axis, Heidenhain CNC Pilot 640, TurnPlus***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Using the CNC Pilot 640
- + Pre-setting the main operating modes
- + Cycle programming of Smart.Turn units
- + Automatic program generation with TurnPlus AAG
- + Contour programming with ICP
- + C- / Y-axis coordinate system
- + C- / Y-axis boring cycles
- + Milling on faces and lateral surfaces
- + Simulation
- + Data back-up
- + Machine set-up
- + Maintenance information
- + Start-up routine
- + Manual operating mode
- + Setting up the workpiece
- + Clamping device and pressure
- + Zero point offset
- + Internal / external measurement of tools
- + Using driven tools for C-axis machining
- + Definition of protective zones
- + Automatic modes
- + Machining involving boring and milling
- + Shut-down routine

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D530

*Set-up and operation, without C- / Y-axis, Heidenhain Plus iT, TurnPlus***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Good programming knowledge of TurnPlus or participation in course A-D510*

COURSE CONTENTS

- + Machine set-up
- + Start-up routine
- + Machine set-up
- + Clamping devices
- + Tools
- + Program input
- + Program transfer
- + Simulation
- + Optimisation
- + Retracting and processing parts
- + Tool correction
- + Working with protective zones
- + Setting up and measuring tools in the machine
- + Definition of tools in the program
- + Preventative maintenance
- + Attributing error messages
- + Specific safety information
- + Inspection cycle

DURATION

2.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D540

*Programming, set-up and operation, C- / Y-axis, Heidenhain Plus iT, TurnPlus***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in courses A-D510* and A-D530

COURSE CONTENTS

- + Machining options with the C- / Y-axis
- + Coordinate systems
- + Machining faces and lateral surfaces
- + Program generation with TurnPlus
- + Generation of a DINPlus program
- + G- and M-functions
- + Creating cycles
- + Exercises
- + Practice on the machine
- + Set-up of driven tools

DURATION

2 days

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D542

Programming, set-up and operation, rear-sided machining, Heidenhain CNC Pilot 640, TurnPlus

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D522*

COURSE CONTENTS

- + Programming the counter spindle with Smart.Turn units
- + Zero point offsets
- + Calculation of the working area
- + Counter spindle technology
- + Tools for rear-sided machining
- + Rear-sided machining: complete / drawing / gripping
- + The counter spindle as a tailstock
- + Bar machining
- + Automatic finished part unloading

DURATION

2 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D550

Programming, set-up and operation, rear-sided machining, Heidenhain Plus iT, TurnPlus

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Good programming knowledge with TurnPlus or participation in courses A-D510*, A-D530 and A-D540

COURSE CONTENTS

- + Machine set-up
- + Start-up routine
- + Machine set-up
- + Clamping devices
- + Tools
- + Program transfer
- + Simulation and optimisation
- + Starting up and finishing a workpiece
- + Setting up and measuring tools
- + Tool definition during rear-sided machining
- + Start-up routines
- + Additional zero points on the counter spindle
- + Workpiece transfer
- + Program structure during rear-sided machining
- + Expert programs
- + Preventative maintenance
- + Attributing error messages
- + Specific safety information

DURATION

2.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D551

Structured programming, multi-channel, TurnPlus

TARGET GROUP

Programmers, setters and operators of CNC turning machines

REQUIREMENTS

Participation in courses A-D510* / A-D530 / A-D540 or comprehensive knowledge of programming with TurnPlus

COURSE CONTENTS

- + Structured programming with DINPlus / TurnPlus
- + Structure of a machining program with B-axis and counter spindle
- + Status parameters
- + 4-axis machining
- + Synchronisation
- + Expanded programming exercises
- + Workpiece transfer to the counter spindle
- + Special features when using a neutral tool
- + Turning with slides 1 and 2 on the main and counter spindles with B-axis and turret
- + Corrections with a positioned B-axis
- + Using a disc magazine
- + Full machining of a workpiece

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D552 *Structured programming, set-up and operation, single-channel, without counter spindle, TurnPlus*
TARGET GROUP

Programmers, setters and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D510* or A-D530 and A-D540, or comprehensive knowledge of programming, set-up and operation with TurnPlus

COURSE CONTENTS

- + Machine concept
- + Working area
- + Machining options with the B-axis
- + Programming with DINPlus
- + Generation of the single-channel structured program
- + Turning and milling with the B-axis
- + Machining faces and lateral surfaces with the C- / Y-axes
- + Practice on the machine
- + Start-up routine
- + Tool correction
- + Coordinate system of the B-axis
- + Tool management of the disc magazine
- + Setting up and machining workpieces
- + Resuming the machining program
- + Data back-up

DURATION

3 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D562 *Programming, set-up and operation, single-channel, with counter spindle, TurnPlus*
TARGET GROUP

Programmers, setters and operators of CNC turning machines

REQUIREMENTS

Participation in courses A-D510* / A-D530 or A-D540 and A-D552, or comprehensive knowledge of programming, set-up and operation with TurnPlus

COURSE CONTENTS

- + Counter spindle handling system
- + Machine concept
- + Workpiece transfer to the counter spindle
- + Turning with slide 1 on the main and counter spindles with B-axis
- + Corrections with a positioned B-axis
- + Structure of a machining program with B-axis and counter spindle
- + Block search
- + Using the disc magazine
- + Full machining of a workpiece

DURATION

1.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D610 *Programming and operation, MAPPS IV, G-Code, NL, NLX*
TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + X-, Y-, Z-, B-axes
- + Coordinate system
- + G- and M-code
- + S-, T- and F-code
- + Program format / structure
- + Control panel
- + MAPPS monitors
- + Workpiece zero point
- + Tool: Magazine / measurement
- + Pallet changer
- + Machine set-up

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D611 *Programming and operation, MAPPS IV, G-Code, CL, SL, VL*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + X-, Y-, Z-axes
 - + Coordinate system
 - + G- and M-code
 - + S-, T- and F-code
 - + Program format / structure
 - + Control panel
 - + MAPPS monitors
 - + Workpiece zero point
- + Tool: Magazine / measurement
 - + Machine set-up

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D612 *Programming and operation, MAPPS IV, G-Code, NVL*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + X-, Y-, Z-, A-, C-axes
 - + Coordinate system
 - + G- and M-code
 - + S-, T- and F-code
 - + Expanded zero points G54.1
 - + Dynamic workpiece zero point
 - + G54.2 shift
- + Workpiece set-up errors
 - + G54.4 compensation
 - + Suitable workpiece coordinates
 - + G68.2 rotation
 - + 3D G68 coordinate rotation
 - + Program format / structure

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D613 *Programming, MAPPS IV, G-Code, NZX, NZX-S*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + X-, Z-, C-axes
- + Coordinate system
- + G- and M-code
- + S-, T- and F-code
- + Program format / structure

DURATION

3 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D614 *Programming, MAPPS IV, G-Code, NTX 1000*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

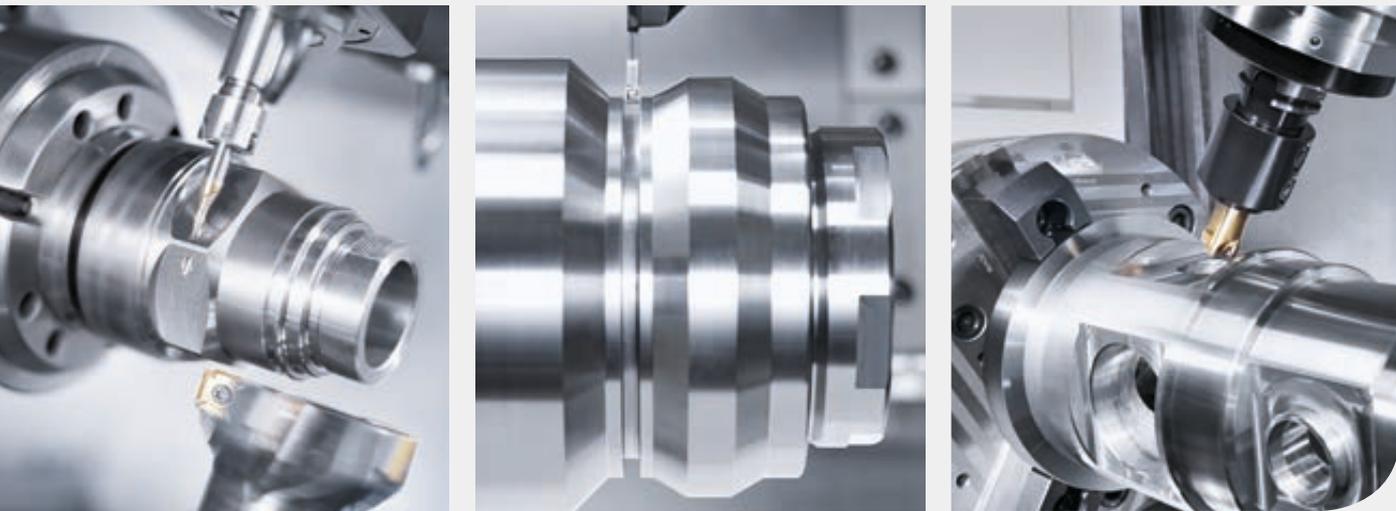
- + X-, Z-, C-axes
- + Coordinate system
- + G- and M-code
- + S-, T- and F-code
- + Program format / structure

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

**A-D615***Programming, MAPPS IV, G-Code, NT, NTX***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + X-, Z-, C-axes
- + Coordinate system
- + G- and M-code
- + S-, T- and F-code
- + Program format / structure

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D623*Programming, MAPPS IV, G-Code, multi-channel, NZX, NZX-S***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D613 or sound knowledge of G-Code programming

COURSE CONTENTS

- + Y-, B-axes
- + Takeover
- + Parts grippers
- + Counter spindle / tailstock
- + Multiple channels
- + Balance machining
- + Work process structure

DURATION

1.5 days

NUMBER OF PARTICIPANTS

1–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D624

Programming, MAPPS IV, G-Code, multi-channel, NTX 1000

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D614 or sound knowledge of G-Code programming

COURSE CONTENTS

- + Y-, A-, B-, BW-axes
- + Takeover
- + Parts grippers
- + Counter spindle / tailstock
- + Multiple channels
- + Balance machining
- + Work process structure

DURATION

1.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D625

Programming, MAPPS IV, G-Code, multi-channel, NT, NTX

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D615 or sound knowledge of G-Code programming

COURSE CONTENTS

- + Y-, A-, B-axes
- + Takeover
- + Parts grippers
- + Counter spindle / tailstock
- + Multiple channels
- + Balance machining
- + Work process structure

DURATION

1.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D710

Programming and operation, MAPPS IV, APL, NL, NLX

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Basic data input
- + Dialogue parameters
- + Boring
- + 2D milling contour, pocket
- + 2.5D milling
- + Multi-sided machining
- + Program structure
- + Control panel
- + MAPPS monitors
- + Workpiece zero point
- + Tool: Magazine / measurement
- + Pallet changer
- + Machine set-up

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D711

Programming and operation, MAPPS IV, APL, CL, SL, VL

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Basic data input
- + Dialogue parameters
- + Boring
- + 2D milling contour, pocket
- + 2.5D milling
- + Program structure
- + Control panel
- + MAPPS monitors
- + Workpiece zero point
- + Tool: Magazine / measurement
- + Machine set-up

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D712

*Programming and operation, MAPPS IV, APL, NVL***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Basic data input
- + Dialogue parameters
- + Boring
- + 2D contour and pocket milling
- + 2.5D milling
- + Expanded zero points G54.1
- + Workpiece set-up errors
- + G54.4 compensation
- + Dynamic workpiece zero point shift G54.2
- + Suitable workpiece coordinates
- + G68.2 rotation
- + Program structure

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D713

*Programming, MAPPS IV, AP-NZ, NZX, NZX-S***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Basic data input
- + T-code
- + Turning, burring, threads, boring
- + C-axis contour and pocket milling
- + C-axis boring
- + Program structure
- + Dialogue parameters

DURATION

3 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D714

*Programming, MAPPS IV, AP-NT, NTX 1000***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Basic data input
- + Turning, burring, threads, boring
- + C-, Y-, B-axis contour and pocket milling
- + C-, Y-, B-axis boring
- + Takeover
- + Parts grippers
- + Counter spindle / tailstock
- + BW-axis
- + Multiple channels
- + Balance machining
- + Work process structure
- + Program structure
- + Dialogue parameters

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D715

*Programming, MAPPS IV, AP-NT, NT, NTX***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Basic data input
- + Turning, burring, threads, boring
- + C-, Y-, B-axis contour and pocket milling
- + C-, Y-, B-axis boring
- + Takeover
- + Parts grippers
- + Counter spindle / tailstock
- + Multiple channels
- + Balance machining
- + Work process structure
- + Program structure
- + Dialogue parameters

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D723 *Programming, MAPPS IV, AP-NZ, multi-channel, NZX, NZX-S*

TARGET GROUP	COURSE CONTENTS	DURATION
<p>Programmers and operators of CNC turning machines</p> <p>REQUIREMENTS</p> <p>Participation in course A-D713 or sound knowledge of AP-NZ programming</p>	<p>+ Y-axis contour and pocket milling</p> <p>+ Y-axis boring</p> <p>+ Takeover</p> <p>+ Parts grippers</p> <p>+ Counter spindle / tailstock</p> <p>+ Multiple channels</p> <p>+ Balance machining</p> <p>+ Work process structure</p>	<p>1.5 days</p> <p>NUMBER OF PARTICIPANTS</p> <p>1–6 persons</p>

A-D724 *Programming, MAPPS IV, AP-NT, multi-channel, NTX 1000*

TARGET GROUP	COURSE CONTENTS	DURATION
<p>Programmers and operators of CNC turning machines</p> <p>REQUIREMENTS</p> <p>Participation in course A-D714 or sound knowledge of AP-NT programming</p>	<p>+ Y-, B-axis contour and pocket milling</p> <p>+ Y-, B-axis boring</p> <p>+ Takeover</p> <p>+ Parts grippers</p> <p>+ Counter spindle / tailstock</p> <p>+ BW-axis</p> <p>+ Multiple channels</p> <p>+ Balance machining</p> <p>+ Work process structure</p>	<p>1.5 days</p> <p>NUMBER OF PARTICIPANTS</p> <p>1–6 persons</p>

A-D725 *Programming, MAPPS IV, AP-NT, multi-channel, NT, NTX*

TARGET GROUP	COURSE CONTENTS	DURATION
<p>Programmers and operators of CNC turning machines</p> <p>REQUIREMENTS</p> <p>Participation in course A-D715 or sound knowledge of AP-NT programming</p>	<p>+ Y, B-axis contour and pocket milling</p> <p>+ Y, B-axis boring</p> <p>+ Takeover</p> <p>+ Parts grippers</p> <p>+ Counter spindle / tailstock</p> <p>+ Multiple channels</p> <p>+ Balance machining</p> <p>+ Work process structure</p>	<p>1.5 days</p> <p>NUMBER OF PARTICIPANTS</p> <p>1–6 persons</p>

A-D743 *Operation, MAPPS IV, NZX, NZX-S*

TARGET GROUP	COURSE CONTENTS	DURATION
<p>Programmers and operators of CNC turning machines</p> <p>REQUIREMENTS</p> <p>Participation in courses A-D713 and A-D723 or A-D613 and A-D623</p>	<p>+ Control panel</p> <p>+ MAPPS monitors</p> <p>+ Workpiece zero point</p> <p>+ Tool: Set-up, measurement, parameters</p> <p>+ Transfer</p> <p>+ Counter spindle</p> <p>+ Parts grippers</p> <p>+ Machine set-up</p>	<p>4 days</p> <p>NUMBER OF PARTICIPANTS</p> <p>1–6 persons</p>

* We provide FollowUp training for these courses. For more information, see page 05.

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D744 *Operation, MAPPS IV, NTX 1000***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in courses A-D714 and A-D724 or A-D614 and A-D624

COURSE CONTENTS

- | | |
|---|------------------|
| + Control panel | + B-axis |
| + MAPPS monitors | + BW-axis |
| + Workpiece zero point | + Parts grippers |
| + Tool: Set-up, measurement, parameters | + Machine set-up |
| + Tool changing | |
| + Transfer | |
| + Counter spindle | |

DURATION

4 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D745 *Operation, MAPPS IV, NT, NTX***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in courses A-D715 and A-D725 or A-D615 and A-D625

COURSE CONTENTS

- | | |
|---|------------------|
| + Control panel | + B-axis |
| + MAPPS monitors | + Parts grippers |
| + Workpiece zero point | + Machine set-up |
| + Tool: Set-up, measurement, parameters | |
| + Tool changing | |
| + Transfer | |
| + Counter spindle | |

DURATION

4 days

NUMBER OF PARTICIPANTS

1–6 persons

A-D763 *Tool management system, MAPPS IV, turning***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in a MAPPS IV turning, operation or programming course

COURSE CONTENTS

- + Set-up screen
- + Correction screen
- + Parameter set-up
- + Tool service life
- + T-, H-code
- + Twin tools

DURATION

1 day

NUMBER OF PARTICIPANTS

1–6 persons

A-D765 *Tool management system, MAPPS IV, NT, NTX***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in a MAPPS IV NT(X) programming or operation course

COURSE CONTENTS

- + Set-up screen
- + Correction screen
- + Parameter set-up
- + Tool service life
- + T-, H-code
- + Twin tools

DURATION

1 day

NUMBER OF PARTICIPANTS

1–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D773 *Measuring sensor, MAPPS IV, turning*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in a MAPPS IV turning, operation or programming course and TMS

COURSE CONTENTS

- + Set-up screen
- + Calibration
- + Variables
- + Measurement cycles
- + Workpiece zero point measurement
- + Measurement of root face / groove distances
- + Bolt hole circle / tapping measurement
- + C-axis measurement

DURATION

1 day

NUMBER OF PARTICIPANTS

1–6 persons

A-D775 *Measuring sensor, MAPPS IV, NTX*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in a MAPPS IV NT(X) programming or operation course and knowledge of TMS

COURSE CONTENTS

- + Calibration
- + Variables
- + Measurement cycles
- + Workpiece zero point measurement
- + Measurement of root face / groove distances
- + C-axis measurement
- + Bolt hole circle / tapping measurement

DURATION

1 day

NUMBER OF PARTICIPANTS

1–6 persons

A-D801 *CELOS for Siemens, operation and process integration*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Ways to integrate CELOS into existing work processes and its economic benefits
- + (Touch-)screen interface and use
- + Setting up and using the APPs: Job Manager, Job Assistant, CAD-CAM View, Tech Calculator, Documents, Organizer, Net Service, Machine Check, Energy Savings, Settings, Status Monitor, Control
- + Creating a full sample project

DURATION

2 days

NUMBER OF PARTICIPANTS

3–8 persons

A-D806 *CELOS for MAPPS, operation and process integration*

TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Solid basic knowledge of CNC turning technology and programming

COURSE CONTENTS

- + Ways to integrate CELOS into existing work processes and its economic benefits
- + (Touch-)screen interface and use
- + Setting up and using the APPs: Job Manager, Job Assistant, CAD-CAM View, Tech Calculator, Documents, Organizer, Net Service, Machine Check, Energy Savings, Settings, Status Monitor, Control
- + Creating a full sample project

DURATION

2 days

NUMBER OF PARTICIPANTS

3–8 persons

A-D811 *Programming, production turning machines, DMG Programmer 3D Turning*
TARGET GROUP

Programmers and operators of CNC turning machines

REQUIREMENTS

Good knowledge of computers and Windows, participation in course A-D210 / A-D212 / A-D214* or A-D215*

COURSE CONTENTS

- + Structure of the software
- + Program management
- + GILDEMEISTER structured programming
- + Program templates
- + Programming syntax
- + Tool management
- + Input parameters for clamping devices, zero points and workpiece transfer parameters
- + Structure of programs
- + Object simulation
- + Creation of machining programs
- + Tool input
- + Use of the tool database
- + Module selection
- + B- and C-axis positions
- + Technology selection
- + Definition of a blank contour
- + 4-axis machining
- + Use of the wait mark manager
- + Addition of wait marks
- + CAD/CAM view
- + CAD/CAM extension for turning
- + Roughing, finishing, thread cutting, cutting in
- + Creating external and internal contours in CAD/CAM
- + Creation of milling in CAD/CAM
- + Transmit Y-axis machining
- + Cylinder interpolation
- + B-axis machining
- + Definition of the program, shift
- + Comprehensive practice phases
- + Programming a customer-specific workpiece
- + Data transfer
- + Export / import of DMG Programmer 3D Turning
- + ISO format conversion
- + Installation routine

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D812 *Customer-specific training and installation, DMG Programmer 3D Turning*
TARGET GROUP

Programmers of CNC turning machines

REQUIREMENTS

Participation in course A-D811

COURSE CONTENTS

- + Installation of the basic system
- + Installation of the machine
- + Activation of the right program template
- + Customer-specific adaptation of the program template
- + Tips and tricks
- + General training in DMG Programmer 3D Turning

DURATION

1 day

NUMBER OF PARTICIPANTS

1–6 persons

A-D813 *Import, 2D/3D CAD data, DMG Programmer 3D Turning*
TARGET GROUP

Programmers of CNC turning machines

REQUIREMENTS

Participation in course A-D811

COURSE CONTENTS

- + Importing IGES / STEP / DXF data formats into DMG Programmer 3D Turning
- + Workpiece rotation
- + Definition of the zero point
- + Marking machining surfaces
- + Selection of machining processes

DURATION

2 days

NUMBER OF PARTICIPANTS

1–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D820

Operation, DMG Virtual Machine, turning technology

TARGET GROUP

Operators of DMG Virtual Machine, NC programmers

REQUIREMENTS

Sound knowledge of computers, CAD software and programming and operating CNC control systems

COURSE CONTENTS

- + Virtual machine: User interface
- + Creating, loading and managing ranges of operations
- + Equipment management with storage options for templates
- + Creating and importing "simple forms" of NC programs
- + Importing available resources
- + Creating the session / tool situation using available resources
- + Starting and connecting the virtual machine
- + Transferring sessions / tool situations to the virtual machine
- + Simulating, logging and recording the session
- + Identifying and correcting collisions
- + Storing and managing sessions
- + Creation of parts
- + Set-up data generation with SolidWorks: User interface
- + Module creation
- + Compiling available raw data in the form of clamping devices and tools
- + Creating connection points (docking and position frames) using the DMG Assistant
- + Categorising resources
- + Creating resource templates (tools and clamping devices)
- + Exporting resources and the virtual machine

DURATION

4 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D831

NX, CAM for turning machines, CTX, TWIN, CTV, single-channel

TARGET GROUP

Operators of DMG Virtual Machine, NC programmers

REQUIREMENTS

Sound knowledge of computers, CAD/CAM software and programming and operating CNC control systems

COURSE CONTENTS

- + Introduction to the basics of NX CAM
- + Simple machining processes based on 2D/3D geometries and the relevant machining strategies
- + Machining cycles
- + Finishing
- + Cutting in
- + Boring operations
- + Machining in Teach Mode (machining using individual process commands)
- + Thread cutting
- + Application issues
- + Special solutions
- + NC organisation
- + Adjustments
- + Machine control
- + Post-processing
- + Material removal simulation for the tools with collision monitoring

DURATION

2 days

NUMBER OF PARTICIPANTS

3–8 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-D832

*NX, CAM for turning machines, CTX, TWIN, CTV, GMX, turning and milling on up to 3-axes***TARGET GROUP**

Operators of DMG Virtual Machine,
NC programmers

REQUIREMENTS

Sound knowledge of computers,
CAD/CAM software and program-
ming and operating CNC control
systems

COURSE CONTENTS

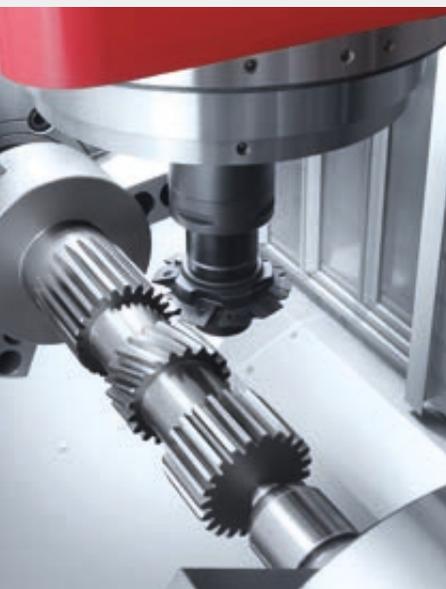
- + Simple machining processes based on 2D/3D geometries and the relevant machining strategies
- + Machining cycles
- + Finishing
- + Cutting in
- + Boring operations
- + Machining in Teach Mode (machining using individual process commands)
- + Thread cutting
- + Application issues
- + Special solutions
- + Turning and milling in one part
- + Milling with the C-axis
- + Multi-sided machining
- + Adjustments
- + Machine control
- + Post-processing
- + Machining process based on the master model concept
- + Expected process from design to production
- + Using the operation navigation tool
- + Boring modules

DURATION

2 weeks

NUMBER OF PARTICIPANTS

3–8 persons



COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D833

NX, CAM for turning machines, synchronisation, multi-channel

TARGET GROUP

Programmers of CNC turning machines

REQUIREMENTS

Sound knowledge of computers, CAD/CAM software and programming and operating CNC control systems

COURSE CONTENTS

- + Re-ordering the sequence of tools
- + Working with synchronisation and pause events
- + Calculating machine times
- + Options in the dialogue window
- + Synchronising, displaying and deleting synchronisation information in the operations navigator

DURATION

1 day

NUMBER OF PARTICIPANTS

3–8 persons

A-D851

Basics of DMG Virtual Machine, turning technology

TARGET GROUP

Operators of DMG Virtual Machine, NC programmers

REQUIREMENTS

Sound knowledge of computers, CAD/CAM software and programming and operating CNC control systems

COURSE CONTENTS

- + Interface of DMG Virtual Machine
- + Creating, loading and managing ranges of operations
- + Equipment management with storage options for templates
- + Creating and importing “simple forms” of NC programs
- + Creating the session / tool situation using available resources
- + Starting and connecting the virtual machine
- + Simulating, logging and recording the session
- + Identifying and correcting collisions
- + Storing and managing sessions

DURATION

1.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D852

Operation of DMG Virtual Machine with equipment from SolidWorks, turning technology

TARGET GROUP

Operators of DMG Virtual Machine, NC programmers

REQUIREMENTS

Sound knowledge of computers, CAD/CAM software and programming and operating CNC control systems

COURSE CONTENTS

- + Set-up data generation with SolidWorks
- + User interface
- + Creation of parts
- + Module creation
- + Compiling available raw data in the form of clamping devices and tools
- + Creating connection points (docking and position frames) using the DMG Assistant
- + Categorising resources
- + Creating resource templates (tools and clamping devices)
- + Exporting resources and the virtual machine

DURATION

2.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D861 *ESPRIT Basic, turning***TARGET GROUP**

Programmers of turning machines

REQUIREMENTS

Basic knowledge of computers and Windows

COURSE CONTENTS

- + Basics of turning and milling
- + 2D geometry
- + Features
- + Layers
- + Volume models
- + Working planes
- + NC programs
- + Add-ins
- + Tool database
- + Simulation

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D862 *ESPRIT, 5-axis machining***TARGET GROUP**

Programmers and operators of CNC turning machines

REQUIREMENTS

Participation in course A-D861

COURSE CONTENTS

- + Positioning versus simultaneous in multi-axis machining
- + Various ways to set-up the tool shafts in simultaneous machining
- + Machining strategies
- + Application issues relating to the various NC machines and control systems

Other CAD/CAM courses are available on request.

DURATION

2.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-D911 *Customer-specific training on the customer's premises in Germany***TARGET GROUP**

To be agreed individually

REQUIREMENTS

Defined in coordination with you based on the course contents

COURSE CONTENTS

The course contents are agreed with special consideration for your wishes.

DURATION

To be agreed individually

NUMBER OF PARTICIPANTS

1–6 persons

COURSES // CNC TRAINING

TURNING TECHNOLOGY

A-D921

Customer-specific training on the customer's premises outside of Germany

TARGET GROUP

To be agreed individually

REQUIREMENTS

Defined in coordination with you based on the course contents

COURSE CONTENTS

The course contents are agreed with special consideration for your wishes.

DURATION

To be agreed individually

NUMBER OF PARTICIPANTS

1–6 persons

A-D931

Customer-specific training in the DMG MORI Academy in Germany

TARGET GROUP

To be agreed individually

REQUIREMENTS

Defined in coordination with you based on the course contents

COURSE CONTENTS

You can help us choose the course contents based on your requirements and use the infrastructure of the DMG MORI Academy.

DURATION

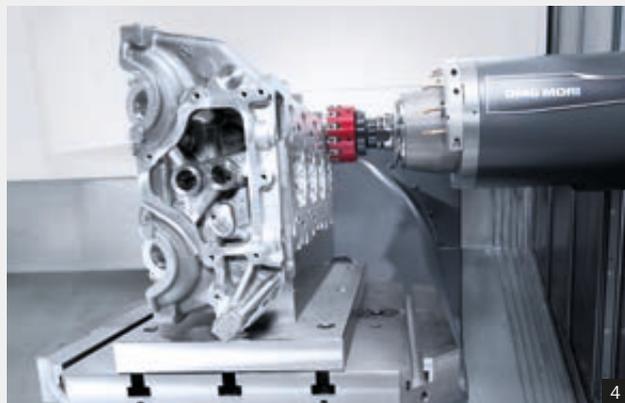
To be agreed individually

NUMBER OF PARTICIPANTS

1–6 persons

Course descriptions CNC Training

» Milling technology



Information on all courses
for CNC Training in milling:

Don't hesitate to contact us for more advice:
training.fraesen@dmgmori.com
T: +49 (0) 83 63 / 89 42 24

1: DMC 55 H, Siemens 840D / DIN ISO 2: DMU eVo range, 5-axis simultaneous machining with a high-performance 18,000 rpm spindle
3: DMC V range, large working area with rigid table for workpieces weighing up to 1,500 kg 4: DMC 60 / 80 H linear for challenging machining tasks

COURSES // CNC TRAINING // MILLING TECHNOLOGY

1. Basic

2. Advanced

3. Professional

A-E821

Basics of CAD/CAM with NX, full licence

TARGET GROUP

CAM programmers, operators of DMG Virtual Machine and NC programmers

REQUIREMENTS

Solid basic knowledge of CNC production technology and Windows XP or higher

COURSE CONTENTS

- + The NX program package (concept / history)
- + Basics of modelling
- + Basics of parametrisation
- + Introduction to the master model concept
- + Methods of constructing a module
- + ANT module navigator
- + Basics of creating drawings
- + Basics of synchronous design
- + CAD functions in CAM
- + Importing external data

DURATION

1.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-E822

Basics of CAM with NX, CAM licence

TARGET GROUP

CAM programmers, operators of DMG Virtual Machine and NC programmers

REQUIREMENTS

Solid basic knowledge of CNC production technology and Windows XP or higher

COURSE CONTENTS

- + Basics of NX
- + Introduction to the master model concept
- + Methods of constructing a module
- + ANT module navigator
- + Importing external data

DURATION

2 days

NUMBER OF PARTICIPANTS

3–6 persons

A-E834

NX CAM turning / milling machine, milling, 5-axis simultaneous machining

TARGET GROUP

Operators of DMG Virtual Machine and NC programmers

REQUIREMENTS

Solid basic knowledge of CNC milling technology and Windows, as well as participation in courses A-E821 / A-E822 and A-F831 / A-F832 or knowledge of NX CAM from V7.5

COURSE CONTENTS

- + Positioning versus simultaneous in multi-axis machining
- + Various ways to set-up the tool shafts in simultaneous machining
- + Machining strategies
- + Application issues relating to the various
- + NC machines and control systems

DURATION

3–8 days

NUMBER OF PARTICIPANTS

1–2 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F001

*BA4 safety training***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + Comparison of BA2, BA3 and BA4
- + Functional restrictions of BA4
- + Application for BA4
- + Legal restrictions
- + Safety regulations
- + Practical application

DURATION

0.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-F021

*Programming and operation of Philips CNC 432***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Knowledge of CNC technology

COURSE CONTENTS

- + Using the machine / control system
- + Program and tool management
- + Cutter compensation
- + Linear and circular contour programming
- + Zero point offset
- + Mirroring
- + Distorting
- + Cycles for boring and milling
- + Contour pocket
- + Subprogram technology
- + Data transfer
- + Introduction to polar coordinates
- + Contour path with transfer G11
- + Milling and boring of practice parts
- + Introduction to the tool change system

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-F022

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Knowledge of CNC technology

COURSE CONTENTS

- + Use
- + Program and tool management
- + Cutter compensation
- + Linear and circular contour programming
- + Zero point offset
- + Mirroring
- + Distorting
- + Cycles for boring and milling
- + Contour pocket
- + Subprogram technology
- + Introduction to polar coordinates
- + Contour path with transfer G11
- + Milling and boring of practice parts
- + Introduction to the tool change system
- + Data transfer

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F210

Programming and operation, Siemens 840D, DIN ISO

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Knowledge of CNC technology

COURSE CONTENTS

- + Program management
- + Programming practice examples under DIN ISO
- + Zero point offset
- + Multiple clamping operations
- + Transformations
- + Tool management
- + Subprogram technology
- + Data transfer with USB
- + Using the machine and control system
- + Pallet management
- + Setting zero points (setting up workpieces)
- + Running programs
- + Retracting the pallet changer
- + Retracting the tool change system

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-F211*

Programming and operation, Siemens Operate, G-Code

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Knowledge of CNC technology

COURSE CONTENTS

- + Using the machine / control system
- + Program management
- + Program generation and optimisation
- + Tool management
- + Cutter compensation
- + Contour programming
- + Frames (zero point offset, mirroring, scaling)
- + Subprogram technology
- + Program part repetition
- + Boring and milling cycles
- + Data transfer

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-F221

Configuration level: Plane transformation, Siemens Operate, G-Code

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F211* and practical experience with the machine

COURSE CONTENTS

- + Getting to know solid angles, projection angles and swivel on each axis
- + Using the rotational axes
- + Correct approach to swivelling in the program
- + Creation of holes on swivelled surfaces
- + Creation of surfaces on swivelled planes
- + Creation of contours on swivelled planes

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-F231

*Configuration level: Measuring sensor, Siemens Operate, G-Code***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F211* and practical experience with the machine

COURSE CONTENTS

- + Using the machine in connection with the measuring sensor
- + Using the measuring sensor in both manual and automatic mode
- + Measuring sensor hardware
- + Sensor calibration
- + Programming measurement cycles
- + Zero point calculation
- + Tool correction
- + Generating measurement protocols
- + Tolerance comparison and processing of the measured values

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

A-F271

*Configuration level: Turning option, Siemens Operate, G-Code***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in courses A-F211* and A-DF221

COURSE CONTENTS

- + Differences between turning and milling
- + Tool storage, names
- + Corrections during turning
- + Basic functions of turning
- + Balancing
- + Cycles
- + Creating and optimising turning programs

DURATION

2 days

NUMBER OF PARTICIPANTS

3–6 persons

A-F281

*GREENmode / OMAT feed optimisation for Siemens***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + OMAT adaptive feed optimisation

DURATION

2 days

NUMBER OF PARTICIPANTS

1–8 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F310*

Programming and operation, Siemens Operate, ShopMill

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Knowledge of CNC technology

COURSE CONTENTS

- + Program generation in the ShopMill dialogue
- + Program management
- + Cutter compensation
- + Contour programming
- + Contour broaching
- + Zero point offset
- + Mirroring
- + Scaling
- + Subprogram technology
- + Program part technology
- + Boring cycles
- + Milling cycles
- + Reaching the reference point
- + Using the machine / control system
- + Machine set-up
- + Data transfer
- + Tool measurement
- + Running programs
- + Program interruption
- + Program start
- + Block search

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-F320

Configuration level: Plane transformation, Siemens Operate, ShopMill

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F310* and practical experience with the machine

COURSE CONTENTS

- + Getting to know solid angles, projection angles and swivel on each axis
- + Using the rotational axes
- + Correct approach to swivelling in the program
- + Creation of holes on swivelled surfaces
- + Creation of surfaces on swivelled planes
- + Creation of contours on swivelled planes

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

A-F330

Configuration level: Measuring sensor, Siemens Operate, ShopMill

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F310* and practical experience with the machine

COURSE CONTENTS

- + Getting to know the measuring sensor hardware
- + Sensor calibration
- + Using the measurement cycles in manual and automatic mode
- + Alignment of workpieces
- + Calculation of workpiece zero points
- + Using measurements to correct tool geometry data

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-F351 *Parameter programming with Siemens***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F211* and practical experience with the machine

COURSE CONTENTS

- + Parameter programming
- + Creation of variable main and subprograms
- + R-variables
- + User variables (DEF definitions)
- + System variables (axis data / tool data)
- + Program jumps, grinding (Goto, If, For, Endfor, To, Loop, Else)
- + Generating 2 ½ and 3D contours and forms (programming with angular functions)
- + Ellipse
- + Hemisphere
- + Plane / spatial spirals
- + Tapers
- + Generating user cycles
- + Proc commands

DURATION

3 days

NUMBER OF PARTICIPANTS

3–4 persons

A-F370 *Turning option, Siemens Operate, ShopMill***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F310* and A-F320 and practical experience with the machine

COURSE CONTENTS

- + Differences between turning and milling
- + Tool storage, names
- + Corrections during turning
- + Basic functions of turning
- + Balancing
- + Creating and optimising turning programs

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

A-F382 *Option MPC, Siemens ShopMill and DIN ISO***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + How machine collisions work
- + Introduction to upper screen graphics
- + Application on tools in manual mode
- + Application on tools in automatic mode

DURATION

1 day

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F410*

Programming and operation, iTNC

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Knowledge of CNC technology

COURSE CONTENTS

- + Program generation in Heidenhain
- + Plain text format
- + File management, contour programming
- + Cycle programming: Boring, milling, thread cutting, mirroring, rotation, zero point offset etc.
- + Program part repetition, subprogram technology
- + Contour pocket with / without island
- + Polar coordinates
- + Setting reference points
- + Storing and removing tools
- + PGM interruption
- + Tool table and management
- + Running NC programs
- + Emergency shut-off situation during machining
- + Emergency shut-off situation during the tool change process
- + DECKEL MAHO cycles
- + Operation with an open working area door with BA2 and BA3

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

A-F411

Programming and operation, iTNC / TNC advanced

TARGET GROUP

Programmers and operators of CNC milling machines with qualifications in programming and operation

REQUIREMENTS

Sound knowledge of programming and operating CNC milling machines and participation in course A-F410*

COURSE CONTENTS

- Programming**
- + GREENmode: optimised milling with AFC (Adaptive Feed Control)
- + GREENmode: Energy management with DMG AUTOshutdown
- + Smart.NC: optimised program generation in the Smart programming language
- + DXF converter: Programming directly from the drawing data
- + Pallet management: Multiple set-up, PGM allocation
- + Irregular drilling patterns with point table PNT
- + Drilling patterns with a pattern (shear angle)
- + Speed and feed calculation with cutting data table
- + Cycles: Boring, thread milling and cutting
- + SL cycles: Roughing broach, different island heights with contour formula and bevels
- + Polar coordinates: complex bore patterns, helix milling
- + Tool-orientated machining in mass production technology
- + Integration of external programmes with PGM Call (e.g. H / HU / reset programs)
- + Creating complex contours with FK / infeed depth with Q parameters and IF command
- Operation**
- + Blum laser calibration, tool measurement, breakage monitoring
- + Preset table: Multiple clamping operations, preset management
- + DECKEL MAHO cycles (preset table definition, tool breakage 398)
- + Service life monitoring, twin tools
- + Recovery menu during tool and pallet changes
- + Network integration for machine and PC

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-F420

*Configuration level: Plane transformation cycle 19 / PLANE, iTNC / TNC***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F410* or experience in programming and operating the TNC 426 / 430 / 620 / 640 or iTNC 530 control system

COURSE CONTENTS

- + Getting to know solid angles, projection angles, vectors, points and Euler angles
- + Correct approach to swivelling in the program
- + Creation of holes on swivelled surfaces
- + Creation of surfaces on swivelled planes
- + Learning about milling with a positioned tool

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

A-F430

*Configuration level: Measuring sensor, iTNC / TNC***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Sound knowledge of programming and operating CNC milling machines and participation in course A-F410*

COURSE CONTENTS

- + Using the machine in connection with the measuring sensor
- + Using the measuring sensor in both manual and automatic mode
- + Measuring sensor hardware
- + Sensor calibration
- + Programming measurement cycles
- + Zero point calculation
- + Tool correction
- + Generating measurement protocols
- + Tolerance comparison and processing

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

A-F451

*Advanced Training course: Geometry (FK) programming, Heidenhain iTNC / TNC***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F410* or experience in programming and operating the TNC 426 / 430 / 620 / 640 or iTNC 530 control system

COURSE CONTENTS

- + Introduction to the various FK soft key functions
- + Using the various even and circular functions
- + Creating FK programs using the G111 support chart
- + Converting FK programs

DURATION

1.5 days

NUMBER OF PARTICIPANTS

3–4 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F452

Advanced Training course: Parameter programming, iTNC / TNC

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in courses A-F410* and A-F430 or solid knowledge of plain text programming with Heidenhain TNC

COURSE CONTENTS

- + Introduction to parameter programming
- + Getting to know mathematical functions
- + Creating variable contours
- + Creating 3D forms with 2 1/2D programming
- + Subprogram technology
- + Jump conditions
- + Program optimisation

DURATION

3 days

NUMBER OF PARTICIPANTS

3–8 persons

A-F482

Option MPC, Heidenhain iTNC / TNC

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F210

COURSE CONTENTS

- + How machine collisions work
- + Introduction to upper screen graphics
- + Application on tools in manual mode
- + Application on tools in automatic mode

DURATION

1 day

NUMBER OF PARTICIPANTS

1–8 persons

A-F510

Programming and operation, MillPlus iT

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Basic knowledge of CNC

COURSE CONTENTS

- + Programming simple machining steps
- + Using the machine / control system
- + Zero point offset
- + Program and tool management
- + Cutter compensation
- + Linear and circular contour programming
- + Introduction to contour programming with ICP
- + Polar coordinates
- + Cycles for boring and milling
- + Contour pocket
- + Subprogram technology
- + Mirroring, distorting, scaling
- + Milling and boring of practice parts
- + Introduction to the tool change system
- + Data transfer

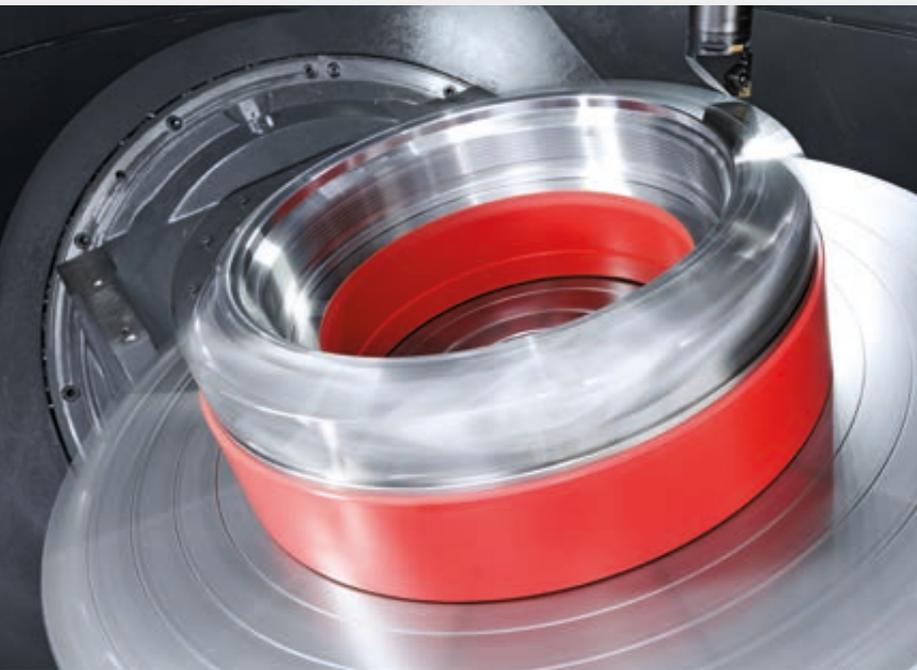
DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

* We provide FollowUp training for these courses. For more information, see page 05.



A-F511*

Programming and operation, MillPlus iT V6XX

TARGET GROUP

Programmers and operators of
CNC milling machines

REQUIREMENTS

Basic knowledge of CNC

COURSE CONTENTS

- | | |
|--|---|
| <p>Programming</p> <ul style="list-style-type: none"> + Contour programming in DIN / with ICP NEW + Look ahead during contour milling + Program management + Operating shortcuts + Cycle programming: + Boring, tapping, thread milling + Cycles for pockets, grooves + Rotation, mirroring, NPV + NEW broaching cycles with contour formula, roughing broach, finishing + Tool management: Tool and magazine tables + Program part repetition, subprogram technology + High-level language elements + Polar coordinates + Compatibility check with MillPlus-V5XX + Assigning user soft keys | <p>Operation</p> <ul style="list-style-type: none"> + Tool magazine + Storing and removing tools + Manually loading / unloading tools + MDI + Setting zero points, setting up workpieces + Tool changer and pallet changer recovery menu + Running a program during milling + Interrupting a program + Aborting a program + Starting a program with block search + Emergency shut-off situation + Data transfer between PC and machine |
|--|---|

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–8 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F520

Configuration level: G7 plane transformation, MillPlus iT

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F510* and practical experience with the machine

COURSE CONTENTS

- + Input steps for G7 in the program
- + Resetting G7
- + Boring on slanted surfaces
- + Milling bevels at various angles
- + Milling contours and pockets on slanted surfaces
- + Milling bevels
- + Introduction to G8, swivelling tool alignment

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

A-F521

Configuration level: G7 plane transformation, MillPlus iT V6XX

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F511* and practical experience with the machine

COURSE CONTENTS

- + Input steps for G7 in the program
- + Resetting G7
- + Boring on slanted surfaces
- + Milling bevels at various angles
- + Milling contours and pockets on slanted surfaces
- + Milling bevels
- + Introduction to G8, swivelling tool alignment

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

A-F530

Configuration level: Measuring sensor, MillPlus iT

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F510* and practical experience with the machine

COURSE CONTENTS

- + Using the machine in connection with the measuring sensor
- + Using the measuring sensor in both manual and automatic mode
- + Measuring sensor hardware
- + Sensor calibration
- + Zero point calculation
- + Programming measurement cycles
- + Tool correction
- + Generating measurement protocols
- + Tolerance comparison and processing of the measured values

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

* We provide FollowUp training for these courses. For more information, see page 05.

A-F531

*Configuration level: Measuring sensor, MillPlus iT V6XX***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F511* and practical experience with the machine

COURSE CONTENTS

- + Using the machine in connection with the measuring sensor
- + Sensor calibration
- + Programming measurement cycles
- + Zero point calculation
- + Tool correction
- + Tolerance comparison and processing

DURATION

2 days

NUMBER OF PARTICIPANTS

3–4 persons

A-F551

*Advanced Training course: Geometry programming and IPP, MillPlus iT***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F510* and practical experience with the machine

COURSE CONTENTS

- + Geometry address G64
- + Cutting point calculation
- + Parallel shift
- + Rounding off at intersections
- + Tangent point calculation
- + Circles for combining elements
- + Geometry programming with ICP
- + Parts programming with IPP

DURATION

2 days

NUMBER OF PARTICIPANTS

1–4 persons

A-F552

*Advanced Training course: Parameter programming and IPP, MillPlus iT***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F510 and several months of practical experience with the machine

COURSE CONTENTS

- + Parameter programming for 2D and 2 ½D forms
- + Mathematical expressions
- + Subprogram technology
- + Program optimisation

DURATION

2.5 days

NUMBER OF PARTICIPANTS

1–4 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F571

Configuration level: Turning option, MillPlus iT

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in courses A-F510 and A-F520

COURSE CONTENTS

- + Differences between turning and milling
- + Tool storage, names
- + Corrections during turning
- + Basic functions of turning
- + Balancing
- + Cycles
- + Creating and optimising turning programs

DURATION

2 days

NUMBER OF PARTICIPANTS

3–6 persons

A-F610

Programming and operation, MAPPS IV, G-Code, horizontal, NH(X)

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + X-, Y-, Z-, B-axes
- + Coordinate system
- + G- and M-code
- + S-, T- and F-code
- + Program format / structure
- + Control panel
- + MAPPS monitors
- + Workpiece zero point
- + Tool: Magazine / measurement
- + Pallet changer
- + Machine set-up

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-F611

Programming and operation, MAPPS IV, G-Code, vertical, NV, NVD, NVX

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + X-, Y-, Z-axes
- + Coordinate system
- + G- and M-code
- + S-, T- and F-code
- + Program format / structure
- + Control panel
- + MAPPS monitors
- + Workpiece zero point
- + Tool: Magazine / measurement
- + Machine set-up

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-F612*Programming, MAPPS IV, G-Code, horizontal, NMH***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + X, Y, Z, A, C axes
- + Coordinate system
- + G- and M-code
- + S-, T- and F-code
- + Expanded zero points G54.1
- + Dynamic workpiece zero point
- + G54.2 shift
- + Workpiece set-up errors
- + G54.4 compensation
- + Suitable workpiece coordinates
- + G68.2 rotation
- + 3D G68 coordinate rotation
- + Program format / structure

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-F613*Programming, MAPPS IV, G-Code, vertical, NMV***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + X-, Y-, Z-, B-, C-axes
- + Coordinate system
- + G- and M-code
- + S-, T- and F-code
- + Expanded zero points G54.1
- + Dynamic workpiece zero point
- + G54.2 shift
- + Workpiece set-up errors
- + G54.4 compensation
- + Suitable workpiece coordinates
- + G68.2 rotation
- + 3D G68 coordinate rotation
- + Program format / structure

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-F683*Turning / milling option, MAPPS IV, G-Code, vertical***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in courses A-F613, A-F723 and A-F773

COURSE CONTENTS

- + Differences between turning and milling
- + Tool storage, names
- + Corrections during turning
- + Basic functions of turning
- + Balancing
- + Cycles
- + Creating and optimising turning programs

DURATION

2 days

NUMBER OF PARTICIPANTS

1–6 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F710

Programming and operation, MAPPS IV, APM, horizontal, NH(X)

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + Basic data input
- + Dialogue parameters
- + Boring
- + 2D contour and pocket milling
- + 2.5D milling
- + Multi-sided machining
- + Program structure
- + Control panel
- + MAPPS monitors
- + Workpiece zero point
- + Tool: Magazine / measurement
- + Pallet changer
- + Machine set-up

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-F711

Programming and operation, MAPPS IV, APM, vertical, NV, NVD, NVX

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + Basic data input
- + Dialogue parameters
- + Boring
- + 2D contour and pocket milling
- + 2.5D milling
- + Program structure
- + Control panel
- + MAPPS monitors
- + Workpiece zero point
- + Tool: Magazine / measurement
- + Machine set-up

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-F712

Programming, MAPPS IV, APM, horizontal, NMH

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + Basic data input
- + Dialogue parameters
- + Boring
- + 2D contour and pocket milling
- + 2.5D milling
- + Expanded zero points G54.1
- + Workpiece set-up errors
- + G54.4 compensation
- + Dynamic workpiece zero point shift G54.2
- + Suitable workpiece coordinates
- + G68.2 rotation
- + Program structure

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-F713 *Programming, MAPPS IV, APM, vertical, NMV***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + Basic data input
- + Dialogue parameters
- + Boring
- + 2D contour and pocket milling
- + 2.5D milling
- + Expanded zero points G54.1
- + Workpiece set-up errors
- + G54.4 compensation
- + Dynamic workpiece zero point
- + G54.2 shift
- + Suitable workpiece coordinates
- + G68.2 rotation
- + Program structure

DURATION

4.5 days

NUMBER OF PARTICIPANTS

1–6 persons

A-F722 *Operation, MAPPS IV, APM, horizontal, NMH***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F712 or A-F612 or sound knowledge of APM programming

COURSE CONTENTS

- + Control panel
- + MAPPS monitors
- + Workpiece zero point
- + Tool: Magazine / measurement
- + Pallet changer
- + Expanded zero points G54.1
- + Dynamic workpiece zero point
- + G54.2 shift
- + Workpiece set-up errors
- + G54.4 compensation
- + Suitable workpiece coordinates
- + G68.2 rotation
- + 3D G68 coordinate rotation
- + Machine set-up

DURATION

4 days

NUMBER OF PARTICIPANTS

1–6 persons

A-F723 *Operation, MAPPS IV, APM, vertical, NMV***TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in course A-F613 or A-F713 or sound knowledge of APM programming

COURSE CONTENTS

- + Control panel
- + MAPPS monitors
- + Workpiece zero point
- + Tool: Magazine / measurement
- + Expanded zero points G54.1
- + Dynamic workpiece zero point
- + G54.2 shift
- + Workpiece set-up errors
- + G54.4 compensation
- + Suitable workpiece coordinates, G68.2 rotation
- + 3D G68 coordinate rotation
- + Machine set-up

DURATION

4 days

NUMBER OF PARTICIPANTS

1–6 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F763

Tool management system, MAPPS IV, milling

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in a MAPPS IV milling, operation or programming course

COURSE CONTENTS

- + Set-up screen
- + Correction screen
- + Parameter set-up
- + Tool service life
- + T-, H-code
- + Twin tools

DURATION

1 day

NUMBER OF PARTICIPANTS

1–6 persons

A-F771

Measuring sensor, MAPPS IV, NVX, NHX

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in a MAPPS IV milling, operation or programming course and knowledge of TMS

COURSE CONTENTS

- + Set-up screen
- + Calibration
- + Variables
- + Measurement cycles
- + Workpiece zero point measurement
- + Measurement of root face / groove distances
- + Bolt hole circle / tapping measurement
- + C-axis measurement

DURATION

1 day

NUMBER OF PARTICIPANTS

1–6 persons

A-F773

Measuring sensor, MAPPS IV, milling

TARGET GROUP

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in a MAPPS IV milling, operation or programming course and knowledge of TMS

COURSE CONTENTS

- + Set-up screen
- + Calibration
- + Variables
- + Measurement cycles
- + Workpiece zero point measurement
- + Measurement of root face / groove distances
- + Bolt hole circle / tapping measurement
- + C-axis measurement

DURATION

1 day

NUMBER OF PARTICIPANTS

1–6 persons

A-F783**Turning / milling option, MAPPS IV, APM, vertical****TARGET GROUP**

Programmers and operators of CNC milling machines

REQUIREMENTS

Participation in courses A-F713 / A-F723 and A-F773

COURSE CONTENTS

- + Differences between turning and milling
- + Tool storage, names
- + Corrections during turning
- + Basic functions of turning
- + Balancing
- + Cycles
- + Creating and optimising turning programs

DURATION

2 days

NUMBER OF PARTICIPANTS

1–6 persons

A-F801**CELOS for Siemens, operation and process integration****TARGET GROUP**

Programmers and operators of milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + Ways to integrate CELOS into existing work processes and its economic benefits
- + (Touch-)screen interface and use
- + Setting up and using the APPs: Job Manager, Job Assistant, CAD-CAM View, Tech Calculator, Documents, Organizer, Net Service, Machine Check, Energy Savings, Settings, Status Monitor, Control
- + Creating a full sample project

DURATION

2 days

NUMBER OF PARTICIPANTS

3–8 persons

A-F806**CELOS for MAPPS, operation and process integration****TARGET GROUP**

Programmers and operators of milling machines

REQUIREMENTS

Solid basic knowledge of CNC milling technology and programming

COURSE CONTENTS

- + Ways to integrate CELOS into existing work processes and its economic benefits
- + (Touch-)screen interface and use
- + Setting up and using the APPs: Job Manager, Job Assistant, CAD-CAM View, Tech Calculator, Documents, Organizer, Net Service, Machine Check, Energy Savings, Settings, Status Monitor, Control
- + Creating a full sample project

DURATION

2 days

NUMBER OF PARTICIPANTS

3–8 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F820

Operation, DMG Virtual Machine, milling technology

TARGET GROUP

Operators of DMG Virtual Machine and NC programmers

REQUIREMENTS

Sound knowledge of computers, CAD software and programming and operating CNC control systems

COURSE CONTENTS

- + Interface of DMG Virtual Machine
- + Setting up Virtual Machine with the integrated editor
- + Connecting Virtual Machine to the machine control system and transferring set-up data
- + Creating and managing clamping devices, tools and workpieces with SolidWorks

DURATION

4 days

NUMBER OF PARTICIPANTS

3–4 persons

A-F831

NX CAM milling machine with up to 3-axes

TARGET GROUP

CAM programmers, operators of DMG Virtual Machine and NC programmers

REQUIREMENTS

Sound basic knowledge of Windows and CNC production technology, and participation in course A-E821 / A-E822 or knowledge of NX CAM

COURSE CONTENTS

- + Positioning versus simultaneous in multi-axis machining
- + Various ways to set-up the tool shafts in simultaneous machining
- + Machining strategies
- + Application issues relating to the various NC machines and control systems

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons



A-F832

*NX CAM DMU / DMC FD with up to 5 axes***TARGET GROUP**

CAM programmers, operators of DMG Virtual Machine and NC programmers

REQUIREMENTS

Sound basic knowledge of Windows and CNC production technology, and participation in course A-E821 / A-E822 or knowledge of NX CAM

COURSE CONTENTS

- + Machining process based on the master model concept
 - + Expected process from design to production
 - + Using the operation navigation tool
 - + Boring modules
 - + Simple machining processes based on 2D/3D geometries with planer milling and face milling
 - + Plane roughing of complex geometries with the cavity milling module
 - + Simulation of the machining process
 - + Tool organisation
 - + NC organisation
 - + Multi-sided machining
 - + Introduction to multi-axial milling
 - + 3-axis milling functions and travel methods
 - + Volume and surface-oriented semi-finishing
 - + Finishing
 - + Machining steep and flat areas on surfaces or volumes
 - + Fillet machining
 - + Processing residual material
 - + Optimised methods of working
 - + Machining cycles
 - + Finishing
- + Positioning versus simultaneous in multi-axis machining
 - + Various ways to set-up the tool shafts in simultaneous machining
 - + Machining strategies
 - + Simple machining processes based on 2D/3D geometries and the relevant machining strategies
 - + Cutting in
 - + Boring operations
 - + Machining in Teach Mode (machining using individual process commands)
 - + Thread cutting
 - + Special solutions
 - + Turning and milling in one part

DURATION

2 weeks

NUMBER OF PARTICIPANTS

3–6 persons

A-F851

*Basics of DMG Virtual Machine, milling technology***TARGET GROUP**

Operators of DMG Virtual Machine, NC programmers

REQUIREMENTS

Sound knowledge of computers, CAD/CAM software and programming and operating CNC control systems

COURSE CONTENTS

- + Interface of DMG Virtual Machine
- + Creating, loading and managing ranges of operations
- + Equipment management with storage options for templates
- + Creating and importing "simple forms" of NC programs
- + Creating the session / tool situation using available resources
- + Starting and connecting the virtual machine
- + Simulating, logging and recording the session
- + Identifying and correcting collisions
- + Storing and managing sessions

DURATION

1.5 days

NUMBER OF PARTICIPANTS

3–6 persons

COURSES // CNC TRAINING

MILLING TECHNOLOGY

A-F852 *Operation of DMG Virtual Machine including SolidWorks, milling technology*

TARGET GROUP

Operators of DMG Virtual Machine, NC programmers

REQUIREMENTS

Sound knowledge of computers, CAD/CAM software and programming and operating CNC control systems

COURSE CONTENTS

- + Set-up display with SolidWorks
- + User interface
- + Parts creation
- + Module creation
- + Compiling available raw data in the form of clamping devices and tools
- + Creating connection points (docking and position frames) using the DMG Assistant
- + Categorising resources
- + Creating resource templates
- + Exporting resources and the virtual machine

DURATION

2.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-F861 *ESPRIT Basic, milling*

TARGET GROUP

Programmers of turning machines

REQUIREMENTS

Basic knowledge of computers and Windows

COURSE CONTENTS

- + Basics of milling
- + 2D geometry
- + Features
- + Layers
- + Volume models
- + Working planes
- + NC programs
- + Add-ins
- + Tool database
- + Simulation

DURATION

4.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-F862 *ESPRIT, 5-axis machining*

TARGET GROUP

Programmers of turning machines

REQUIREMENTS

Basic knowledge of computers and Windows

COURSE CONTENTS

- + Positioning versus simultaneous in multi-axis machining
- + Various ways to set-up the tool shafts in simultaneous machining
- + Machining strategies
- + Application issues relating to the various NC machines and control systems

DURATION

2.5 days

NUMBER OF PARTICIPANTS

3–6 persons

A-F911

*Customer-specific training on the customer's premises in Germany, Austria and Switzerland***TARGET GROUP**

To be agreed individually

REQUIREMENTS

Defined in coordination with you based on the course contents

COURSE CONTENTS

The course contents are agreed with special consideration for your wishes.

DURATION

To be agreed individually

NUMBER OF PARTICIPANTS

1–6 persons

A-F921

*Customer-specific training on the customer's premises outside of Germany, Austria and Switzerland***TARGET GROUP**

To be agreed individually

REQUIREMENTS

Defined in coordination with you based on the course contents

COURSE CONTENTS

The course contents are agreed with special consideration for your wishes.

THE FOLLOWING COSTS WILL ARISE IN ADDITION TO THE PRICE OF THE TRAINING COURSE

- + Travel expenses
- + Flight costs
- + Costs of overnight accommodation
- + Additional meal costs
- + The language used during the courses will be German or English

DURATION

To be agreed individually

NUMBER OF PARTICIPANTS

1–6 persons

A-F931

*Customer-specific training in the DMG MORI Academy in Germany, Austria or Switzerland***TARGET GROUP**

To be agreed individually

REQUIREMENTS

Defined in coordination with you based on the course contents

COURSE CONTENTS

We give our customers the opportunity to choose the course contents based on their requirements and use the infrastructure of the DMG MORI Academy.

DURATION

To be agreed individually

NUMBER OF PARTICIPANTS

To be arranged

Registration form

Organisational information

■ Registration

Please register for all training courses using the following registration form. We will send you a written confirmation and, if desired, a map showing how to find us. The number of participants is limited. Registrations will be accepted on a first come, first served basis. We will let you know immediately if courses are fully booked and indicate the next available dates.

■ Machine order

If you have purchased a machine which includes training, please add the purchase order confirmation number to your registration form.

■ Prices and services

We would be happy to tell you about our current course prices on request. Included in the price are special high-quality training documents, refreshments and lunch during the Training course. The prices are net and do not include VAT at the applicable rate on the date of the Training course. The course prices do not include participants' travel expenses and costs of overnight accommodation. The participation fee is payable upon receipt of the invoice. We would also be happy to book a hotel room for you.

■ Venues and times

Your contact partner will tell you where and when each course is due to be held. Normally, the courses will take place at a branch of the DMG MORI Academy. We also offer training courses on your premises.

■ Certificate

Participants will receive a certificate of participation after successfully completing a course.

■ Safety regulations

Participants are obliged to adhere to the applicable safety and accident prevention regulations at the training location. For Service Courses, participants must bring along work clothing and safety shoes.

You can find more information in our General Terms and Conditions below.

Information on all courses for
CNC Training in turning: Bielefeld
Gildemeisterstraße 60, D-33689 Bielefeld
T: +49 (0) 52 05 / 74 25 03
training.drehen@dmgmori.com

▸ Fax: +49 (0) 52 05 / 74 25 07

Information on all courses for CNC Training in
milling and ULTRASONIC / LASERTEC: Pfronten
Tiroler Straße 85, D-87459 Pfronten
T: +49 (0) 83 63 / 89 42 24
training.fraesen@dmgmori.com

▸ Fax: +49 (0) 83 63 / 89 5 07

Fax reply

Registration form

Sender:

Company	PO Box
Address	Post code, city
Mr / Ms	E-mail
Tel.	Fax
Order number	
Date	Signature / Company stamp

Registration for the following courses: Participants can cancel free of charge up to two weeks before the course starts. Afterwards, the full amount will be charged.

Course number	Course name	Date	Surname / name of the participant

At least 3 people are required for us to carry out our courses.

The course fee is to be charged to the following:

- Same address as above Following address

Company	Dept. / name
Address	Post code, city

The course fee is to be offset against the training course paid for in the following purchase order:

Sale number	Machine number	Machine type
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Arrival and overnight accommodation:

- No room reservation required Yes, please reserve a room for ____ person(s).
- Non-smoker Smoker

Arrival date	Departure date
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You can find the address and fax number on page 86.

DMG MORI SEIKI Academy GmbH
 Gildemeisterstraße 60, D-33689 Bielefeld
 T: +49 (0) 52 05 / 74 25 01, Fax: +49 (0) 52 05 / 74 25 02
 training@dmgmori.com, www.dmgmori.com

DMG MORI

www.EngineeringBooksPdf.com

CNC Training // DMG MORI SEIKI Academy GmbH

General terms and conditions

1. Applicability

The following General Terms and Conditions govern the contractual relationship between the customer in the training courses (hereinafter referred to as the Client) and DMG MORI SEIKI Academy GmbH on participation in courses, workshops and training events of DMG MORI SEIKI Academy GmbH. Any deviating general terms and conditions of the Client do not apply.

2. Validity of offers

Offers of DMG MORI SEIKI Academy GmbH are always non-binding and without obligation. Unless indicated otherwise, they shall remain valid for up to four weeks from the offer date. Once a new offer is created, all previous offers shall become invalid unless the new offer is a supplementary offer for an existing one. We are only subject to obligations in so far as set out in our written order confirmation. Supplements and amendments must be made in writing.

3. Registration process

Participants can register online or by post, fax or e-mail. The registration shall only become binding after DMG MORI SEIKI Academy GmbH sends a confirmation notice to the Client. The registration confirmation is also the training ID pass for the participant.

4. Prices

4.1 The prices and payment conditions set out in the order confirmation shall always apply. None of our prices include statutory VAT. Unless indicated otherwise in the order confirmation, the participation fee applies per person and per training event, and it includes training documents, lunch and refreshments during training events on the premises of DMG MORI SEIKI Academy GmbH. This does not include officially required qualifications as part of the AZWV guideline. The participation fee is payable upon receipt of the invoice. Not all of the courses of DMG MORI SEIKI Academy GmbH can be promoted as an AZWV / AZAV measure; such particulars are to be clarified with the relevant training coordinators before the Training course starts.

4.2 Unless indicated otherwise in the order confirmation, please transfer the participation fee, indicating the invoice number, to account 660 886 00 of DMG MORI SEIKI Academy GmbH at Deutsche Bank Bielefeld, BLZ 480 700 20, 14 days before the start of the course at the latest (IBAN: DE07 4807 0020 0066 0886 00, BIC: DEUTDE33XXX).

5. Cancellation

5.1 The Client must inform DMG MORI SEIKI Academy GmbH in writing if a participant is unable to take part in the confirmed course, providing the name of the participant. Written changes to bookings and cancellations can be submitted up to five working days before the start of the Training course, subject to a processing fee of € 150.–. If any bookings are then cancelled as a result, we shall charge half of the participation fee. If a participant should fail to attend or cancel on the day of the event, we shall charge the full participation fee minus any expenses saved by the participant's lack of participation. Naturally, a substitute participant can be nominated at no extra cost.

5.2 The Client is always entitled to prove that DMG MORI SEIKI Academy GmbH has suffered no damage resulting from the participant's withdrawal from the event, or that it has suffered considerably less damage than the processing fee charged by DMG MORI SEIKI Academy GmbH.

5.3 The right of the Client to terminate the agreement for cause remains unaffected.

6. Cancellation of courses

DMG MORI SEIKI Academy GmbH reserves the right to cancel the course if it has legitimate cause to do so, e.g. for organisational reasons or due to force majeure (e.g. bad weather or if the speaker becomes ill). DMG MORI SEIKI Academy GmbH shall immediately inform the Client of the cancellation of the course on legitimate grounds. Any payments that have already been made towards the participation fee shall be refunded to the Client in full. In this regard, the Client has no further claims.

7. Certificate

Participants shall receive a certificate of participation after successfully completing the course.

8. Hotel booking

DMG MORI SEIKI Academy GmbH shall provide assistance with hotel booking. However, all contracts on reservations, accommodation and cancellation shall be between the hotel and the course participant. Every course participant must settle their bills with the hotel directly.

9. Copyrights

The training documents are protected by copyright. The rights this copyright protection entails, especially the rights to reprint, photocopy or otherwise reproduce the documents – even excerpts thereof – and to store them in data processing systems remain with DMG MORI SEIKI Academy GmbH. A reproduction, even of an excerpt, may only be made with the prior written consent of DMG MORI SEIKI Academy GmbH. Any infringements shall be prosecuted under both civil and criminal law. The training documents also include software applications that are normally installed on the training computers and used during the training courses.

10. Safety

The Client is obliged to adhere to the safety and accident prevention regulations applicable on the premises of DMG MORI SEIKI Academy GmbH. In the event of danger, participants must always follow the instructions of the trainer. With regard to training courses on the premises of the Client, the Client must meet all the criteria in order that the Training course can be carried out safely. DMG MORI SEIKI Academy GmbH has no insurance protection for damage caused by participants in the course on the premises of the Client for which the trainers are not responsible. Therefore, the Client undertakes to ensure that this risk is suitably covered.

11. Disclaimer

11.1 In the courses and in the course documents, technical information will be transferred to the best of our knowledge. However, DMG MORI SEIKI Academy GmbH accepts no liability for any errors in the technical information which is conveyed orally or in writing during the Training course or which is contained in the course documents that are handed over to participants. The technical information does not represent an assurance and/or a warranty or guarantee with regard to the product sold to the Client or services rendered for the Client by individual companies of the GILDEMEISTER Group.

11.2 This provision notwithstanding, DMG MORI SEIKI Academy GmbH shall only be liable, regardless of legal grounds, in cases of

- intent,
- gross negligence on the part of the owner / the company or manager,
- culpable injury to life, limb or health,
- defects which DMG MORI SEIKI Academy GmbH has concealed or

whose absence DMG MORI SEIKI Academy GmbH has guaranteed, in so far as the German product liability act (ProdHaftG) provides for liability for personal injury and damage to property on privately used items.

11.3 In the event of a culpable breach of material contractual duties, DMG MORI SEIKI Academy GmbH shall also be liable for gross negligence on the part of employees and for ordinary negligence, although the latter is limited to the typical, reasonably foreseeable damage for this type of contract.

11.4 DMG MORI SEIKI Academy GmbH makes no guarantee on the attainment of part production times, dimensional accuracy or surface finishes on workpieces of the Client that are produced during the Training course. Furthermore, depending on the complexity of the workpiece we reserve the right to refuse to include it in the Training course, either fully or in part.

12. Data protection

DMG MORI SEIKI Academy GmbH shall treat the data transferred by the Client as confidential and it shall only use the data in accordance with the applicable data protection provisions. Unless specified otherwise by the Client, DMG MORI SEIKI Academy GmbH shall use the data transferred by the Client (company name, address, e-mail address, telephone number, bank details etc.) in order to keep the Client up to date about its products and events in the future and to contact the Client by fax, e-mail or telephone. The Client can revoke this consent at any time without providing a reason by contacting DMG MORI SEIKI Academy GmbH, Leiter Training, Gildemeisterstr. 60, 33689 Bielefeld or training@dmgmori.com. DMG MORI SEIKI Academy GmbH shall take the greatest possible precautions with regard to the security of the data of the Client.

13. Place of jurisdiction

The place of jurisdiction for any disputes shall be Bielefeld. However, DMG MORI SEIKI Academy GmbH can also file lawsuits against the Client at its place of general jurisdiction.

Introduction

[Course finder Service Courses](#)

[Course descriptions Service Courses](#)

[Organisation](#)

Course Programme

Service Courses



Information about all our
Service Courses at:

Turning technology: T: +49 (0) 52 05 / 74 26 71
or reiner.anders@dmgmori.com

Milling technology: T: +49 (0) 81 71 / 817 3321
or petra.heinrich@dmgmori.com



Service Courses

Easily maximise your production reliability.

With DMG MORI, wherever you are in the world you can take advantage of professional service and maintenance training for your employees. Not only does the DMG MORI Academy train its own service technicians, it also passes on its expertise to its customers right on its own premises. Use your machines faster, more productively and longer with focused Service Courses. Our professional Service Courses for mechanics and electronics will improve your machine availability rate and significantly increase your machine's service life. Be it in our high-tech training centres or on-site in your workshop – with our Service Courses you'll always be one step ahead.



We offer:

- + Practice related courses on the machine
- + High quality through continuous further training of trainers and direct contact with the production plant
- + High learning success due to small groups
- + Simulators for all standard controls
- + Flexible course design on request, tailored to meet your individual training needs

Course finder Service Courses

Turning technology

COURSE NO.	NEF SERIES	PAGE
NEF 400 / 600 NEW		
INDEPENDENTLY OF CONTROL		
A-X207*	Mechanics	101
HEIDENHAIN CNC 640		
A-X507	Electronics.....	101
COURSE NO.	CTX SERIES	PAGE
CTX alpha / beta		
SIEMENS SOLUTIONLINE / OPERATE		
A-X205*	Mechanics	102
HEIDENHAIN CNC 640 / PLUS IT		
A-X405	Mechanics	101
CTX alpha / beta / gamma		
SIEMENS SOLUTIONLINE		
A-X305	Electronics.....	102
SIEMENS OPERATE		
A-X306	Electronics.....	103
HEIDENHAIN CNC 640		
A-X507	Electronics.....	102
CTX beta 4A		
SIEMENS OPERATE		
A-X231*	Mechanics	103
A-X331	Electronics.....	103
CTX beta 4A TC		
SIEMENS OPERATE		
A-X233*	Mechanics	104
A-X333	Electronics.....	104
CTX beta / gamma TC		
SIEMENS SOLUTIONLINE		
A-X335	Electronics.....	104
SIEMENS OPERATE		
A-X336	Electronics.....	105

* The InspectionsKey can be purchased after the course. Information about all our turning courses at: reiner.anders@dmgmori.com or T: +49 (0) 52 05 / 74 26 71

COURSE NO.	CTX SERIES	PAGE
	<i>CTX beta TC</i>	
	<u>INDEPENDENTLY OF CONTROL</u>	
A-X235*	Mechanics	105
	<i>CTX gamma TC</i>	
	<u>INDEPENDENTLY OF CONTROL</u>	
A-X236*	Mechanics	105
COURSE NO.	CTV SERIES	PAGE
	<i>CTV 160 XZ</i>	
	<u>INDEPENDENTLY OF CONTROL</u>	
A-X223*	Mechanics	106
	<i>CTV series</i>	
	<u>SIEMENS OPERATE</u>	
A-X322	Electronics.....	106
COURSE NO.	ECOLINE SERIES	PAGE
	<i>CTX 310 / 510 ecoline</i>	
	<u>INDEPENDENTLY OF CONTROL</u>	
A-X201	Mechanics	108
	<u>SIEMENS OPERATE</u>	
A-X301	Electronics.....	107
	<u>HEIDENHAIN CNC 640</u>	
A-X507	Electronics.....	106
	<i>CTX 450 / 650 ecoline</i>	
	<u>INDEPENDENTLY OF CONTROL</u>	
A-X203	Mechanics	109
	<u>SIEMENS OPERATE</u>	
A-X303	Electronics.....	108
	<u>HEIDENHAIN CNC 640</u>	
A-X507	Electronics.....	108
COURSE NO.	OTHER TRAINING COURSES	PAGE
	<u>HEIDENHAIN</u>	
A-X803	Data backup / Network connection.....	109
	<u>SIEMENS 840D</u>	
A-X804	Data backup / Network connection.....	109

* The InspectionsKey can be purchased after the course.

COURSE NO.	OTHER TRAINING COURSES	PAGE
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INDIVIDUAL COURSES

Please contact Reiner Anders: reiner.anders@dmgmori.com or tel.: +49 (0) 52 05 / 74 26 71.
We would be happy to offer customer-specific training courses on request.

Course finder Service Courses

Milling technology

COURSE NO.	DMU SERIES	PAGE
------------	------------	------

DMU 50

SIEMENS 840D SL / HMI OPERATE

A-Y221	Mechanics	111
--------	-----------------	-----

ITNC 530

A-Y421	Mechanics	111
A-Y521	Electronics	112

DMU 70

SIEMENS 840D SL / HMI OPERATE

A-Y223	Mechanics	112
--------	-----------------	-----

ITNC 530

A-Y423	Mechanics	113
A-Y523	Electronics	113

DMU 50 / 70

SIEMENS 840D SL / HMI OPERATE

A-Y323	Electronics	113
--------	-------------------	-----

DMU 65 / 125 monoBLOCK®

SIEMENS 840D SL / HMI OPERATE

A-Y225	Mechanics	114
A-Y325	Electronics	114

ITNC 530 / HSCI

A-Y425	Mechanics	114
A-Y525	Electronics	115

DMU 65 / 125 monoBLOCK®, DMC 65 / 85 monoBLOCK® RS3 mechanical assemblies

INDEPENDENTLY OF CONTROL

A-Y828	Electronics	115
--------	-------------------	-----

COURSE NO.	DMU EVO SERIES	PAGE
<i>DMU 40 / 60 / 80 / 100 eVo linear, Pallet changer</i>		
SIEMENS 840D SL / HMI OPERATE		
A-Y219	Mechanics	115
A-Y319	Electronics	116
ITNC 530		
A-Y419	Mechanics	116
A-Y519	Electronics	116
INDEPENDENTLY OF CONTROL		
A-Y819	Mechanics	117
COURSE NO.	DMF SERIES	PAGE
<i>DMF 180-7 / 260-7</i>		
SIEMENS 840D SL / HMI OPERATE		
A-Y215	Mechanics	117
A-Y315	Electronics	117
SIEMENS 840D SL		
A-Y316	Electronics	118
ITNC 530		
A-Y415	Mechanics	118
A-Y515	Electronics	118
<i>DMF 260 / 360 / 600-11</i>		
SIEMENS 840D SL / HMI OPERATE		
A-Y217	Mechanics	119
A-Y317	Electronics	119
ITNC 530		
A-Y417	Mechanics	119
A-Y517	Electronics	120
COURSE NO.	DMC V SERIES	PAGE
<i>DMC 635 / 835 / 1035 V</i>		
SIEMENS 840D SL / HMI OPERATE		
A-Y207	Mechanics	120
A-Y307	Electronics	120
SIEMENS 840D SL		
A-Y308	Electronics	121
ITNC 530		
A-Y407	Mechanics	121
A-Y507	Electronics	122

COURSE NO.	DMC V SERIES	PAGE
<i>DMC 635 / 835 / 1035 V P (60 tools)</i>		
<u>ITNC 530</u>		
A-Y807	Electronics.....	122
<u>INDEPENDENTLY OF CONTROL</u>		
A-Y808	Mechanics.....	123
<i>DMC 650 V</i>		
<u>SIEMENS 840D SL / HMI OPERATE</u>		
A-Y209	Mechanics.....	123
A-Y309	Electronics.....	124
<u>TNC 640</u>		
A-Y409	Mechanics.....	124
A-Y509	Electronics.....	125
COURSE NO.	DMC H SERIES	PAGE
<i>DMC 60 / 80 H linear</i>		
<u>SIEMENS 840D SL / HMI OPERATE</u>		
A-Y205	Mechanics.....	126
A-Y305	Electronics.....	126
<u>SIEMENS 840D SL</u>		
A-Y306	Electronics.....	127
COURSE NO.	DMC monOBLOCK® SERIES	PAGE
<i>DMC 65 / 85 monOBLOCK® RS3</i>		
<u>SIEMENS 840D SL / HMI OPERATE</u>		
A-Y227	Mechanics.....	127
A-Y327	Electronics.....	128
<u>ITNC 530 / HSCI</u>		
A-Y427	Mechanics.....	128
A-Y527	Electronics.....	129
<i>DMC 65 / 85 monOBLOCK® RS3 Pool storage / Pallet changer</i>		
<u>ITNC 530</u>		
A-Y827	Mechanics.....	129
COURSE NO.	DMU P / DMC U / FD SERIES	PAGE
<i>DMU 80 duOBLOCK® P4</i>		
<u>TNC 640</u>		
A-Y431	Mechanics.....	130

COURSE NO.	DMU P / DMC U / FD SERIES	PAGE
	<i>DMU 80 duoBLOCK® P4</i>	
	TNC 640	
A-Y531	Electronics.....	130
	<i>DMU 80 / 100 / 125 duoBLOCK® P3, DMC 80 / 100 / 125 U duoBLOCK® P3 FD</i>	
	SIEMENS 840D SL HMI OPERATE	
A-Y229	Mechanics.....	131
	SIEMENS 840D SL	
A-Y329	Electronics.....	131
	ITNC 530	
A-Y429	Mechanics.....	132
A-Y529	Electronics.....	132
	INDEPENDENTLY OF CONTROL	
A-Y829	Mechanics.....	133
	<i>DMC 70 / 80 / 100 / 125 H duoBLOCK®</i>	
	SIEMENS 840D SL / HMI OPERATE	
A-Y203	Mechanics.....	133
	SIEMENS 840D SL	
A-Y303	Electronics.....	134
COURSE NO.	HSC SERIES	PAGE
	<i>HSC 30 linear</i>	
	SIEMENS 840D SL HMI OPERATE	
A-Y233	Mechanics.....	135
	TNC 640	
A-Y433	Mechanics.....	135
	<i>HSC 70 linear</i>	
	SIEMENS 840D SL HMI OPERATE	
A-Y235	Mechanics.....	136
	TNC 640	
A-Y435	Mechanics.....	136
	<i>HSC 30 / 70 linear</i>	
	SIEMENS 840D SL HMI OPERATE	
A-Y335	Electronics.....	137
	TNC 640	
A-Y535	Electronics.....	137

COURSE NO.	ECOLINE SERIES	PAGE
	<i>DMU 50 ecoline</i>	
	<u>SINUMERIK 810D SL / HMI OPERATE / TNC 620</u>	
A-Y113	Mechanics	138
	<u>SINUMERIK 810D SL</u>	
A-Y313	Electronics	138
	<i>DMC 635 / 1035 V ecoline</i>	
	<u>TNC 620 / SIEMENS 840D SL / HMI OPERATE</u>	
A-Y111	Mechanics	138
	<u>SIEMENS 810D</u>	
A-Y311	Electronics	139
	<u>TNC 620</u>	
A-Y511	Electronics	139
	<i>MILLTAP 700</i>	
	<u>SIEMENS 840D SL / HMI OPERATE</u>	
A-Y237	Mechanics	140
	<u>SIEMENS 840D SL</u>	
A-Y337	Electronics	140
COURSE NO.	OTHER TRAINING COURSES	PAGE
	<i>Kinematics / 3D quickSET®, DMU series 40 / 100 eVo</i>	
	<u>SIEMENS 840D SL HMI OPERATE, iTNC 530, TNC 620</u>	
A-Y891	Mechanics	141
	<i>Kinematics, 840D sl / 3D quickSET® for all duoBLOCK® and monoBLOCK® machines</i>	
	<u>SIEMENS 840D SL / HMI OPERATE</u>	
A-Y892	Mechanics	142
	<i>Kinematics, iTNC / 3D quickSET® for all duoBLOCK® and monoBLOCK® machines</i>	
	<u>ITNC 530</u>	
A-Y893	Mechanics	142
	<i>Motor spindle and components replacement / EasyChange</i>	
	<u>INDEPENDENTLY OF CONTROL</u>	
A-Y806	Mechanics	143
	<i>Individual courses</i>	
	<u>SPECIFIC TO THE CUSTOMER</u>	
A-Y931	Specific to the customer	143

» Turning technology



Information on all Service Courses in turning:

Mr Reiner Anders is happy to help:
T: +49 (0) 52 05 / 74 26 71
reiner.anders@dmgmori.com

SERVICE COURSES

TURNING TECHNOLOGY

A-X207*

NEF 400 / 600 NEW, mechanics

INDEPENDENTLY OF CONTROL

OBJECTIVE

Recognize and fit mechanical faults, using of the diagnosis, do maintenance and repair by yourself

REQUIREMENTS

Mechanical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure and function of the machine
- + Operation of control and machine
- + Install the machine
- + Geometry of the machine
- + Clamping device
- + Hydraulic
- + Lubrication
- + Turret
- + Slide guideways
- + Maintenance
- + Working with the machine documentation

DURATION

3 days

COURSE LOCATION

Bielefeld

A-X507

NEF 400 / 600 NEW, electronics

HEIDENHAIN CNC 640

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Operation of control and machine regarding trouble shooting
- + Starting routine
- + Data backup
- + Data transfer
- + Exchange hardware
- + Working with diagnosis
- + Adjustment of reference point
- + Working with the machine documentation

DURATION

3 days

COURSE LOCATION

Bielefeld

A-X405

CTX alpha / beta, mechanics

HEIDENHAIN CNC 640 / PLUS IT

OBJECTIVE

Recognize and fit mechanical faults, using of the diagnosis, do maintenance and repair by yourself

REQUIREMENTS

Mechanical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure and function of the machine
- + Operation of control and machine
- + Install the machine
- + Geometry of the machine
- + Clamping device
- + Hydraulic
- + Lubrication
- + Turret
- + Slide guideways
- + Maintenance
- + Working with the machine documentation

DURATION

3 days

COURSE LOCATION

Bielefeld

SERVICE COURSES

TURNING TECHNOLOGY

A-X205*

CTX alpha / beta, mechanics

SIEMENS SOLUTIONLINE / OPERATE

OBJECTIVE

Recognize and fit mechanical faults, using of the diagnosis, do maintenance and repair by yourself

REQUIREMENTS

Mechanical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure and function of the machine
- + Operation of control and machine
- + Install the machine
- + Geometry of the machine
- + Clamping device
- + Hydraulic
- + Lubrication
- + Turret
- + Slide guideways
- + Maintenance according to chap. 8 of the operating instructions
- + Resetting the maintenance message with the InspectionsKey
- + Working with the machine documentation

DURATION

3 days

COURSE LOCATION

Bielefeld

A-X507

CTX alpha / beta / gamma, electronics

HEIDENHAIN CNC 640

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Operation of control and machine regarding trouble shooting
- + Starting routine
- + Data backup
- + Data transfer
- + Exchange hardware
- + Working with diagnosis
- + Adjustment of reference point
- + Working with the machine documentation

DURATION

3 days

COURSE LOCATION

Bielefeld

A-X305

CTX alpha / beta / gamma, electronics

SIEMENS SOLUTIONLINE

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Operation of control and machine regarding trouble shooting
- + Starting routine
- + Data backup
- + Data transfer
- + SINAMICS drives basics
- + Exchange hardware
- + Working with diagnosis
- + Adjustment of reference point
- + Working with the machine documentation

DURATION

4 days

COURSE LOCATION

Bielefeld

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

TURNING TECHNOLOGY

A-X306 *CTX alpha / beta / gamma, electronics* **SIEMENS OPERATE**

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Operation of control and machine regarding trouble shooting
- + Starting routine
- + Data backup
- + Data transfer
- + SINAMICS drives basics
- + Exchange hardware
- + Working with diagnosis
- + Adjustment of reference point
- + Working with the machine documentation

DURATION

4 days

COURSE LOCATION

Bielefeld

A-X231* *CTX beta 4A, mechanics* **SIEMENS OPERATE**

OBJECTIVE

Recognize and fit mechanical faults, using of the diagnosis, do maintenance and repair by yourself

REQUIREMENTS

Mechanical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Operating the machine and the control regarding trouble shooting
- + Reference points settings
- + Clamping device
- + Geometry of the machine
- + Praxis orientated trouble shooting
- + Maintenance according to chap. 8 of the operating instructions
- + Resetting the maintenance message with the InspectionsKey
- + Working with the machine documentation

DURATION

4.5 days

COURSE LOCATION

Bielefeld

A-X331 *CTX beta 4A, electronics* **SIEMENS OPERATE**

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + System overview
- + Menue overview
- + Circuit diagram
- + Machine documentation
- + Structure of machine and control
- + Starting routine
- + Data backup
- + Machine- and setting data
- + Encoder settings
- + SINAMICS drives basics
- + Exchange hardware
- + Data transfer
- + Diagnosis
- + Trouble shooting
- + Working with the machine documentation

DURATION

4.5 days

COURSE LOCATION

Bielefeld

SERVICE COURSES

TURNING TECHNOLOGY

A-X336

CTX beta / gamma TC, electronics

SIEMENS OPERATE

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Tool magazin
- + Operating modes
- + Starting routine
- + Data backup
- + Data transfer
- + SINAMICS drives basics
- + Exchange hardware
- + Working with diagnosis
- + Adjustment of reference point
- + Working with the machine documentation

DURATION

4.5 days

COURSE LOCATION

Bielefeld

A-X235*

CTX beta TC, mechanics

INDEPENDENTLY OF CONTROL

OBJECTIVE

Recognize and fit mechanical faults, using of the diagnosis, do maintenance and repair by yourself

REQUIREMENTS

Mechanical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Tool magazin (chain magazin)
- + Reference point
- + Clamping device
- + Hydraulic
- + Lubrication
- + Turret
- + Slide guideways
- + Maschine geometric
- + Maintenance according to chap. 8 of the operating instructions
- + Resetting the maintenance message with the InspectionsKey
- + Trouble shooting
- + Working with the machine documentation

DURATION

4.5 days

COURSE LOCATION

Bielefeld

A-X236*

CTX gamma TC, mechanics

INDEPENDENTLY OF CONTROL

OBJECTIVE

Recognize and fit mechanical faults, using of the diagnosis, do maintenance and repair by yourself

REQUIREMENTS

Mechanical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Tool magazin (chain magazin)
- + Reference point
- + Clamping device
- + Hydraulic
- + Lubrication
- + Turret
- + Slide guideways
- + Maschine geometric
- + Maintenance according to chap. 8 of the perating instructions
- + Resetting the maintenance message with the InspectionsKey
- + Trouble shooting
- + Working with the machine documentation

DURATION

4.5 days

COURSE LOCATION

Bielefeld

SERVICE COURSES

TURNING TECHNOLOGY

A-X322 *CTV series, electronics* **SIEMENS OPERATE**

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Operating modes
- + Starting routine
- + Data backup
- + Data transfer
- + Integrated workpiece storage
- + SINAMICS drives basics
- + Exchange hardware
- + Working with diagnosis
- + Adjustment of reference point
- + Working with the machine documentation

DURATION

4.5 days

COURSE LOCATION

Bielefeld

A-X223* *CTV 160 XZ, mechanics* **INDEPENDENTLY OF CONTROL**

OBJECTIVE

Recognize and fit mechanical faults, using of the diagnosis, do maintenance and repair by yourself

REQUIREMENTS

Mechanical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure and function of the machine
- + Geometry of the machine
- + Clamping device
- + Hydraulic
- + Lubrication
- + Turret
- + Integrated prismatic frame conveyor belt
- + Maintenance according to chap. 8 of the operating instructions
- + Resetting the maintenance message with the InspectionsKey
- + Working with the machine documentation

DURATION

4.5 days

COURSE LOCATION

Bielefeld

A-X507 *CTX 310 / 510 ecoline, electronics* **HEIDENHAIN CNC 640**

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Operation of control and machine regarding trouble shooting
- + Starting routine
- + Data backup
- + Data transfer
- + Exchange hardware
- + Working with diagnosis
- + Adjustment of reference point
- + Working with the machine documentation

DURATION

3 days

COURSE LOCATION

Bielefeld

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

TURNING TECHNOLOGY

A-X301

CTX 310 / 510 ecoline, electronics

SIEMENS OPERATE

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

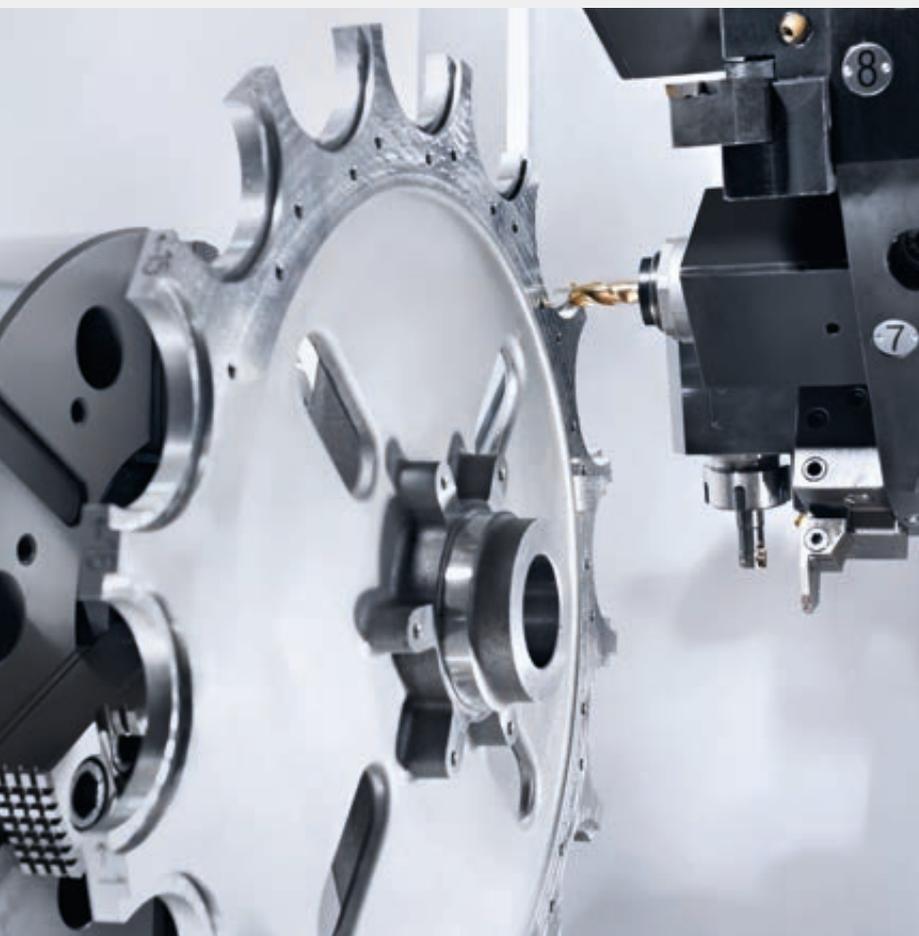
- + Safety regulations
- + Structure of machine and control
- + Operation of control and machine regarding trouble shooting
- + Starting routine
- + Data backup
- + Data transfer
- + Exchange hardware
- + Working with diagnosis
- + Adjustment of reference point
- + Working with the machine documentation

DURATION

2 days

COURSE LOCATION

Bielefeld



SERVICE COURSES

TURNING TECHNOLOGY

A-X201

CTX 310 / 510 ecoline, mechanics

INDEPENDENTLY OF CONTROL

OBJECTIVE

Recognize and fit mechanical faults, using of the diagnosis, do maintenance and repair by yourself

REQUIREMENTS

Mechanical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure and function of the machine
- + Operation of control and machine
- + Installation of the machine
- + Geometry of the machine
- + Clamping device
- + Hydraulic
- + Lubrication
- + Turret
- + Slide guideways
- + Maintenance
- + Working with the machine documentation

DURATION

2.5 days

COURSE LOCATION

Bielefeld

A-X507

CTX 450 / 650 ecoline, electronics

HEIDENHAIN CNC 640

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Operation of control and machine regarding trouble shooting
- + Starting routine
- + Data backup
- + Data transfer
- + Exchange hardware
- + Working with diagnosis
- + Adjustment of reference point
- + Working with the machine documentation

DURATION

3 days

COURSE LOCATION

Bielefeld

A-X303

CTX 450 / 650 ecoline, electronics

SIEMENS OPERATE

OBJECTIVE

Recognize and fix electrical faults, using the diagnosis, doing maintenance and repairs by yourself

REQUIREMENTS

Electrical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure of machine and control
- + Operation of control and machine regarding trouble shooting
- + Starting routine
- + Data backup
- + Data transfer
- + Exchange hardware
- + Working with diagnosis
- + Adjustment of reference point
- + Working with the machine documentation

DURATION

3 days

COURSE LOCATION

Bielefeld

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

TURNING TECHNOLOGY

A-X203 *CTX 450 / 650 ecoline, mechanics* **INDEPENDENTLY OF CONTROL**

OBJECTIVE

Recognize and fit mechanical faults, using of the diagnosis, do maintenance and repair by yourself

REQUIREMENTS

Mechanical education

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety regulations
- + Structure and function of the machine
- + Operation of control and machine
- + Installation of the machine
- + Geometry of the machine
- + Clamping device
- + Hydraulic
- + Lubrication
- + Turret
- + Slide guideways
- + Maintenance
- + Working with the machine documentation

DURATION

4.5 days

COURSE LOCATION

Bielefeld

A-X803 *Data backup / Network connection* **HEIDENHAIN**

OBJECTIVE

Conduct a data backup, build a network connection and integrate a machine in an existing network

REQUIREMENTS

None

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Conduct a data backup
- + Basic knowledge Network (Ethernet)
- + TCP/IP Protocol
- + Installation and configuration of the network
- + Integration of a Heidenhain Plus iT control in customer network
- + Integration of a Heidenhain CNC 620 control in customer network
- + Parameter settings
- + Trouble shooting

DURATION

1 day

COURSE LOCATION

Bielefeld

A-X804 *Data backup / Network connection* **SIEMENS 840D**

OBJECTIVE

Conduct a data backup, build a network connection and integrate a machine in an existing network

REQUIREMENTS

None

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Conduct a data backup
- + Basic knowledge Network (Ethernet)
- + TCP/IP Protocol
- + Installation and configuration of the network
- + Integration of controls in customer network
 - Siemens 840D powerline (PCU20, PCU50)
 - Siemens 840D solutionline
 - Siemens 840D Operate
- + Parameter settings
- + Trouble shooting

DURATION

2 days

COURSE LOCATION

Bielefeld

Introduction

Course finder Service Courses

Course descriptions Service Courses

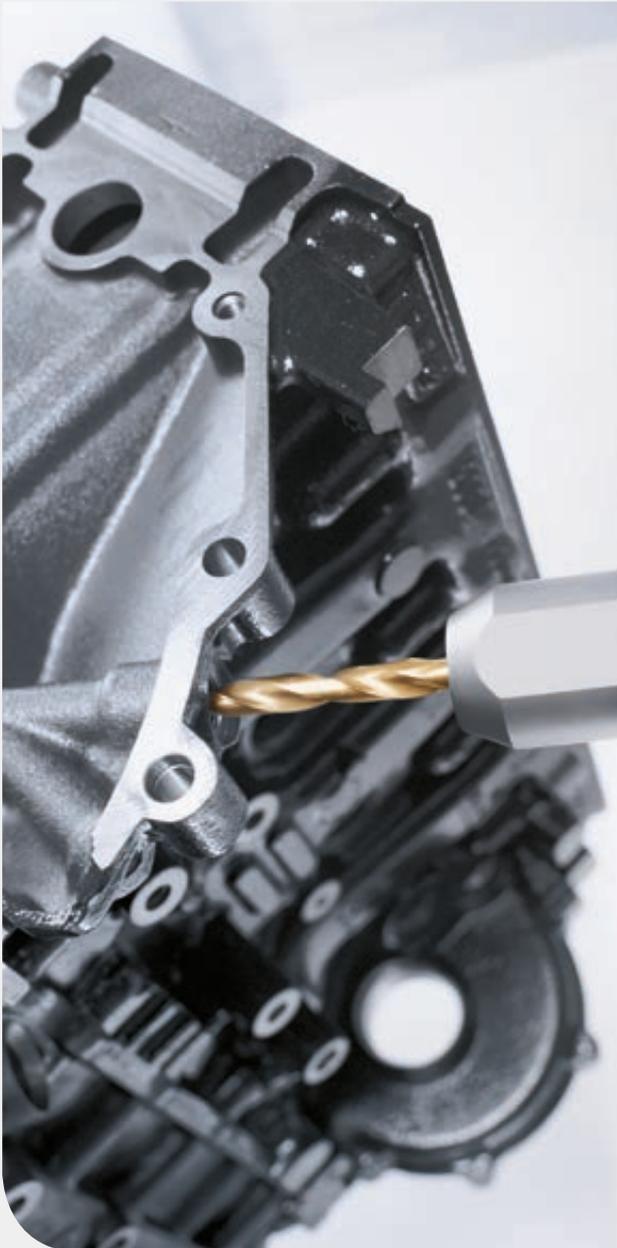
› Turning technology

› **Milling technology**

Organisation

Course descriptions Service Courses

» Milling technology



Information on all Service Courses in milling:

Ms Petra Heinrich is happy to help:
petra.heinrich@dmgmori.com
T: +49 (0) 81 71 / 817 3321

SERVICE COURSES

MILLING TECHNOLOGY

A-Y221

DMU 50, mechanics

SIEMENS 840D SL / HMI OPERATE

OBJECTIVE

The course participant gains the competence to perform service work within the scope of the described seminar contents

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine / assemblies
- + Geometric installation of the machine
- + Design of the linear guide
- + Geometric adjustment work
- + Measuring system replacement
- + Design of the two-axis tilting rotary table
- + Function of the B- and C-axis digital drives
- + Dismantling and reassembly of the worm shaft of the C-axis
- + Dismantling and reassembly of the C-axis table
- + Service work on the motor spindle
- + Replacement of the ROD B-axis
- + Reference point adjustment of the rotary axes
- + Maintenance work introduction
- + Optional
 - Simultaneous table (gear table)
 - Dismantling and reassembly of the C-axis table (simultaneous table)
- + Kinematics
- + 3D quickSET®
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y421

DMU 50, mechanics

ITNC 530

OBJECTIVE

The course participant gains the competence to perform service work within the scope of the described seminar contents

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine / assemblies
- + Geometric installation of the machine
- + Design of the linear guide
- + Geometric adjustment work
- + Measuring system replacement
- + Design of the two-axis tilting rotary table
- + Function of the B- and C-axis digital drives
- + Dismantling and reassembly of the worm shaft of the C-axis
- + Dismantling and reassembly of the C-axis table
- + Service work on the motor spindle
- + Replacement of the ROD B-axis
- + Reference point adjustment of the rotary axes
- + Maintenance work introduction
- + Optional
 - Simultaneous table (gear table)
 - Dismantling and reassembly of the C-axis table (simultaneous table)
- + Kinematics
- + 3D quickSET®
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Seebach

Goals of the following courses

The course participant gains the competence to perform service work within the scope of the described seminar contents.



A-Y521

DMU 50, electronics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the magazine
- + Setting up work on the magazine
- + Determination of the tool change positions
- + Instruction for controller and user interface
- + Service functions
- + Date backup and network connection
- + Inputs and outputs
- + Troubleshooting and fault clearance
- + Diagnostics using PNOZmulti
- + Maintenance work introduction
- + Update

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y223

DMU 70, mechanics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine / assemblies
- + Geometric installation of the machine
- + Design of the linear guide
- + Geometric adjustment work
- + Measuring system replacement
- + Main spindle and drive
- + Adjustment work on the tool clamp
- + Spindle orientation
- + Design of the two-axis tilting rotary table
- + Kinematics
- + Function of the B- and C-axis digital drives
- + Replacement of the ROD B-axis
- + Reference point adjustment of the rotary axes
- + Maintenance work introduction
- + Dismantling and reassembly of the C-axis worm shaft
- + 3D quickSET®
- + Optional: Removal of C-table from simultaneous table
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Seebach

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y423

DMU 70, mechanics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine / assemblies
- + Geometric installation of the machine
- + Design of the linear guide
- + Geometric adjustment work
- + Measuring system replacement
- + Main spindle and drive
- + Adjustment work on the tool clamp
- + Spindle orientation
- + Design of the two-axis tilting rotary table
- + Maintenance work introduction
- + Function of the B- and C-axis digital drives
- + Replacement of the ROD B-axis
- + Reference point adjustment of the rotary axes
- + Optional
 - Dismantling and reassembly of the C-axis worm shaft
 - Kinematics
 - 3D quickSET®
- + Optional: Removal of C-table from simultaneous table
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y523

DMU 70, electronics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the magazine
- + Setting up work on the magazine
- + Determination of the tool change positions
- + Instruction for controller and user interface
- + Service functions
- + Date backup and network connection
- + Inputs and outputs
- + Troubleshooting and fault clearance
- + Diagnostics using PNOZmulti
- + Update

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y323

DMU 50 / 70, electronics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the magazine
- + Setting up work on the magazine
- + Determination of the tool change positions
- + Instruction for controller and user interface
- + Date backup and network connection
- + Service functions
- + Inputs and outputs
- + Troubleshooting and fault clearance
- + Diagnostics using PNOZmulti
- + Maintenance work introduction
- + Replacement of components

DURATION

4.5 days

COURSE LOCATION

Seebach

SERVICE COURSES

MILLING TECHNOLOGY

A-Y225

DMU 65 / 125 monoBLOCK®, mechanics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controller, Siemens 840D sI HMI-Operate, sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Schematic design of the milling machine, machine overview
- + Assemblies overview
- + A- and C-axes gear tension
- + Adjustment of C0 and A0
- + Hydraulic and pneumatic circuits
- + Tool changer (gear or chain magazine)
- + Settings on the tool changer and the associated machine parameters
- + Recovery functions for abort and power failure
- + Instructions for installation / removal and elongation of the ball screw spindle
- + Instructions for spindle and spindle mounting, tool clamp and rotary transmission feedthrough, cooling circuit.
- + Data backup on the controller
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y325

DMU 65 / 125 monoBLOCK®, electronics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controller, sound knowledge of laptop and operating system, programming / operating course of DMG MORI Academy (iTNC 530)

WORK EQUIPMENT

Laptop, network cable, USB stick 16 GB (can be obtained during the course), work clothing and safety footwear

COURSE CONTENTS

- + Safety instruction
- + Schematic design of the milling machine, machine overview and EPlan "ELCAD", PNOZmulti
- + Linear and rotation measurement systems
- + Adjustment of C0 and A0
- + Tool clamp feedback, leak monitoring, M19 setting
- + Tool changer (chain magazine with Pragati tool changer)
- + Diagnostics options of the controller, inputs, outputs
- + Machine parameters for the tool changer, recovery functions for abort and power failure
- + Changeover from direct to indirect measuring system for service purposes
- + Deselection of the motor spindle for spindle replacement
- + Network settings
- + Data backup

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y425

DMU 65 / 125 monoBLOCK®, mechanics

ITNC 530 / HSCI

REQUIREMENTS

Experience in mechanical engineering / with machine controller iTNC 530, sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Schematic design of the milling machine, machine overview
- + Assemblies overview and function
- + Measuring systems of the machine axes
- + A- and C-axes gear tension
- + Adjustment of C0 and A0
- + Hydraulic and pneumatic circuits
- + Tool changer (gear or chain magazine)
- + Data backup on the controller
- + Settings on the tool changer and the associated machine parameters ,recovery functions for abort and power failure
- + Instructions for installation / removal and elongation of the ball screw spindle
- + Instructions for spindle and spindle mounting, tool clamp and rotary transmission feedthrough, cooling circuit
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Pfronten

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y525

DMU 65 / 125 monobLOCK®, electronics

iTNC 530 / HSCI

REQUIREMENTS

Experience in mechanical engineering / with machine controller, sound knowledge of laptop and operating system, programming / operating course of DMG MORI Academy (iTNC 530)

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Schematic design of the milling machine, machine overview and E-plan "ELCAD", PNOZmulti
- + Linear and rotation measurement systems
- + Adjustment of C0 and A0
- + Tool changer (chain magazine with Pragati tool changer)
- + Machine parameters for the tool changer, recovery functions for abort and power failure
- + Linear measuring system replacement
- + Diagnostics options of the controller, inputs, outputs, flags, oscillation function
- + Network settings
- + Changeover from direct to indirect measuring system for service purposes
- + Deselection of the motor spindle for spindle replacement
- + Tool clamp feedback, leak monitoring, M19 setting
- + Data backup with TNC-REMO_NT, Logbooks / Service file

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y828

DMU 65 / 125 monobLOCK®, DMC 65 / 85 monobLOCK® RS3 mechanical assemblies, mechanics

INDEPENDENTLY OF CONTROL

REQUIREMENTS

Experience in mechanical engineering / with machine controller iTNC 530, sound knowledge of laptop and operating system and course A-Y225 / A-Y425 / A-Y427 or A-Y227

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + A- and C-axes:
 - Preloading the A-axis gearing
 - Setting the A 0 and C 0 positions
 - Checking the geometry of the table centre
- + Ball screw spindle replacement: e.g. X- or Y- or Z-axis
 - X- or Y- or Z-axis ball screw spindle replacement
 - Replacement of the motor spindle
 - Tool clamp open / closed setting
 - Rotary transmission feedthrough release unit replacement

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y219

DMU 40 / 60 / 80 / 100 eVo linear, mechanics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine / assemblies
- + Geometric installation of the machine
- + Design of the linear guide
- + Geometric adjustment work
- + Measuring system replacement
- + Function / commissioning of the linear drive
- + Design of the two-axis NC tilting rotary table
- + Gear tension adjustment
- + Replacement of the ROD B-axis / reference point setting
- + Maintenance work introduction
- + Rotor replacement of the motor spindle (EasyChange)
- + Service work on the motor spindle
- + Kinematics
- + 3D quickSET®
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Seebach

SERVICE COURSES

MILLING TECHNOLOGY

A-Y319

DMU 40 / 60 / 80 / 100 eVo linear, electronics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the chain magazine
- + Adjustment work on chain magazine with Siemens S110
- + Design and function of the double gripper changer
- + Determination of the tool change positions
- + Instruction for controller and user interface
- + Profibus, ASI-bus basics
- + Date backup and network connection
- + Service functions: inputs and outputs
- + Troubleshooting and fault clearance
- + Function of the cooling unit
- + Diagnostics using PNOZmulti

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y419

DMU 40 / 60 / 80 / 100 eVo linear, mechanics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine / assemblies
- + Geometric installation of the machine
- + Design of the linear guide
- + Geometric adjustment work
- + Measuring system replacement
- + Function / commissioning of the linear drive
- + Design of the two-axis NC tilting rotary table
- + Gear tension adjustment
- + Replacement of the ROD B-axis / reference point setting
- + Maintenance work introduction
- + Rotor replacement of the motor spindle (EasyChange)
- + Service work on the motor spindle
- + Kinematics
- + 3D quickSET®
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y519

DMU 40 / 60 / 80 / 100 eVo linear, electronics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the chain magazine
- + Adjustment work on chain magazine with Siemens S110
- + Design and function of the double gripper changer
- + Determination of the tool change positions
- + Instruction for controller and user interface
- + Profibus, ASI bus basics
- + Date backup and network connection
- + Service functions: inputs and outputs
- + Troubleshooting and fault clearance
- + Function of the cooling unit
- + Diagnostics using PNOZmulti
- + Update

DURATION

4.5 days

COURSE LOCATION

Seebach

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y819 *DMU 40 / 60 / 80 / 100 eVo linear, Pallet changer, mechanics* **INDEPENDENTLY OF CONTROL****REQUIREMENTS**

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, course A-Y419

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller and machine
- + Design and function of the machine
- + Function sequence of the pallet changer
- + Replacement of components
- + Settings of the pallet changer
- + geometric adjustment work
- + Recovery functions
- + Pallet monitoring

DURATION

2.5 days

COURSE LOCATION

Seebach

A-Y215 *DMF 180-7 / 260-7, mechanics* **SIEMENS 840D SL / HMI OPERATE****REQUIREMENTS**

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine / assemblies
- + Measurement with Leveltronik
- + Geometric adjustment work
- + Counterweight of the Z-axis
- + Design and function of the linear drive
- + Design and function and removal / installation of the ball screw drive
- + Removal and installation of the C-axis table integrated in the table
- + Gear tension of the C-axis
- + Gear tension of the B-axis
- + Measuring systems and travel adjustment on linear and rotary axes
- + Design and function of the swivelling milling head (B-axis)
- + Geometric adjustment work on the B-head, kinematics
- + 3D quickSET®
- + Design, function and maintenance of the cooling unit
- + Maintenance work introduction
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y315 *DMF 180-7 / 260-7, electronics* **SIEMENS 840D SL / HMI OPERATE****REQUIREMENTS**

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, course A-Y327

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Instruction for controller and user interface
- + Profibus, ASI bus basics
- + Data backup, data transmission
- + Network connection of the controller
- + Service functions
- + Troubleshooting and fault clearance
- + Replacement of components
- + Setting up work on tool changer and magazine
- + Determination of the tool change positions
- + Tool changer recovery functions

DURATION

4.5 days

COURSE LOCATION

Seebach

SERVICE COURSES

MILLING TECHNOLOGY

A-Y415 *DMF 180-7 / 260-7, mechanics* **ITNC 530**

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine / assemblies
- + Measurement with Leveltronik
- + Geometric adjustment work
- + Counterweight of the Z-axis
- + Design and function of the linear drive
- + Design and function and removal / installation of the ball screw drive
- + Removal and installation of the C-axis table integrated in the table
- + Gear tension of the C-axis
- + Gear tension of the B-axis
- + Measuring systems and travel adjustment on linear and rotary axes
- + Design and function of the swivelling milling head (B-axis)
- + Geometric adjustment work on the B-head, kinematics
- + 3D quickSET®
- + Design, function and maintenance of the cooling unit
- + Maintenance work introduction
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y515 *DMF 180-7 / 260-7, electronics* **ITNC 530**

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Instruction for controller and user interface
- + Profibus, ASI-bus basics
- + Data backup, data transmission
- + Network connection of the controller
- + Service functions
- + Troubleshooting and fault clearance
- + Setting up work on tool changer and magazine
- + Determination of the tool change positions
- + Tool changer recovery functions
- + Update

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y316 *DMF 180-7 / 260-7, electronics* **SIEMENS 840D SL**

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Instruction for controller and user interface
- + Profibus, ASI-bus basics
- + Data backup, data transmission
- + Network connection of the controller
- + Service functions
- + Troubleshooting and fault clearance
- + Setting up work on tool changer and magazine
- + Determination of the tool change positions
- + Tool changer recovery functions
- + Replacement of components

DURATION

4.5 days

COURSE LOCATION

Seebach

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y217 *DMF 260 / 360 / 600-11, mechanics* **SIEMENS 840D SL / HMI OPERATE**

REQUIREMENTS

Experience in mechanical engineering / with machine controller

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety instruction
- + Overview machine / Structure and Function
- + Removing / installing the motor spindle
- + Operation / gear tension B-axis
- + Geometric adjustments
- + Setting the tool change positions
- + Removal / Installation ballscrew Z-axis (Gantry)
- + Removal / Installation C-axis / operation
- + Overview maintenance of the machine (if necessary ServiceKey)

DURATION

4.5 days

COURSE LOCATION

Seebach / Geretsried

A-Y317 *DMF 260 / 360 / 600-11, electronics* **SIEMENS 840D SL / HMI OPERATE**

REQUIREMENTS

Experience in mechanical engineering / with machine controller
sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Instruction for controller and user interface
- + Profibus, ASI-bus basics
- + Data backup, data transmission
- + Network connection of the controller
- + Service functions
- + Troubleshooting and fault clearance
- + Setting up work on tool changer and magazine
- + Determination of the tool change positions
- + Tool changer recovery functions

DURATION

4.5 days

COURSE LOCATION

Seebach / Geretsried

A-Y417 *DMF 260 / 360 / 600-11, mechanics* **ITNC 530**

REQUIREMENTS

Experience in mechanical engineering / with machine controller

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety instruction
- + Overview machine / Structure and Function
- + Removing / installing the motor spindle
- + Operation / gear tension B-axis
- + Geometric adjustments
- + Setting the tool change positions
- + Removal / Installation ballscrew Z-axis (Gantry)
- + Removal / Installation C-axis / operation
- + Overview maintenance of the machine (if necessary ServiceKey)

DURATION

4.5 days

COURSE LOCATION

Seebach / Geretsried

SERVICE COURSES

MILLING TECHNOLOGY

A-Y517

DMF 260 / 360 / 600-11, electronics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Instruction for controller and user interface
- + Profibus, ASI-bus basics
- + Data backup, data transmission
- + Network connection of the controller
- + Service functions
- + Troubleshooting and fault clearance
- + Setting up work on tool changer and magazine
- + Determination of the tool change positions
- + Tool changer recovery functions
- + Update

DURATION

4.5 days

COURSE LOCATION

Seebach / Geretsried

A-Y207

DMC 635 / 835 / 1035 V, mechanics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Reference point adjustment
- + Service functions
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Design of milling spindle and motor
- + Design of the guide system and associated adjustment work
- + Assembly and dismantling of the motor spindle
- + Function of the tool clamping system
- + Function of the coolant system
- + Diverse options
- + Data backup
- + Parameter
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y307

DMC 635 / 835 / 1035 V, electronics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, USB stick 16 GB (can be obtained during the course), work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller and machine
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling machine-specific parameters
- + Reference point adjustment
- + Adjustment work on the tool changer
- + Spindle positioning
- + Specification of the change positions
- + Procedure for the replacement of drive modules
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Bus system
- + Diverse options
- + Data backups

DURATION

4.5 days

COURSE LOCATION

Geretsried

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y308

DMC 635 / 835 / 1035 V, electronics

SIEMENS 840D SL

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface or course A-Y207, DMC 635 / 835 / 1035 V, mechanics, programming / operating course of DMG MORI Academy

WORK EQUIPMENT

Laptop, network cable, USB stick 16 GB (can be obtained during the course), work clothing and safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller and machine
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling machine-specific parameters
- + Reference point adjustment
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Procedure for the replacement of drive modules
- + Spindle positioning
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Bus system
- + Diverse options
- + Data backups

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y407

DMC 635 / 835 / 1035 V, mechanics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Reference point adjustment
- + Service functions
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Design of the guide system and associated adjustment work
- + Design of milling spindle and motor
- + Assembly and dismantling of the motor spindle
- + Function of the tool clamping system
- + Function of the coolant system
- + Diverse options
- + Data backup
- + Parameter
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

SERVICE COURSES

MILLING TECHNOLOGY

A-Y507

DMC 635 / 835 / 1035 V, electronics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface or course A-Y407, DMC 635 / 835 / 1035 V, mechanics, Programming / operating course of DMG MORI Academy

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller and machine
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling machine-specific parameters
- + Reference point adjustment
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Procedure for the replacement of drive modules
- + Spindle positioning
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Bus system
- + Diverse options
- + Data backups

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y807

DMC 635 / 835 / 1035 V P (60 tools), electronics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface or course A-Y808, DMC 635 / 835 / 1035 V P (60 tools), mechanics, Programming / operating course of DMG MORI Academy

WORK EQUIPMENT

Laptop, network cable, ServiceKey only, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller and machine
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling machine-specific parameters
- + Reference point adjustment
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Procedure for the replacement of drive modules
- + Spindle positioning
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Bus system
- + Diverse options
- + Data backups

DURATION

4.5 days

COURSE LOCATION

Geretsried

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y808

DMC 635 / 835 / 1035 V P (60 tools), mechanics

INDEPENDENTLY OF CONTROL

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, one of the following courses must already have been completed: A-Y111 / A-Y407 / A-Y207

WORK EQUIPMENT

Laptop, network cable, ServiceKey only, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Reference point adjustment
- + Service functions
- + Function of the tool changer
- + Adjustment work on the tool changer
- + Function of the pallet changer
- + Adjustment work on the pallet changer
- + Specification of the change positions
- + Design of the guide system and associated adjustment work
- + Adjustment of the monitoring switches
- + Design of milling spindle and motor
- + Function of the tool clamping system
- + Function of the coolant system
- + Diverse options
- + Data backups
- + Parameter
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y209

DMC 650 V, mechanics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Reference point adjustment
- + Service functions
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Design of the guide system and associated adjustment work
- + Design of milling spindle and motor
- + Assembly and dismantling of the motor spindle
- + Function of the tool clamping system
- + Function of the coolant system
- + Diverse options
- + Data backup
- + Parameter
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

SERVICE COURSES

MILLING TECHNOLOGY

A-Y309

DMC 650 V, electronics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, USB stick 16 GB (can be obtained during the course), work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller and machine
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling machine-specific parameters
- + Reference point adjustment
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Procedure for the replacement of drive modules
- + Spindle positioning
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Bus system
- + Diverse options
- + Data backups

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y409

DMC 650 V, mechanics

TNC 640

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Reference point adjustment
- + Service functions
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Design of the guide system and associated adjustment work
- + Design of milling spindle and motor
- + Assembly and dismantling of the motor spindle
- + Function of the tool clamping system
- + Function of the coolant system
- + Diverse options
- + Data backup
- + Parameter
- + Resetting maintenance notification with the InspectionsKey

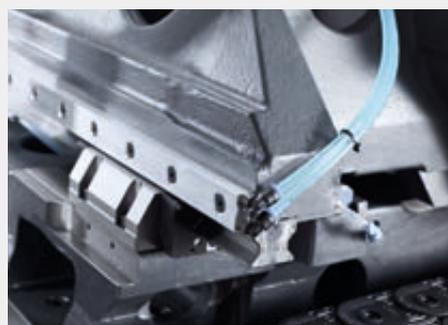
DURATION

4.5 days

COURSE LOCATION

Geretsried

* The InspectionsKey can be purchased after the course.



A-Y509

DMC 650 V, electronics

TNC 640

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface or course A-Y407, DMC 635 / 835 / 1035 V, mechanics, Programming / operating course of DMG MORI Academy

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller and machine
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling machine-specific parameters
- + Reference point adjustment
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Procedure for the replacement of drive modules
- + Spindle positioning
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Bus system
- + Diverse options
- + Data backups

DURATION

4.5 days

COURSE LOCATION

Geretsried

SERVICE COURSES

MILLING TECHNOLOGY

A-Y205

DMC 60 / 80 H linear, mechanics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
 - + Design and function of the machine
 - + Design and function of the individual assemblies
 - + Checking reference point
 - + Function of the tool changer
 - + Function of the pallet changer
 - + Spindle positioning
 - + Geometric installation of the machine
 - + Design of the roller guides
 - + Setting up work on the tool changer
- + Change positions
 - + Setting up work on the pallet changer
 - + Design of the motor spindle
 - + Function of the internal coolant feed
 - + Function of the spindle cooling
 - + Function of the tool clamp

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y305

DMC 60 / 80 H linear, electronics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
 - + Operation of the controller
 - + Design and function of the machine
 - + Hardware design
 - + Design and function of the individual assemblies
 - + Error list
 - + Handling parameters
 - + Function of the tool changer
 - + Function of the pallet changer
 - + Profisafe
 - + Procedure for drive module replacement
- + Service functions
 - + Troubleshooting and fault clearance
 - + Adjustment of the monitoring switches
 - + Change positions
 - + Options
 - + Data backup

DURATION

4.5 days

COURSE LOCATION

Geretsried



* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y306

DMC 60 / 80 H linear, electronics

SIEMENS 840D SL

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling parameters
- + Function of the tool changer
- + Function of the pallet changer
- + Profisafe
- + Procedure for drive module replacement
- + Service functions
- + Troubleshooting and fault clearance
- + Adjustment of the monitoring switches
- + Change positions
- + Design of the motor spindle
- + Options
- + Data backup

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y227

DMC 65 / 85 monoBLOCK® RS3, mechanics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controller, Siemens 840D sl HMI-Operate, sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Schematic design of the milling machine, machine overview
- + Assemblies overview and function
- + Measuring systems of the machine axes
- + A- and C-axes gear tension
- + Adjustment of C0 and A0
- + Hydraulic and pneumatic circuits
- + Tool changer (gear or chain magazine)
- + Settings on the tool changer and the associated machine parameters, recovery functions for abort and power failure
- + Instructions for installation / removal and elongation of the ball screw spindle
- + Instructions for spindle and spindle mounting, tool clamp and rotary transmission feedthrough, cooling circuit
- + Data backup on the controller
- + Resetting maintenance notification with the InspectionsKey
- + Pallet changer

DURATION

4.5 days

COURSE LOCATION

Pfronten

SERVICE COURSES

MILLING TECHNOLOGY

A-Y327

DMC 65 / 85 monoblock® RS3, electronics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controller, Siemens 840D sl HMI-Operate, sound knowledge of laptop and operating system, course A-Y227

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Schematic design of the milling machine, machine overview and E-plan "ELCAD", PNOZmulti
- + Linear and rotation measurement systems
- + Adjustment of C0 and A0
- + Tool clamp feedback, leak monitoring, M19 setting
- + Tool changer (chain magazine with Pragati tool changer)
- + Machine parameters for the tool changer, recovery functions for abort and power failure
- + Diagnostics options of the controller, inputs, outputs
- + Changeover from direct to indirect measuring system for service purposes
- + Deselection of the motor spindle for spindle replacement
- + Network settings
- + Data backup
- + Design and function of the tool changer and RS3 (change positions / recovery menu)
- + Changeover from direct to indirect measuring system
- + Practical troubleshooting on the machine

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y427

DMC 65 / 85 monoblock® RS3, mechanics

ITNC 530 / HSCI

REQUIREMENTS

Experience in mechanical engineering / with machine controller iTNC 530, sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Schematic design of the milling machine, machine overview
- + Assemblies overview and function
- + Measuring systems of the machine axes
- + A- and C-axes gear tension
- + Adjustment of C0 and A0
- + Hydraulic and pneumatic circuits
- + Tool changer (gear or chain magazine)
- + Settings on the tool changer and the associated machine parameters, recovery functions for abort and power failure
- + Instructions for installation / removal and elongation of the ball screw spindle
- + Instructions for spindle and spindle mounting, tool clamp and rotary transmission feedthrough, cooling circuit
- + Data backup on the controller
- + Resetting maintenance notification with the InspectionsKey
- + Pallet changer

DURATION

4.5 days

COURSE LOCATION

Pfronten

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y527

DMC 65 / 85 monoBLOCK® RS3, electronics

ITNC 530 / HSCI

REQUIREMENTS

Experience in mechanical engineering / with machine controller Heidenhain, sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Schematic design of the milling machine
- + Machine components
- + Machine operation
- + Data backup (with the program TNC-REMO)
- + IO-BUS (inputs and outputs)
- + Setup of function of longitudinal and rotation measurement system
- + Adjustment of C0 and A0
- + M19 setting / spindle encoder
- + Design and function of the C and B axes
- + Design and function of the tool changer
- + Determining tool change positions
- + Design and function of the tool changer and RS3 (change positions / recovery menu)
- + Changeover from direct to indirect measuring system
- + Practical troubleshooting on the machine

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y827

DMC 65 / 85 monoBLOCK® RS3 pool storage / pallet changer, mechanics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controller iTNC 530, sound knowledge of laptop and operating system, course A-Y425

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Schematic design of the RS3
- + Function overview
- + Recovery menu use
- + Alignment of the pool storage
- + Adjustment of the change positions using the auxiliary axes
- + Replacement of the "W" and "V" auxiliary Y-axis motors
- + Replacing "C" rotar Y-axis motor and setting up 0 position
- + Data backup

DURATION

3 days

COURSE LOCATION

Pfronten

SERVICE COURSES

MILLING TECHNOLOGY

A-Y431

DMU 80 duobLOCK® P4, mechanics

TNC 640

REQUIREMENTS

Experience in mechanical engineering / with machine controller iTNC 530, sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of controller and machine for troubleshooting
- + Machine overview, assembly drawings
- + M19 setting, tool changer, settings (change positions), tool magazine and auxiliary Y-axis synchronised, function and settings, help functions for abort and power failure
- + C-axis and B-axis gearing preload, C0 and B0 setting
- + Design of the pallet changer and function, settings of the switches and hydraulics, help functions
- + Instructions for spindle and spindle mounting, tool clamp and rotary transmission feedthrough, cooling circuit
- + Hydraulic and pneumatic plans
- + Assembly procedure instructions for installation / removal of the ball screw spindle, elongation
- + Reports for geometry measurement of the machine
- + Data backup on the controller
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y531

DMU 80 duobLOCK® P4, electronics

TNC 640

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, Programming / operating course of DMG MORI Academy (iTNC530)

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of controller and machine for troubleshooting
- + Machine overview, E-plan "ELCAD", Profibus, PNOZmulti ET 200 S basics
- + Linear and rotation measurement systems of the axes
- + M19 setting, machine parameters for the "vertical chain" assembly, function and settings, help functions for abort and power failure
- + C0 and B0 setting
- + machine parameters for the pallet changer and function, Hydac pressure switch setting, help functions
- + Diagnostics options of the controller, inputs, outputs, flags, oscillation function
- + Changeover from direct to indirect measuring system for service purposes
- + Linear measuring system replacement
- + Deselection of the motor spindle for spindle replacement
- + Tool clamp feedback, leak monitoring, M19 setting
- + Data backup with TNC-REMO_NT, Logbooks, Service file

DURATION

4.5 days

COURSE LOCATION

Pfronten

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y229 *DMU 80 / 100 / 125 duoBLOCK® P3, DMC 80 / 100 / 125 U* **SIEMENS 840D SL HMI OPERATE**
duoBLOCK® P3 FD, mechanics

REQUIREMENTS

Experience in mechanical engineering / with machine controller, Siemens 840D sl, sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller
- + Mechanical basics, function of individual assemblies
- + M19 setting, function sequence of the tool changer, settings (change positions) of the tool changer, tool magazine and auxiliary Y-axis synchronised, function and settings, recovery functions for abort and power failure
- + Field angle determination
- + C0 and B0 setting
- + Function sequence of the pallet changer, settings and recovery functions, pallet monitoring
- + Data backup on the controller
- + Working with the machine documentation

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y329 *DMU 80 / 100 / 125 duoBLOCK® P3, DMC 80 / 100 / 125 U* **SIEMENS 840D SL**
duoBLOCK® P3 FD, electronics

REQUIREMENTS

Experience in mechanical engineering / with machine controller sound knowledge of laptop and operating system, programming / operating course of DMG MORI Academy (Siemens 840D sl)

WORK EQUIPMENT

Laptop, network cable, ServiceKey only, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of controller and machine for troubleshooting
- + Machine overview, measuring systems, E-plan "ELCAD", Profibus, PNOZ multi basics
- + Linear and rotation measurement systems of the axes
- + M19 setting
- + Machine date and macro for the "vertical chain" assembly
- + Function sequence of the tool changer, settings of the tool changer Recovery functions for abort and power failure
- + MT table field angle determination
- + C0 and B0 setting, machine date
- + Machine date and macro for the pallet changer
- + Function sequence of the pallet changer, recovery functions, pallet monitoring
- + Data backups
- + Working with the machine documentation

DURATION

4.5 days

COURSE LOCATION

Pfronten

SERVICE COURSES

MILLING TECHNOLOGY

A-Y429 *DMU 80 / 100 / 125 duoBLOCK® P3, DMC 80 / 100 / 125 U duoBLOCK® P3 FD, mechanics* **ITNC 530**

REQUIREMENTS

Experience in mechanical engineering / with machine controller iTNC 530, sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of controller and machine for troubleshooting
- + Machine overview, assembly drawings
- + M19 setting, tool changer, settings (change positions), tool magazine and auxiliary Y-axis synchronised, function and settings, help functions for abort and power failure
- + C-axis and B-axis gearing preload, C0 and B0 setting
- + Design of the pallet changer and function, settings of the switches and hydraulics, help functions
- + Instructions for spindle and spindle mounting, tool clamp and rotary transmission feedthrough, cooling circuit
- + Hydraulic and pneumatic plans
- + Assembly procedure instructions for installation / removal of the ball screw spindle, elongation
- + Reports for geometry measurement of the machine
- + Data backup on the controller
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y529 *DMU 80 / 100 / 125 duoBLOCK® P3, DMC 80 / 100 / 125 U duoBLOCK® P3 FD, mechanics* **ITNC 530**

REQUIREMENTS

Experience in mechanical engineering / with machine controller, sound knowledge of laptop and operating system, programming / operating course of DMG MORI Academy (iTNC 530)

WORK EQUIPMENT

Laptop, network cable, ServiceKey only, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of controller and machine for troubleshooting
- + Machine overview, E-plan "ELCAD", Profibus, PNOZmulti ET 200 S basics
- + Linear and rotation measurement systems of the axes
- + M19 setting, machine parameters for the "vertical chain" assembly, function and settings, help functions for abort and power failure
- + C0 and B0 setting
- + Machine parameters for the pallet changer and function, Hydac pressure switch setting, help functions
- + Diagnostics options of the controller, inputs, outputs, flags, oscillation function
- + Changeover from direct to indirect measuring system for service purposes
- + Linear measuring system replacement
- + Deselection of the motor spindle for spindle replacement
- + Tool clamp feedback, leak monitoring, M19 setting
- + Data backup with TNC-REMO_NT, Logbooks, Service file

DURATION

4.5 days

COURSE LOCATION

Pfronten

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y829 *DMU 80 / 100 / 125 duoBLOCK® P3, DMC 80 / 100 / 125 U duoBLOCK® P3 FD, mechanics* **INDEPENDENTLY OF CONTROL**

REQUIREMENTS

Experience in mechanical engineering / with machine controller iTNC 530, sound knowledge of laptop and operating system, course A-Y429

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of controller and machine for troubleshooting
- + Vertical chain
 - Magazine design, function, action
 - Settings, mechanical paths, electric switches
 - Recovery menu
 - Repair inspection

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y203 *DMC 70 / 80 / 100 / 125 H duoBLOCK®, mechanics* **SIEMENS 840D SL / HMI OPERATE**

REQUIREMENTS

Experience in mechanical engineering / with machine controller sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Checking reference point
- + Service functions
- + Function of the tool changer
- + Function of the pallet changer
- + Spindle positioning
- + Design of the roller guides
- + Adjustment of the monitoring switches
- + Setting up work on the tool changer
- + Change positions
- + Setting up work on the pallet changer
- + Design of the motor spindle
- + Assembly and dismantling of the motor spindle
- + Function of the internal coolant feed
- + Function of the spindle cooling
- + Function of the tool clamp
- + Options: data backup, parameters
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

SERVICE COURSES

MILLING TECHNOLOGY



A-Y303

DMC 70 / 80 / 100 / 125 H duoBLOCK®, electronics

SIEMENS 840D SL

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface or course A-Y203, DMC 70 / 80 / 100 / 125 H duoBLOCK®, mechanics, programming / operating course of DMG MORI Academy

WORK EQUIPMENT

Laptop, network cable, USB stick 16 GB (can be obtained during the course), work clothing and safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling parameters
- + Function of the tool changer
- + Function of the pallet changer
- + Profisafe
- + Procedure for drive module replacement
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Adjustment of the monitoring switches
- + Change positions
- + Options
- + Data backup

DURATION

4.5 days

COURSE LOCATION

Geretsried

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y233

HSC 30 linear, mechanics

SIEMENS 840D SL HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Service functions
- + Hardware design
- + Design and function of the individual assemblies
- + Checking machine zero point
- + Function of the tool changer
- + Spindle positioning
- + Design of the motor spindle
- + Assembly and dismantling of the motor spindle
- + Setting up work on the tool changer
- + Change positions
- + Function of the internal coolant feed
- + Function of the spindle cooling
- + Function of the tool clamp
- + Data backup
- + Parameter
- + Resetting maintenance notification with the ServiceKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y433

HSC 30 linear, mechanics

TNC 640

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Service functions
- + Hardware design
- + Design and function of the individual assemblies
- + Checking machine zero point
- + Function of the tool changer
- + Spindle positioning
- + Design of the motor spindle
- + Assembly and dismantling of the motor spindle
- + Setting up work on the tool changer
- + Change positions
- + Function of the internal coolant feed
- + Function of the spindle cooling
- + Function of the tool clamp
- + Data backup
- + Parameter
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

Introduction
Course finder Service Courses
Course descriptions Service Courses
› Turning technology
› Milling technology
Organisation

SERVICE COURSES

MILLING TECHNOLOGY

A-Y235

HSC 70 linear, mechanics

SIEMENS 840D SL HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Service functions
- + Hardware design
- + Design and function of the individual assemblies
- + Checking machine zero point
- + Function of the tool changer
- + Spindle positioning
- + Design of the motor spindle
- + Assembly and dismantling of the motor spindle
- + Setting up work on the tool changer
- + Change positions
- + Function of the internal coolant feed
- + Function of the spindle cooling
- + Function of the tool clamp
- + Data backup
- + Parameter
- + Resetting maintenance notification with the ServiceKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y435

HSC 70 linear, mechanics

TNC 640

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Service functions
- + Hardware design
- + Design and function of the individual assemblies
- + Checking machine zero point
- + Function of the tool changer
- + Spindle positioning
- + Design of the motor spindle
- + Assembly and dismantling of the motor spindle
- + Setting up work on the tool changer
- + Change positions
- + Function of the internal coolant feed
- + Function of the spindle cooling
- + Function of the tool clamp
- + Data backup
- + Parameter
- + Resetting maintenance notification with the ServiceKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y335

HSC 30 / 70 linear, electronics

SIEMENS 840D SL HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling parameters
- + Checking reference point movement
- + Function of the tool changer
- + Procedure for drive module replacement
- + Spindle positioning
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Change positions
- + Linear drives

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y535

HSC 30 / 70 linear, electronics

TNC 640

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling parameters
- + Checking reference point movement
- + Function of the tool changer
- + Procedure for drive module replacement
- + Spindle positioning
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Change positions
- + Linear drives

DURATION

4.5 days

COURSE LOCATION

Geretsried

SERVICE COURSES

MILLING TECHNOLOGY

A-Y113

DMU 50 ecoline, mechanics

SINUMERIK 810D SL / HMI OPERATE / TNC 620

REQUIREMENTS

Experience in mechanical engineering / with machine controller, sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, Netzwerkkabel, Working clothes, safety shoes

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine / assemblies
- + Geometric installation of the machine
- + Design of the linear guide
- + Geometric adjustment work
- + Main spindle and drive
- + Adjustment work on the tool clamp
- + Design of the two-axis tilting rotary table
- + Function of the B- and C-axes digital drives
- + Reference point adjustment of the rotary axes
- + Maintenance work introduction
- + Dismantling and reassembly of the worm shaft of the C-axis
- + Dismantling and reassembly of the C-axis table
- + Service work on the motor spindle
- + Kinematics
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y313

DMU 50 ecoline, electronics

SINUMERIK 810D SL

REQUIREMENTS

Experience in mechanical engineering / with machine controller sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Instruction for controller and user interface
- + Data backup and network connection
- + Service functions
- + Inputs and outputs
- + Troubleshooting and fault clearance
- + Diagnostics using PNOZmulti
- + Design and function of the disk magazine
- + Setting up work on the disk magazine
- + Determination of the tool change positions
- + Safety instruction

DURATION

4.5 days

COURSE LOCATION

Seebach

A-Y111

DMC 635 / 1035 V ecoline, mechanics

TNC 620 / SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controller sound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to measurement report
- + Reference point adjustment
- + Service functions
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Design of milling spindle and motor
- + Design of the guide system and associated adjustment work
- + Assembly and dismantling of the motor spindle
- + Function of the tool clamping system
- + Function of the coolant system
- + Diverse options
- + Data backup
- + Parameter
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y311

DMC 635 / 1035 V *ecoline*, electronics

SIEMENS 810D

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface or course programming / operating course of DMG MORI Academy

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller and machine
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling machine-specific parameters
- + Reference point adjustment
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Procedure for the replacement of drive modules
- + Spindle positioning
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Bus system
- + Diverse options
- + Data backups

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y511

DMC 635 / 1035 V *ecoline*, electronics

TNC 620

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, basic knowledge of the user interface or course A-Y111, DMC 635 / 1035 V *ecoline*, mechanics, programming / operating course of DMG MORI Academy

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller and machine
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Handling machine-specific parameters
- + Reference point adjustment
- + Adjustment work on the tool changer
- + Specification of the change positions
- + Procedure for the replacement of drive modules
- + Spindle positioning
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Bus system
- + Diverse options
- + Data backups

DURATION

4.5 days

COURSE LOCATION

Geretsried

SERVICE COURSES

MILLING TECHNOLOGY

A-Y237

MILLTAP 700, electronics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Design and function of the machine
- + Geometric installation of the machine
- + Measurements according to acceptance report
- + Reference point adjustment
- + Service functions
- + Adjustment work on the tool changer
- + Setting up the changer, change positions
- + Design of the guidance system and corresponding settings
- + Design of milling spindle and motor
- + Assembly and dismantling of the motor spindle
- + Function of the tool clamping system
- + Function of the coolant system
- + Options
- + Data backup
- + Parameter
- + Resetting maintenance notification with the InspectionsKey

DURATION

4.5 days

COURSE LOCATION

Geretsried

A-Y337

MILLTAP 700, electronics

SIEMENS 840D SL

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system

WORK EQUIPMENT

Laptop, network cable, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Operation of the controller
- + Design and function of the machine
- + Hardware design
- + Design and function of the individual assemblies
- + Error list
- + Parameter
- + Reference point adjustment
- + Adjustment work on the tool changer
- + Setting up the changer, change positions
- + Spindle positioning
- + Data transmission
- + Service functions
- + Troubleshooting and fault clearance
- + Bus system
- + Options
- + Data backup

DURATION

4.5 days

COURSE LOCATION

Geretsried

* The InspectionsKey can be purchased after the course.



A-Y891

*Kinematics / 3D quickSET®, DMU series
40 / 100 eVo, mechanics*

SIEMENS 840D SL HMI OPERATE, ITNC 530, TNC 620

REQUIREMENTS

Experience in mechanical engineering / with machine controllersound knowledge of laptop and operating system, course A-Y113 / A-Y219 / A-Y419 / A-Y221 / A-Y421 or A-Y423

WORK EQUIPMENT

Laptop, network cable, ServiceKey only, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Machine overview
- + Plane transformation
 - › Checking basic geometry
 - › Determining kinematics values
 - › Applying determined values in the kinematics tables and in the machine constants
 - › Checking swivelling in the room
 - › Error correction
- + 3D quickSET®
 - › requirements for the 3D quickSET® option
 - › Retrofitting options
 - › Calibrating the measuring probe
 - › Setting up and executing 3D quickSET®
 - › Error correction

DURATION

3 days

COURSE LOCATION

Seebach

SERVICE COURSES

MILLING TECHNOLOGY

A-Y892

Kinematics, 840D sl / 3D quickSET® for all duoBLOCK® and monoBLOCK® machines, mechanics

SIEMENS 840D SL / HMI OPERATE

REQUIREMENTS

Experience in mechanical engineering / with machine controller Siemens 840D sl, sound knowledge of laptop and operating system, course A-Y225 / A-Y227 or A-Y229

WORK EQUIPMENT

Laptop, network cable, ServiceKey only, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Determining kinematics values (head offset, table rotation centre)
- + Applying determined values in appropriate tables and in the machine constants
- + Check of the kinematics using TRAORI, deepening of the material learned

DURATION

4.5 days

COURSE LOCATION

Pfronten

A-Y893

Kinematics, iTNC / 3D quickSET® for all duoBLOCK® and monoBLOCK® machines, mechanics

ITNC 530

REQUIREMENTS

Experience in mechanical engineering / with machine controller iTNC 530, sound knowledge of laptop and operating system, course A-Y425 or A-Y427 or A-Y429

WORK EQUIPMENT

Laptop, network cable, ServiceKey only, work clothing, safety footwear

COURSE CONTENTS

- + Safety instruction
- + Data backup
- + Machine overview, checking basic geometry
- + Manual measurement of the kinematics, recording of the values and checking
- + Calibrating the measuring probe
- + Measuring head offset, determining Cycle 19 coordinates using a measuring probe
- + Applying determined values in the kinematics tables and in the machine constants
- + Checking of the Cycle 19 function using practical exercises
- + Checking with the "QuickSet" measuring tool kit and the associated program

DURATION

3 days

COURSE LOCATION

Pfronten

* The InspectionsKey can be purchased after the course.

SERVICE COURSES

MILLING TECHNOLOGY

A-Y806 *Motor spindle and components replacement / EasyChange, mechanics* **INDEPENDENTLY OF CONTROL**
OBJECTIVE

The course participant gains the competence to perform service work within the scope of the described seminar contents

REQUIREMENTS

Experience with DMG machines, course A-Y419

WORK EQUIPMENT

Working clothes, safety shoes

COURSE CONTENTS

- + Safety instruction
- + Theory
 - › Motor spindle basics
 - › Stator manufacture
 - › Limits
 - › Tool clamping system
 - › Releasing unit
 - › Rotary transmission feedthrough
 - › Process cooling
 - › Sensor system
 - › Spindle bearings and their lubrication
 - › Causes of spindle damage
- + Practical experience
 - › Removal of the rotor of the EasyChange spindle
 - › Removal of the motor spindle
 - › Dismantling and reassembly of the releasing unit
 - › Replacing the rotary transmission feedthrough
 - › Rotary encoder replacement
 - › Motor spindle removal
 - › Setting M19 position
 - › Checking the geometry and kinematics

DURATION

3 days

COURSE LOCATION

Seebach

A-Y931*Individual courses, specific to the customer***SPECIFIC TO THE CUSTOMER****OBJECTIVE**

Individual training is orientated at specific requirements of the customer and it educates your technicians according your needs

REQUIREMENTS

Depending of training contents:
Mechanical education, Electrical education

COURSE CONTENTS

If you don't find a training in this catalogue which fits to your requirements, please contact us. Together we will tune course contents and create a course which fits to your needs.

DURATION

Specific to the customer

COURSE LOCATION

Seebach,
Geretsried,
Pfronten

Registration form

Organisational information

■ Registration

Please register for all training courses using the following registration form. We will send you a written confirmation and, if desired, a map showing how to find us. The number of participants is limited. Registrations will be accepted on a first come, first served basis. We will let you know immediately if courses are fully booked and indicate the next available dates.

■ Machine order

If you have purchased a machine which includes training, please add the purchase order confirmation number to your registration form.

■ Prices and services

We would be happy to tell you about our current course prices on request. Included in the price are special high-quality training documents, refreshments and lunch during the Training course. The prices are net and do not include VAT at the applicable rate on the date of the Training course. The course prices do not include participants' travel expenses and costs of overnight accommodation. The participation fee is payable upon receipt of the invoice. We would also be happy to book a hotel room for you.

■ Venues and times

Your contact partner will tell you where and when each course is due to be held. Normally, the courses will take place at a branch of the DMG MORI Academy. We also offer training courses on your premises.

■ Certificate

Participants will receive a certificate of participation after successfully completing a course.

■ Safety regulations

Participants are obliged to adhere to the applicable safety and accident prevention regulations at the training location. For Service Courses, participants must bring along work clothing and safety shoes.

You can find more information in our General Terms and Conditions below.

Information about all our Service Courses milling technology: **Reiner Anders**
Gildemeisterstraße 60, D-33689 Bielefeld
T: +49 (0) 52 05 / 74 2671
reiner.anders@dmgmori.com

• **F: +49 (0) 52 05 / 74 26 72**

Information about all our Service Courses turning technology: **Petra Heinrich**
Lausitzer Straße 7, D-82538 Geretsried
T: +49 (0) 81 71 / 817 3321
petra.heinrich@dmgmori.com

• **F: +49 (0) 81 71 / 817 3366**

Fax reply

Registration form

Sender:

Company	PO Box
Address	Post code, city
Mr / Ms	E-mail
Tel.	Fax
Order number	
Date	Signature / Company stamp

Registration for the following courses: Participants can cancel free of charge up to two weeks before the course starts. Afterwards, the full amount will be charged.

Course number	Course name	Date	Surname / name of the participant

At least 4 people are required for us to carry out our courses.

The course fee is to be charged to the following:

- Same address as above Following address

Company	Dept. / name
Address	Post code, city

The course fee is to be offset against the training course paid for in the following purchase order:

Sale number	Machine number	Machine type
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Arrival and overnight accommodation:

- No room reservation required Yes, please reserve a room for ____ person(s).
- Non-smoker Smoker

Arrival date	Departure date
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You can find the address and fax number on page 86.

DMG MORI SEIKI Academy GmbH
 Gildemeisterstraße 60, D-33689 Bielefeld
 T: +49 (0) 52 05 / 74 25 01, Fax: +49 (0) 52 05 / 74 25 02
 training@dmgmori.com, www.dmgmori.com

DMG MORI

Service Courses // DMG MORI SEIKI Academy GmbH

General terms and conditions

1. Applicability

The following General Terms and Conditions govern the contractual relationship between the customer in the training courses (hereinafter referred to as the Client) and DMG MORI SEIKI Academy GmbH on participation in courses, workshops and training events of DMG MORI SEIKI Academy GmbH. Any deviating general terms and conditions of the Client do not apply.

2. Validity of offers

Offers of DMG MORI SEIKI Academy GmbH are always non-binding and without obligation. Unless indicated otherwise, they shall remain valid for up to four weeks from the offer date. Once a new offer is created, all previous offers shall become invalid unless the new offer is a supplementary offer for an existing one. We are only subject to obligations in so far as set out in our written order confirmation. Supplements and amendments must be made in writing.

3. Registration process

Participants can register online or by post, fax or e-mail. The registration shall only become binding after DMG MORI SEIKI Academy GmbH sends a confirmation notice to the Client. The registration confirmation is also the training ID pass for the participant.

4. Prices

4.1 The prices and payment conditions set out in the order confirmation shall always apply. None of our prices include statutory VAT. Unless indicated otherwise in the order confirmation, the participation fee applies per person and per training event, and it includes training documents, lunch and refreshments during training events on the premises of DMG MORI SEIKI Academy GmbH. This does not include officially required qualifications as part of the AZWV guideline. The participation fee is payable upon receipt of the invoice. Not all of the courses of DMG MORI SEIKI Academy GmbH can be promoted as an AZWV / AZAV measure; such particulars are to be clarified with the relevant training coordinators before the Training course starts.

4.2 Unless indicated otherwise in the order confirmation, please transfer the participation fee, indicating the invoice number, to account 660 886 00 of DMG MORI SEIKI Academy GmbH at Deutsche Bank Bielefeld, BLZ 480 700 20, 14 days before the start of the course at the latest (IBAN: DE07 4807 0020 0066 0886 00, BIC: DEUTDE33XXX).

5. Cancellation

5.1 The Client must inform DMG MORI SEIKI Academy GmbH in writing if a participant is unable to take part in the confirmed course, providing the name of the participant. Written changes to bookings and cancellations can be submitted up to five working days before the start of the Training course, subject to a processing fee of € 150.–. If any bookings are then cancelled as a result, we shall charge half of the participation fee. If a participant should fail to attend or cancel on the day of the event, we shall charge the full participation fee minus any expenses saved by the participant's lack of participation. Naturally, a substitute participant can be nominated at no extra cost.

5.2 The Client is always entitled to prove that DMG MORI SEIKI Academy GmbH has suffered no damage resulting from the participant's withdrawal from the event, or that it has suffered considerably less damage than the processing fee charged by DMG MORI SEIKI Academy GmbH.

5.3 The right of the Client to terminate the agreement for cause remains unaffected.

6. Cancellation of courses

DMG MORI SEIKI Academy GmbH reserves the right to cancel the course if it has legitimate cause to do so, e.g. for organisational reasons or due to force majeure (e.g. bad weather or if the speaker becomes ill). DMG MORI SEIKI Academy GmbH shall immediately inform the Client of the cancellation of the course on legitimate grounds. Any payments that have already been made towards the participation fee shall be refunded to the Client in full. In this regard, the Client has no further claims.

7. Certificate

Participants shall receive a certificate of participation after successfully completing the course.

8. Hotel booking

DMG MORI SEIKI Academy GmbH shall provide assistance with hotel booking. However, all contracts on reservations, accommodation and cancellation shall be between the hotel and the course participant. Every course participant must settle their bills with the hotel directly.

9. Copyrights

The training documents are protected by copyright. The rights this copyright protection entails, especially the rights to reprint, photocopy or otherwise reproduce the documents – even excerpts thereof – and to store them in data processing systems remain with DMG MORI SEIKI Academy GmbH. A reproduction, even of an excerpt, may only be made with the prior written consent of DMG MORI SEIKI Academy GmbH. Any infringements shall be prosecuted under both civil and criminal law. The training documents also include software applications that are normally installed on the training computers and used during the training courses.

10. Safety

The Client is obliged to adhere to the safety and accident prevention regulations applicable on the premises of DMG MORI SEIKI Academy GmbH. In the event of danger, participants must always follow the instructions of the trainer. With regard to training courses on the premises of the Client, the Client must meet all the criteria in order that the Training course can be carried out safely. DMG MORI SEIKI Academy GmbH has no insurance protection for damage caused by participants in the course on the premises of the Client for which the trainers are not responsible. Therefore, the Client undertakes to ensure that this risk is suitably covered.

11. Disclaimer

11.1 In the courses and in the course documents, technical information will be transferred to the best of our knowledge. However, DMG MORI SEIKI Academy GmbH accepts no liability for any errors in the technical information which is conveyed orally or in writing during the Training course or which is contained in the course documents that are handed over to participants. The technical information does not represent an assurance and/or a warranty or guarantee with regard to the product sold to the Client or services rendered for the Client by individual companies of the GILDEMEISTER Group.

11.2 This provision notwithstanding, DMG MORI SEIKI Academy GmbH shall only be liable, regardless of legal grounds, in cases of

- intent,
- gross negligence on the part of the owner / the company or manager,
- culpable injury to life, limb or health,
- defects which DMG MORI SEIKI Academy GmbH has concealed or

whose absence DMG MORI SEIKI Academy GmbH has guaranteed, in so far as the German product liability act (ProdHaftG) provides for liability for personal injury and damage to property on privately used items.

11.3 In the event of a culpable breach of material contractual duties, DMG MORI SEIKI Academy GmbH shall also be liable for gross negligence on the part of employees and for ordinary negligence, although the latter is limited to the typical, reasonably foreseeable damage for this type of contract.

11.4 DMG MORI SEIKI Academy GmbH makes no guarantee on the attainment of part production times, dimensional accuracy or surface finishes on workpieces of the Client that are produced during the Training course. Furthermore, depending on the complexity of the workpiece we reserve the right to refuse to include it in the Training course, either fully or in part.

12. Data protection

DMG MORI SEIKI Academy GmbH shall treat the data transferred by the Client as confidential and it shall only use the data in accordance with the applicable data protection provisions. Unless specified otherwise by the Client, DMG MORI SEIKI Academy GmbH shall use the data transferred by the Client (company name, address, e-mail address, telephone number, bank details etc.) in order to keep the Client up to date about its products and events in the future and to contact the Client by fax, e-mail or telephone. The Client can revoke this consent at any time without providing a reason by contacting DMG MORI SEIKI Academy GmbH, Leiter Training, Gildemeisterstr. 60, 33689 Bielefeld or training@dmgmori.com. DMG MORI SEIKI Academy GmbH shall take the greatest possible precautions with regard to the security of the data of the Client.

13. Place of jurisdiction

The place of jurisdiction for any disputes shall be Bielefeld. However, DMG MORI SEIKI Academy GmbH can also file lawsuits against the Client at its place of general jurisdiction.

DMG MORI Academy – Our venues for your training!



Bielefeld
Gildemeisterstraße 60
D - 33689 Bielefeld



Wernau
Antoniusstraße 14
D - 73249 Wernau



Moscow
ul. Novohohlovskaya 23/1
RU - 109052 Moscow



Geretsried
Lausitzer Straße 7
D - 82538 Geretsried



Klaus
Oberes Ried 11
A - 6833 Klaus



Shanghai
No. 331 Guangzhong
Road, Minhang District
Shanghai 201108, China



Leonberg
Riedwiesenstraße 19
D - 71229 Leonberg



Stockerau
Josef Jessernigg-Str. 16
A - 2000 Stockerau



Singapore
3 Tuas Link 1
SG - 638584



Pfronten
Tiroler Straße 85
D - 87459 Pfronten



Le Locle
Av. Du Technicum 33
CH - 2400 Le Locle



Seebach
Neue Straße 61
D - 99846 Seebach



Chicago
2400 Huntington
Blvd., IL-60192
Hoffman Estates

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